## MASTERS OF FINE ART MATERIALS



Painting by Stephen Quiller www.stephenquiller.com

## $\$$ Jack Richeson

Jack Richeson and Co. is based on a belief in the IMPORTANCE OF ART...
its relevance... its necessity in life. We search the world to provide quality materials for artists. What we can't find, we make ourselves.

We collect art. We teach. We listen. We are involved.

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## Jack Richeson \& Co., Inc. Manufacturers \& Importers of Fine Artist's Materials

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Web Site: www.richesonart.com
Office Hours: weekdays, 8-5, C.S.T.


## Safety Labeling

Like you, we are concerned about the safe use of our products in the studio and in the classroom. We feel it is important to label our products under the regulations of ACMI. The Art and Creative Materials Institute, Inc. (ACMI) is a non-profit trade association of art and craft materials manufacturers. Since 1940, ACMI has conducted a certification program in which members' product formulas are analyzed by a renowned toxicologist and certified by ACMI as non-toxic or properly labeled for health hazards.

Note: Consumers with special health concerns or specific allergies are encouraged to consult with their physicians.


Jack Richeson \& Co. products bearing the AP Label are considered safe to use without special handling precautions or health concerns for the general population. They are considered safe for use by children.

Jack Richeson \& Co., Inc. products bearing the CL Label have been found to contain ingredients that may cause acute or chronic health problems or may require special handling, disposal, or safety apparatus. Consumers must follow safety guidelines on our package to ensure their health and safety. CL labeled products are not for use by children.


## HOW IT ALL BEGAN

Excerpt from＂Confessions of a Brush Peddler＂
by Jack Richeson
Memories are sometimes like snap－ shots from a camera．As I sip the first of my ever－so－good Manhattan， I＇m thinking of my Aunty＂$O$＂．My parents called her Mrs．Kozil，but as I grew up，I called her Aunty＂$O$＂ because I couldn＇t say Kozil．
It was October of 1932 and Dad was out of work．Mom，Dad and my three sisters were living in the basement of an abandoned ten－ ement at 3400 North Springfield Street in Chicago．I wasn＇t there yet but would appear in the next fifteen minutes．Mom was in hard labor and she was trying to get the girls ready to deliver another sister．The girls－Rosalie was eleven，Betty－ sixteen and Mary Louise was big sister at seventeen－were scared to death to think of delivering a baby．Rosalie had run down the street to get Mrs．Kozil to come and help．

Mrs．Kozil was a large woman．She swept off the large oak kitchen table and sent the girls out to beg， borrow or steal candles．There was no electricity in the building．Aunty ＂ 0 ＂washed off the table and then covered it with several old sheets． The girls came back with five or six candles and another neighbor，Mrs Zangerle，who had a flashlight．The two ladies helped my mother up on the table and tried to calm her through a rough delivery．
Fifteen minutes later young Jack Richeson entered the world screaming like hell．My mother



Above: Linda and Jack Richeson, CEO

Jack's luck turned when he was rescued by Sheldon Goldman-the owner of the prominent Chicago art supply store Sheldon's—after Jack attempted to steal the hubcaps from Sheldon's gorgeous 1938 LaSalle. Sheldon took Jack under his wing. He learned the art supply business from the ground up. He started as an errand boy, then moved from truck driver, to clerk, to salesman, to manager, to entrepreneur. Every step along the way was with the assistance of his painter friends.

Jack enjoyed and benefited greatly from the coaching and teaching of amazing well known painters such as Ben Stahl, Sessions, and Haddon Sunbloom. Today he enjoys the friendship of modern day legends such greats as Ramon Kelley, Burt Silverman, Daniel Greene, Ray Kinstler, Kate Palmer, Robert

Tanenbaum, Steve Quiller, Urania Christy Tarbet, Buffalo Kaplinski, Skip Whitcomb, Brenda Mattson, Chris Van Winkle and Tom Fong. The list goes on FOREVER-there are just too many to list them all. They all coached, prodded and unknowingly helped write Jack's plan. They gathered the family together and seduced them into the wonderful world of art. This journey would take the Richesons from storing stock in the attic of an 1890s Victorian home near Downtown Appleton, Wisconsin to the amazing building that now houses Jack Richeson \& Co.

In the early 1950s, Jack took a brief time out from Sheldon's while he served in the Army. It was here that he met young Ruth Hinde in Rushden, England while stationed at Chelveston Air


Base. The love between the two is the "stuff" romance novels are made from.

After Jack was released from the Army, they married in Chicago. Jack went back to work at Sheldon's, and they began their family. From Sheldon's, Jack went on to work with Bob Sachs and Favor Ruhl; eventually opening a couple of craft stores in the Chicago Suburbs. In the mid-1970s, Jack was National Sales Manager for Grumbacher. During the late 70's Jack was offered a position as President of Morilla and the family moved to Massachusetts.

At 50 years old, Jack found himself in the middle of major corporate changes at Morilla. The end result was a move from Massachusetts to Appleton, Wisconsin with Ruth and the two kids who were still living at home. The move resulted in the birth of Jack Richeson \& Co., Inc.


Above: Colleen Richeson-Maxey and Jackie Richeson
In the mid 90's Ruth began to experience significant health issues. In spite of this, she continued to be a strong influence on the company and an encourager to her family. Sadly in 2000, the family lost Ruth to lung cancer. A void was created in their lives that could never be filled. Several years after losing Ruth, Jack met a bright, bubbly Scottish Blue Badge Guide on a business trip to Britain, who had herself lost her mate years earlier. Jack and Linda were married in 2004 at Gleneagles, Scotland.

## The Richesons Today

Today the working family members include Jack (CEO) and wife Linda, and most of Jack's adult children (Yes, there are some not in the business). Darren Richeson - President, Shawn Richeson - Executive Vice President of Manufacturing, Kelly M. Richeson - Vice President of Finance, Colleen Richeson Maxey - Vice President of Sales \& Marketing, Michael Richeson - Vice President of National Accounts. Jack's oldest granddaughter and name-sake Jackie Richeson is the company Compliance Specialist. Shawn's wife Kelly L. Richeson oversees paint manufacturing as well as production.

In years past Darren's wife Michelle ran the graphics art department. Today Michelle is a well known professional painter. Many of her pieces are on display at the Richeson School of Art and Gallery.

Colleen's husband Greg handled purchasing for a couple of years after retiring from the USAF. The Company has provided summer and holiday work over the years for teenage and college grandchildren as well as for the children of many many employees.

Jack's love and fascination with art, artists and materials has spread through the family. All of the families are collectors. Over 400 pieces from Jack's private collection can be seen on the walls of the Richeson School of Art and Gallery, along with amazing pieces


Above: Shawn and Kelly Richeson from some of today's great painters.

## Toour Artist Friends

Too many to list, every family member is deeply aware that artists are the reason we exist. For you, we are truly grateful!


## RICHESON SCHOOL OF ART \& GALLERY

## Jack's Dream

The very first time a young Jack Richeson met an artist, the seeds of a dream were planted. The first buds resulted in a strong desire to own one of these precious miracles he watched artists create. As a young man and soon one with a growing family, it was a faraway dream. It would be years before Jack owned his first painting, and each year the yearning grew stronger.

In the early 1980s with a small start-up company called Jack Richeson \& Co., Inc, Jack became fast friends with well-known watercolorist Zoltan Szabo and a young Colorado painter, Stephen Quiller, who was developing quite a reputation of his own. These friendships offered Jack the opportunity to be able to own his first real paintings. With each painting his hunger for more paintings grew as did his passion to support the artists who painted them.

As the company grew, Jack began the tradition of giving each of his children a painting at Christmas. Jack's passion for owning more amazing pieces spread throughout the family. Today the family's personal collection numbers over 900 pieces. That passion and those collections created a new challenge for Jack. Everyone ran out of walls!

## The Dream Grew

What if we were to place a Gallery and School of Art right here in the Kimberly building? Jack's dream grew to include not only expanded space for the family collection, but a place where school children could come to see the works of modern day painters. It would be a place where "children" from the very young to those 100+ could see that they too could learn to paint regardless of their age.
in a large octagon shaped area in the center of the Gallery, creating an environment that encircles students with amazing pieces of art as they take a class or attend open studio. The classroom is large enough to accommodate two classes, each with twenty students. The lighting has been specially selected to provide the best possible light.

The Gallery surrounds the School. The walls are filled with modern day masterpieces, and it is a place that offers tranquility and visual pleasure to anyone who visits. Most recently added is the Zoltan Szabo collection of nearly 50 watercolor pieces. Each of these very special paintings captures the essence of most of the States in the U.S. as well as the Provinces of Canada. Local artists as well as nationally known painters have their work on
 it was determined that the school would be a vehicle to reach out into the community. It would be a place where artists of any level could meet for Open Studio during the week, learn from each other and share experiences. The dream grew to include a place to sponsor national workshops for people to learn from modern masters in a variety of mediums.

## Dreams Became Reality

Today the building houses an amazing 25,000 square foot Gallery and School of Art. The School is nestled

display and available for purchase. In the Gallery, several walls are reserved to display a rotation of local shows and the top selected entrants of the International Richeson75 Competitions.

## The Dream Continues to Grow

 In 2014, Jack Richeson \& Co., Inc. was pleased to add Shannon Piette as Director of the Richeson School of Art and Gallery. Shannon is a graduate of UW Stevens Point with a degree in Studio Arts and Business. Shannon has brought energy, enthusiasm as well as a personal commitment to make the Gallery and School of Art a destination place for artists everywhere.

## THE IMPORTANCE OF QUALITY MATERIALS

What Do the Masters Use?
Over the years Jack has been extremely fortunate to have met and worked with some of the finest painters in the world. Ben Stahl, Haddon Sundblom, Sessions, and the great Zoltan Szabo are just a few of these wonderful masters.

Today Ray Kinstler, Ramon Kelley, Burt Silverman, Lawrie Williamson, Stephen Quiller, Brenda Mattson, Bill Canright, Urania Tarbet and Kate Palmer are just a few of the amazing painters that Jack and the family have the pleasure of knowing and working with.

All of these great artists agree on the importance of top quality materials. Top quality materials are even more important to a young painter who is often discouraged when poor quality paint and brushes short stop the very skills he seeks to master. Many a promising young painter gives up discouraged believing it is their lack of talent. In truth, poor materials are limiting the young painter's ability to learn.

Several years ago, Jack was fortunate enough to watch the great Bill Draper do a demonstration at the Portrait Society Show in Washington D.C. Afterwards, Jack waited until the crowd had dispersed and went up to the stage. Jack was shocked to see that Bill was using cheap bristle brushes! When asked about them, Bill grinned and said that on
a quick demo he would use economy brushes because he didn't want to take the time for clean up. He then added that at his studio, when working on a commission, he used the finest tools available. Bill Draper, a true master, knew the value of quality tools.

Materials are tools. Tools are critically important in the whole painting process. How you select these tools may have a bearing on the quality of your finished work as well as a definite impact on how well you enjoy your work.

But materials cost so much, you say. Let's look at the cost. Recently we acquired an absolutely beautiful $22 \times 30$ watercolor painting for our gallery. The cost was $\$ 4,000.00$.

## Analysis using Professional, Quality Materials

Overhead (per month)
\$109.99
Insurance (per month)
\$ 85.00
Brushes (amortized)
\$13.60
Paper
\$18.40
Paint
$\$ 40.00$
Misc.
\$25.00
Total cost
\$291.99
Analysis using the Cheapest, Lowest Quality Materials.
Overhead (per month) \$109.99
Insurance (per month) \$85.00
Brushes (amortized)
Paper
$\$ 4.00$

Paint
\$2.50

Misc.
\$10.00

Total cost
\$25.00
\$236.49

The difference in using the best and using junk is just over $\$ 55.00$ ! The painting sold for $\$ 4,000.00$ so we know that the materials were not a factor. Isn't the integrity of the artist selling work worth $\$ 50$ ?

Dealers - educate painters on the value of quality materials and how poor materials can negatively affect their reputation.

Painters - please take heed! Your talent and your reputation are integrally tied together. Don't damage either with poor quality materials.

Good quality artist materials are not inexpensive, but you get what you pay for in performance and reliability. Take some time and test a Kolinsky Sable Brush. Feel the difference when using a pure interlocked Bristle Brush. See how little color is needed when mixing a high quality oil color with Titanium White to get a good strong tint. Cheap oils take lots of color mixed with white to get close to the same tint as the higher quality oil. These are just a couple of examples.

## On each page of this catalog

 you will find important product information that we hope will guide you to make better decisions on materials to stock if you are a dealer or materials to use if you are an artist. Spend the time to read the copy, but most importantly-trust your judgment.
## GREY MATTERS BRUSHES

## Why does "GREY MATTER" with brushes?

We love talking to artists! During these talks, we heard about the struggle artists face with glaring studio lights or the sun outdoors reflecting off the ferrules. Further distractions came from brush handles and even colored brush heads.

## GREY MATTERS BRUSHES:

- Fade from notice
- No distracting colors or reflective metals
- Neutral grey for minimal color distortion
- Non-reflective hair, ferrule and handle

Try GREY MATTERS brushes for Oils, Acrylics, and Watercolors!

9841 Round Series Size Chart


9842 Flat, 9843 Bright and 9844 Filbert Series Size Chart

| 1 | 2 | 3 | 4 | 5 | 6 | 8 | 10 |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |


| ${ }^{12}{ }^{12}{ }^{16}{ }^{24}{ }^{20}$ |
| :--- |

## GREY MATTERS BRISTLE OIL BRUSHES



Rounds Series 9841
Long Handle

| NUMBER | SIZE |
| :---: | :---: |
| 984101 | 1 |
| 984102 | 2 |
| 984103 | 3 |
| 984104 | 4 |
| 984105 | 5 |
| 984106 | 6 |
| 984108 | 8 |
| 984110 | 10 |
| 984112 | 12 |
| 984116 | 16 |
| 984120 | 20 |
| 984124 | 24 |

Brights Series 9843
Long Handle

| NUMBER | SIZE |
| :---: | :---: |
| 984301 | 1 |
| 984302 | 2 |
| 984303 | 3 |
| 984304 | 4 |
| 984305 | 5 |
| 984306 | 6 |
| 984308 | 8 |
| 98310 | 10 |
| 984312 | 12 |
| 984316 | 16 |
| 984320 | 20 |
| 984324 | 24 |

9845 Egbert Series Size Chart

| $l$ | Flats Series 9842 |  |
| :--- | :---: | :---: |
| Long Handle |  |  |
| NUMBER | SIZE |  |
| 984201 | 1 |  |
| 984202 | 2 |  |
| 984203 | 3 |  |
| 984204 | 4 |  |
| 984205 | 5 |  |
| 984206 | 6 |  |
| 984208 | 8 |  |
| 984210 | 10 |  |
| 984212 | 12 |  |
| 984216 | 16 |  |
| 984220 | 20 |  |
| 984224 | 24 |  |

Filberts Series 9844
Long Handle

| NUMBER | SIZE |
| :--- | :--- |
| 984401 | 1 |
| 984402 | 2 |
| 984403 | 3 |
| 984404 | 4 |
| 984405 | 5 |
| 984406 | 6 |
| 984408 | 8 |
| 984410 | 10 |
| 984412 | 12 |
| 984416 | 16 |
| 984420 | 20 |
| 984424 | 24 |

Egberts Series 9845
Long Handle

| NUMBER | SIZE |
| :---: | :---: |
| 984502 | 2 |
| 984504 | 4 |
| 984506 | 6 |
| 984508 | 8 |
| 984510 | 10 |
| 984512 | 12 |

Fans Series 9846
Long Handle
NUMBER SIZE
984602 2
984604 4
$984606 \quad 6$
$984608 \quad 8$

## See Grey Matters Signing Brushes on page 11.

See page 13 for the full line of Grey Matters assortments！

9846 Fan Series Size Chart

$\square$

## GREY MATTERS SYNTHETIC OIL BRUSHES

Featuring a slightly softer feel, perfect for glazing!

## Rounds Series 9811

 Long Handle number SIZE981101
981102
981103
981104 4
$\begin{array}{ll}981106 & 6 \\ 981108 & 8\end{array}$
$981110 \quad 10$
$981112 \quad 12$
Brights Series 9814 Long Handle
NUMBER
981401
981402
981403
981404
981406
981408
8
$981410 \quad 10$
$981412 \quad 12$
9811 Round Series Size Chart


Filberts Series 9813 Long Handle NUMBER SIZ
981301 1
$981302 \quad 2$
981303 3
981304 4
$981306 \quad 6$
$981308 \quad 8$
$981310 \quad 10$
$981312 \quad 12$
Flats Series 9812
Long Handle
NUMBER SIZE
981201 1
981202 2
981203 3
981204 4
981206 6
981208 8
$981210 \quad 10$
98121212

9812 Flat, 9814 Bright and 9813 Filbert Series Sizes


"I know when I need a brush to cut in an edge, mass in an area, lay in thick or thin paint and even small details, my "Grey Matters" brushes can do the job. Whatever my brush stroke requires, they perform when it counts. I love their durability and spring."

- Connie Lynn Reilly www.conniereilly.com


## GREY MATTERS ACRYLIC BRUSHES



## GREY MATTERS WATERCOLOR BRUSHES

Only the highest quality synthetic filaments are used in our Grey Matters Watercolor Brushes.
Suitable for all types of water media.

Multiple filament types
to achieve the highest:

- Loading ability
- Snap
- Point or chisel
- Even release of color

See Signing Brushes shown on Page 11.


Rounds Series 9831 Short Handle

| NUMBER | SIZE |
| :--- | :---: |
| 983166 | $4 / 0$ |
| 983155 | $3 / 0$ |
| 983144 | $2 / 0$ |
| 983100 | 0 |
| 983101 | 1 |
| 983102 | 2 |
| 983103 | 3 |
| 983104 | 4 |
| 983105 | 5 |
| 983106 | 6 |
| 983108 | 8 |
| 983110 | 10 |
| 983112 | 12 |
| 983114 | 14 |
| 983116 | 16 |
| 983120 | 20 |
| 983124 | 24 |

Flats Series 9832
Short Handle

| NUMBER | SIZE |
| :---: | :---: |
| 983200 | $1 / 8^{\prime \prime}$ |
| 983205 | $3 / 16 "$ |
| 983255 | $1 / 4 "$ |
| 983250 | $1 / 2^{\prime \prime}$ |
| 983275 | $3 / 4$ |
| 983210 | $1 "$ |
| 983251 | $1-1 / 2^{\prime \prime}$ |
| 983220 | $2 "$ |
| 983230 | $3 "$ |
| 983240 | $4 "$ |

Liners Series 9833
Short Handle

| NUMBER | SIZE |
| :---: | :---: |
| 983344 | $2 / 0$ |
| 983300 | 0 |
| 983301 | 1 |
| 983302 | 2 |
| 983304 | 4 |

## GREY MATTERS BRUSH SETS \& ASSORTMENTS



## GREY MATTERS BRUSH SETS

Grey Matters Brushes are available in a variety of carded sets that are perfect for use in the classroom or workshop.

Grey Matters Set of 6 Synthetic Oil Brushes
Contains 981102, 981106, 981206, 981306, 981406, 981500
NUMBER 989901

Grey Matters Set of 6
Acrylic Brushes
Contains 982102, 982106, 982206,
982306, 982406, 981500
NUMBER 989902
Grey Matters Set of 4
Signing Brushes
Contains 981555,981544, 981500,
981501
NUMBER 989903

Grey Matters Set of 6 Watercolor Brushes
Contains 983100, 983103, 983106, 983110, 983250, 983301
NUMBER 989904

## Grey Matters Set of 6

 Bristle Oil BrushesContains 984106, 984206, 984306, 984406, 984504, 984602
NUMBER 989905

## EXTREME KOLINSKY BRUSHES




## What is Kolinsky?

The first known use of the name Kolinsky was around 1851. The term refers to several varieties of Asian Weasels. Most typieally refereneed is the Marten weasel. The yellowish brown tail from the weasel is used to make high grade artist brushes.

The finest Kolinsky hair comes from the Kolin Peninsula and then from a very high ratio of mate hair to fomale hair. The female lives in an underground burrow and is rarely outside. The male is the hunter and forager. He hunts to bring food back to the family. Because he is outdoors most of the time, his coat is rich and thick and long. Their natural diet is one reason why farming these weasels has never been very suecessful.

## Why Sitreme Kolinsky?

Over the years, we have observed a shift in the quality of Fine Artist Brushes. As the market drives prices down, eventually a lowering of quality can ocour. Rieheson has sought out the world's finest brush maker to produce a Kolinsky watereolor brush that will oweeed the dreams and demands of the most discriminating painter. Each brush is earefully created by hand using only the highest possible percentage of male hair.

- Quality to challenge any Kolinsky
watereolor brush
- Loads and releases color evenly
- Point and snap that painters dream and yearn for
- Made by skilled German artisans

Rounds Series 7777
Number
777755 777744 777700 777701 777702 777703 777704 777705 777706 777708 777710 777712 777714

Flats Series 7778 number 777825 777850 SIZE 777875 3/4" 777810 1" 777851 112"

7777 Round Series Size Chart

| $3 / 0$ | $2 / 0$ | 0 | 1 | 2 | 3 | 4 | 5 |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |

## FINEST SABLE HAIR WATERCOLOR BRUSHES



## NATURAL HAIR LINERS \& SPOTTERS

## What is Sable?

We often hear confusion between the terms Kolinsky and Sable. It is common to refer to the hair used for the highest quality natural hair brushes as Kolinsky Sable. It is a common misconception that the use of the term Sable must then also mean the highest quality.
In actual function, Sable Brushes would be considered a grade below Kolinsky Sable. Sable should be an excellent quality brush, but may have a higher mix of female hair bringing the cost of the brush down. Both can have a place in the artists tool box.
The unique shape of each strand of hair is what makes hair from these animals so great for brush making. It's a by-product of the fur industry as only the hair from the tail of the weasel is used in brush making.

## Caring for Brushes

Paint brushes are an investment and you want to get the most for your money as you possibly can. If you care for it properly, a good brush will serve you for many years. Here are a few ways you can protect your investment and avoid having to replace your brushes before they've reached their life expectancy.

- Clean your brushes as soon as you are finished painting. Paint of any type, even water-based paint, should never be allowed to dry in a brush.
- Do not use oil brushes for any other medium. Once used with oils, these brushes should be kept exclusively for use with your oils.
- Brushes should dry flat or be hung in a head down position to protect the shape. Allow your brushes to dry thoroughly before storing them in closed containers.
- Keep your brush handles and ferrules dry. Even the finest brush handles will loosen and crack when left soaking. Fill your water or solvent container so that it nearly covers the brush head.
- Natural hair brushes get burnt out just like human hair especially when solvents are used. Lard oil has been a traditional conditioner for oil brushes as long as anyone remembers. It's inexpensive and found in any good hardware store. Jack's Linseed Studio Soap is also an excellent conditioner! See page 81.



## PURE KAZAN SQUIRREL WATERCOLOR BRUSHES



## PURE KAZAN SQUIRREL WATERCOLOR BRUSHES



## А．Series 2040 Black Squirrel Short Handle

This brush has truly been missing from the marketplace for years． Black Squirrel has been called the perfect watercolor tool．It is softer than Sable，points as well，holds more liquid and is easy to control． As it releases color，it loses some of its snap，so consequently it is better to use with a wet technique． Although less expensive than Sable， it is considered by many to be a better brush．

## NUMBER YARKA SIZE ENGLISH SIZE

## 20401

20402
20403
20404
20405
20406
20407
20408
20409
20410
10
15
16

## в．Squirrel Sky Wash Brush Short Handle

Truly a magnificent watercolor tool！ A flat oval squirrel brush that comes to a fantastic point．No other hair can perform as well as squirrel in this shape．The brush can be used as a three sided brush．You have the broad flat，the long thin side and the fine point．Every painter will fall in love with this great brush． Available in 4 sizes．

| NUMBER | SIZE | DIAMETER |
| :--- | :---: | :--- |
| 20602 | 2 | $1 / 4 "$ |
| 20604 | 4 | $1 / 2^{\prime \prime}$ |
| 20606 | 6 | $3 / 4 "$ |
| 20608 | 8 | $1 "$ |

## c．Squirrel Classic Mop Brush Short Handle

If you＇re old enough，you will remember this brush from before World War II．Made of Pure Black Kazan Squirrel hair，it has the shape of a large round brush when wet．Originally these brushes were made with quills of large sea birds for ferrules．Today we use plastic with wire to bind them．The brush is a real treat to use．

| NUMBER | SIZE | DIAMETER |
| :--- | :---: | :--- |
| 20612 | 2 | $1 / 4^{\prime \prime}$ |
| 20614 | 4 | $1 / 2^{\prime \prime}$ |
| 20616 | 6 | $3 / 4 "$ |
| 20618 | 8 | $1 "$ |

2040 Round Series Size Chart



Artist Stephen Quiller is an internationally known painter who works primarily in water media, monotypes, and intaglio printmaking. He is best known for his innovative approach to water media painting: watercolor, gouche, acrylic, casein and their combinations, and for his use of color. He has written six books, all published by Watson-Guptill.

His research and development of a color wheel for painters called the "Quiller Wheel" is now used by thousands of painters throughout the world.

## QUILLER WATER MEDIA BRUSHES

## Water Media Brushes

Pure Sable or Kolinsky is the finest way to make a watercolor brush. Coming up second is a hi-tech fiber and production method that rivals some of the finest Sable Brushes. 25 years ago, nylon or other synthetic fibers would only make a fair student brush. Today with advanced technology we can achieve a brush that almost matches the finest Sables.

The 7000 Series is our current generation of advanced synthetic brushes. To design this 21st century brush we enlisted the aid of a renowned water media painter, Steve Quiller.

We haved tapered the strands of fiber so that each strand comes to a fine point. With careful selection of 11 different weights of fiber strands we can gently mix these into a marvelous brush head. The mixing of the weights is critical. With just the right amount of thicker fiber you can achieve the ideal amount of hard snap to the brush. With the perfect mixture of a variety of thinner fibers we arrive at the perfect color carrying blend.

## 7000 Quiller Round Series Short Handle

In selecting the perfect synthetic round brush, it must have a firm needle point, a body that will carry a large load of color and last, but very important, a body that will allow the color to gently release and not flood out on the paper.
This brush has a beautiful gold seamless ferrule and is mounted on a classic matte black handle.

| NUMBER | SIZE |
| :---: | :---: |
| 700055 | $3 / 0$ |
| 700044 | $2 / 0$ |
| 700000 | 0 |
| 700001 | 1 |
| 700002 | 2 |
| 700003 | 3 |
| 700004 | 4 |
| 700005 | 5 |
| 700006 | 6 |
| 700007 | 7 |
| 700008 | 8 |
| 700010 | 10 |
| 700012 | 12 |
| 700024 | 24 |

Assortment shown on page 50. Number 995040

## 7010 Quiller Flat Series Short Handle

When wet, these flats come to a magnificent razor's edge, allowing the thinnest line, a broad wash or anything in between. The ferrules on the 7010 flats have a round base up to the 1 " size and the larger sizes have a folded flat base.

Steve works very big and was really pleased when we developed a brush that could hold so much color and retain the control. You won't believe the edge!

| NUMBER | SIZE |
| :---: | :---: |
| 701000 | $1 / 8^{\prime \prime}$ |
| 701005 | $3 / 16^{\prime \prime}$ |
| 701025 | $1 / 4 "$ |
| 701050 | $1 / 2^{\prime \prime}$ |
| 701075 | $3 / 4 "$ |
| 701010 | $1 "$ |
| 701051 | $1-1 / 2^{\prime \prime}$ |
| 701020 | $2 "$ |



## 9100 Flat Aquarelle

An essential to many painters, the aquarelle brush has a short, clear acrylic handle cut on an angle to create a long oval scraper on the end - an excellent tool for cutting lines through color. The brush head is made with top quality synthetic fiber.

| NUMBER | SIZE |
| :---: | :---: |
| 910025 | $1 / 4 "$ |
| 910050 | $1 / 2^{\prime \prime}$ |
| 910075 | $3 / 4 " \prime$ |
| 910010 | $1 "$ |

Assortment shown on page 50. Number 995038

## 9000 SERIES WATERCOLOR BRUSHES

Years ago, when we first introduced the market to the fabulous " 9000 " brushes, they were a whole new way of making brushes. Its historic fine snappy point and its ability to carry great volumes of color have kept it an industry leader.

These brushes have seven different types of pointed synthetic fibers blended to create a marvelous artist tool. The brushes have a silver seamless ferrule and a beautiful black handle with gold and yellow trim. The ferrules on the 9010 flat are a round base up to 1 " and the larger sizes are a folded flat base.


## Synthetic 9000 Round Series Short Handle

These short handled rounds will hold plenty of watercolor, gouache, casein or acrylic, and release paint smoothly, giving the painter perfect control.

| NUMBER | SIZE |
| :---: | :---: |
| 900066 | $4 / 0$ |
| 900055 | $3 / 0$ |
| 900044 | $2 / 0$ |
| 900000 | 0 |
| 900001 | 1 |
| 900002 | 2 |
| 900003 | 3 |
| 900004 | 4 |
| 900005 | 5 |
| 900006 | 6 |
| 900008 | 8 |
| 900010 | 10 |
| 900012 | 12 |
| 900014 | 14 |
| 900016 | 16 |
| 900020 | 20 |
| 900024 | 24 |

## Synthetic 9010 Flat Series Short Handle

Flats are becoming more important all the time for the serious watercolor painter. These brushes are made very full with the ability to carry a great deal of liquid, yet still not flood out all over your work. These brushes come to a razor edge for fine lines or cut-in work.

| NUMBER | SIZE |
| :---: | :---: |
| 901000 | $1 / 8 "$ |
| 901005 | $3 / 16 "$ |
| 901025 | $1 / 4^{\prime \prime}$ |
| 901050 | $1 / 2^{\prime \prime}$ |
| 901075 | $3 / 4 "$ |
| 901010 | $1 "$ |
| 901051 | $1-1 / 2^{\prime \prime}$ |
| 901020 | $2 "$ |
| 901030 | $3 "$ |
| 901040 | $4 "$ |

Assortment shown on page 50. Number 995041

## The Liner Brush - 9020 Short Handle

A good liner must have tremendous snap and maximum control for long flowing lines. This brush has great strength and good color-carrying capacity. Our 9020 is the Best of the Best when it comes to liners.

| NUMBER | SIZE |
| :---: | :---: |
| 902050 | $50 / 0$ |
| 902000 | 0 |
| 902001 | 1 |
| 902002 | 2 |
| 902003 | 3 |

*Not available in an assortment.

| 9020 |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| $50 / 0$ | 0 | 1 | 2 | 3 |

## 8000 SERIES WATERCOLOR BRUSHES

The " 8000 " series offers a tool that gives the beginner a chance to enjoy the world of creativity while meeting the frugal needs of University Students. It is a blend of two diameters of synthetic fiber making a very impressive quality watercolor brush. This is a series that gives the best of both worlds... great quality and a great price!

White Synthetic 8000 Round Series Short Handle
These rounds are full bodied and come to a needle point.

| NUMBER | SIZE |
| :---: | :---: |
| 800055 | $3 / 0$ |
| 800044 | $2 / 0$ |
| 800000 | 0 |
| 800001 | 1 |
| 800002 | 2 |
| 800003 | 3 |
| 800004 | 4 |
| 800005 | 5 |
| 800006 | 6 |
| 800008 | 8 |
| 800010 | 10 |
| 800012 | 12 |
| 800014 | 14 |

## White Synthetic Long Liners Short Handle

 Economical, great quality synthetic linex with a beautiful snap and point.| NUMBEㅁ | SIZ든 |
| :--- | :---: |
| 970488 | $6 / 0$ |
| 970444 | $2 / 0$ |
| 970401 | 4 |
| 970402 | 2 |
| 970404 | 4 |
| 970406 | 6 |

9704 Liner Series Size Chart

| $6 / 0$ | $2 / 0$ | 1 | 2 | 4 | 6 |
| :--- | :--- | :--- | :--- | :--- | :--- |
|  |  | $\bullet$ |  |  |  |

White Synthetic 8010 Flat Series Short Handle
This series has been designed to give the student a good chance at success in a difficult medium.
The brush is quite full when dry and forms a nice edge when wet.

| NUMBER | SIZE |
| :---: | :---: |
| 801025 | $1 / 4 "$ |
| 801050 | $1 / 2^{\prime \prime}$ |
| 801075 | $3 / 4 "$ |
| 801010 | $1 "$ |
| 801051 | $1-1 / 2^{\prime \prime}$ |

Assortment shown on page 50.
Number 995038

White Synthetic Set of 5
Includes rounds sizes 4, 6, 8 and flat sizes $1 / 2^{\prime \prime}$ and $3 / 4^{\prime \prime}$. Packaged in a clear poly bag great for classes!
NUMBER 801090


## SZABO WATERCOLOR BRUSHES



## CHINESE WATERCOLOR BRUSHES

## Chinese Watercolor Brushes

Chinese brushes were originally designed as writing instruments. It was the West that discovered many uses for them as fine art tools. The types and uses of animal hair is very different in China than it is in Europe. The numbering of Chinese calligraphy brushes is also different.


## А. White Goat Calligraphy Brush 5113 Series

Number 1 is largest, number 6 is smallest. A beautiful brush series. This brush works well for watercolor and points very well. It has a beautiful appearance with a very unique ornate handle.

| NUMBER | SIZE | NUMBER | SIZE |
| :---: | :---: | :---: | :---: |
| 511301 | 1 | 511302 | 2 |
| 511303 | 3 | 511304 | 4 |
| 511305 | 5 | 511306 | 6 |

## в. Chinese Soft Rabbit Watercolor Brush 5214 Series

Number 1 is largest, number 3 is smallest. Probably the greatest student brush ever made. This brush is made with soft rabbit hair and it holds color well. It comes to a fantastic point when wet and has a very plain bamboo handle.

| NUMBER | SIZE | NUMBER | SIZE |
| :---: | :---: | :---: | :---: |
| 521401 | 1 | 521402 | 2 |
| 521403 | 3 |  |  |

## c. Chinese Soft Rabbit

## Watercolor Brush 5210 Series

Number 1 is largest, number 3 is smallest. This brush is very similar to the 5214 described above except that it is a slightly better quality and it has a more ornate handle.

| NUMBER | SIZE | NUMBER | SIZE |
| :---: | :---: | :---: | :---: |
| 521001 | 1 | 521002 | 2 |
| 521003 | 3 |  |  |

*No assortments available.

## 5113 Round Series Size Chart



5214 Series Size Chart


5210 Series Size Chart
D. Hake Brushes 5103 Series Long Handle Flats
100\% wool hake brush. Ideal for watercolor and work with dye. The brush head is sewn into a beautiful unfinished wooden handle.

| NUMBER | SIZE | NUMBER | SIZE |
| :--- | :---: | :---: | :---: |
| 510301 | $1 "$ | 510304 | $2-1 / 2^{\prime \prime}$ |
| 510302 | $1-1 / 2^{\prime \prime}$ | 510305 | $3 "$ |
| 510303 | $2^{\prime \prime}$ | 510306 | $4 "$ |

510307 Set of 3
Contains brushes 5103101, 510302, and 510303.


## е. The Silk Brush 5130 Series Short Handle Flats

An inexpensive soft bristle brush that is ideal for many watercolor techniques. Great for wet on wet work. Because of the soft bristle, brush effects but it is marvelous for silk painting or other wet techniques.

| NUMBER | SIZE |
| :---: | :---: |
| 513001 | $1-1 / 8^{\prime \prime}$ |
| 513002 | $1-1 / 2^{\prime \prime}$ |
| 513003 | $2 " \prime$ |
| 513004 | $2-1 / 4^{\prime \prime}$ |
| 513005 | $2-3 / 4 "$ |
| 513006 | $3 "$ |

## CHINESE BAMBOO BRUSHES



## А. Traditional Chinese Brushes 5101 Series

Number 1 is largest, number 6 is smallest. If an artist is familiar with a Chinese Brush, the chances are that it is this style. Designed originally for lettering, the original concept is that only the tip is used when applying color. Made with horse hair. The handle is plastic, traditional bamboo-like in appear-ance.

| NUMBER | SIZE | NUMBER | SIZE |
| :---: | :---: | :---: | :---: |
| 510101 | 1 | 510104 | 4 |
| 510102 | 2 | 510105 | 5 |
| 510103 | 3 | 510106 | 6 |

Set of $5 \quad 510107$
Contains one of each size 15 of series 5101

Set of 5 510109
Contains 510103, 521403, 511305, 524103, 570602

## в. White Horse Hair Brushes 5706 Series

Number 1 is largest, number 3 is smallest. The brush works almost the same as the 5101 but aesthetically is more attractive as well as more expensive. The handle is plastic, traditional bamboo-like in appear-ance.

## c. Multi Head Bamboo Brush 5242 Series

These are bamboo brushes that have a unique ferrule that bonds a series of wool heads together. These brushes are marvelous for different watercolor techniques.

| NUMBER | SIZE | WIDTH | HAIR LENGTH |
| :--- | :---: | :--- | :--- |
| 524206 | 6 | $2 "$ | $2-1 / 2^{\prime \prime}$ |
| 524212 | 12 | $4 "$ | $2-1 / 2^{\prime \prime}$ |
| 524214 | 14 | $4-1 / 2^{\prime \prime}$ | $2-1 / 2^{\prime \prime}$ |
| 524216 | 16 | $5-1 / 2^{\prime \prime}$ | $2-1 / 2^{\prime \prime}$ |

## d. Bamboo Reed Pens

These old world tools can bring a new look to anyone's work. Used for writing or adding lines or detail to artwork. Polybagged.

## NUMBER DESCRIPTION

210520 Small
210521 Medium
210522 Large
210523 Set of 3 (S, M, L)
nUMBER SIZE
5706011
5706022
5706033
*No assortment.
5101 Round Series Size Chart



A good quality bright brush meant for painting with oil \& acrylic requires a full bodied head that comes to a razor edge.


A good quality filbert brush requires a full bodied head that comes to a thin edge.


Painting with oil \& acrylic requires a firmer brush head than a watercolor brush.

# WHAT MAKES A QUALITY OIL \& ACRYLIC BRUSH? 

## Brushes of the Old Masters

Bristle brushes are where painting began. The Old Masters used only rounds. Flats weren't developed until the nineteenth century. Sable and other forms of soft hair brushes were unheard of. The painter would use a new bristle tied at the head to form a round brush. He would use this until the bristle became soft, then he would remake the soft bristle into his detail brushes. It was the soft bristle that was always used for glazing. Even back then, they understood what made a quality brush.

## Two things determine brush quality and price: materials and workmanship.

Bristle from hogs that have been fed additives and have been kept in heat controlled environments may make great pork, but they make terrible bristle. It is cheap, weak and makes for equally terrible brushes. Hogs living outdoors in freezing climates grow tremendous long bristle. Usually, these hogs have a poor diet... just what is required for good bristles. With the industrialization of farming throughout the world, the best bristle for brushes is getting harder to find and becoming more expensive. The cold, undeveloped provinces of China and Russia produce the finest bristle in the world.

## FERRULES AND HANDLES ARE

 IMPORTANT not only for cosmetics, but also for structure. The handles of high end brushes are designed to reduce fatigue while painting. The balance is carefully tested and the weight is always of great concern.Workmanship is critical. For the highest quality, you should always insist on handmade brushes. These brushes feature carefully selected and graded materials that are skillfully assembled by conscientious crafts people. Each brush must meet stringent specifications.

## The Importance of True "Interlocked" Construction

 The word interlocked is thrown around rather carelessly. What does it mean? All bristle has a natural curve. In good brushes, all the bristles are sorted by size and faced in the same direction. Hair bundles are made and placed in the ferrules in opposite directions. This interlocked construction creates a brush that is firm, responsive and one that resists spreading of bristles and losing its shape.When going to the expense of creating an interlocked brush you must use the finest Chinese Bristle. When selecting the hair, care is taken in separating sizes as bristle may never be cut or trimmed when making a good brush.

In fine bristle, the ends are very soft and many times split. This is called "Flagging", and it is these soft ends that make the brush really good. In cheap brushes, machines stack and trim the bristle to make them look good and uniform. In making a quality brush, however, no cutting is ever used. (See photo on previous page.)

## The Evolution of Brush Shapes

Until the nineteenth century, we had only Rounds, and to this day they are the most important shape. With the Industrial Revolution, flats, brights and filberts arrived, giving the artist a new range of tools. This had a great impact on the style of work produced.


## Why Brights?

Brights are short flats. They won't hold as much color as a flat but they are easier to control. Flats are longer and they carry more color and they apply color with more sensitivity. Manufacturers then developed filberts, or flats with rounded corners. Rounds, flats, brights and filberts became the range that fit the bill until the late 1800's.

## What is an Egbert?

During a painting class in France, an instructor was trying desperately to loosen up the style of an already accomplished painter. The man's work had deteriorated from fresh to flat. Using the bristle from a very large brush, he created a new, extra long filbert brush, This brush was almost impossible to control, forcing the artist to loosen up. The teacher named this an "Egbert". They are a tremendous exercise tool.

## Summary of head shapes for brushes

ROUND - This is the original brush shape, and still an important tool.

FLAT - This is a flat brush that has longer hair out. It carries more paint but is harder to control.
BRIGHT - This is a flat brush with less hair out. It carries less paint but is easier to control. Better for a beginner.
FILBERT - This is a flat that has been built with rounded edges.
EGBERT (CAT'S TONGUE) - An extra long filbert.
FAN - The great natural blender.

## PURE BRISTLE PROFESSIONAL SIGNATURE BRUSHES

Jack Richeson's "Signature" line of brushes is truly the finest in the world. "Signature" brushes are hand-made with quality, interlocked bristle set in polished, seamless ferrules and carefully fitted to long, black lacquered handles.


## PURE BRISTLE PROFESSIONAL SIGNATURE BRUSHES



Signature Fans 9640 Series
This popular bristle fan is ideal for blending oils and acrylics.

| NUMBER | SIZE |
| :--- | :---: |
| 964002 | 2 |
| 964004 | 4 |
| 964006 | 6 |
| 964008 | 8 |

Signature Filberts
9626 Series

| NUMBER | SIZE |
| :---: | :---: |
| 962601 | 1 |
| 962602 | 2 |
| 962603 | 3 |
| 962604 | 4 |
| 962605 | 5 |
| 962606 | 6 |
| 962608 | 8 |
| 962610 | 10 |
| 962612 | 12 |
| 962616 | 16 |
| 962620 | 20 |

Signature Egberts
9629 Series


## CHELVESTON BRISTIE BRUSHES

Named after an area in England that saw the birth of many great painters, this is the line we market as our middle range. Using the same fine interlocked bristle as our top line, great attention is given to forming the brush heads. The flagging is excellent and the head shapes are designed to give the maximum life to the brush. The ferrules are a beautiful, highly polished copper nickel and the handles have excellent balance and are designed to reduce fatigue.


Cholveston Round Brushes 9017 Series

| Numb도 | SIZE |
| :---: | :---: |
| 901701 | 1 |
| 901702 | 2 |
| 901703 | 3 |
| 901704 | 4 |
| 901705 | 5 |
| 901706 | 6 |
| 901708 | 8 |
| 901710 | 10 |
| 901712 | 12 |

9017 Round Series Size Chart


Cholveston Plat Brushes 9028 Series

| NUMBER | SIZE | NUMBER | SIZE |
| :--- | :---: | :---: | :---: |
| 902801 | 1 | 902701 | 1 |
| 902802 | $z$ | 902702 | 2 |
| 902803 | 3 | 902703 | 3 |
| 902804 | 4 | 902704 | 4 |
| 902805 | 5 | 902705 | 5 |
| 902806 | 6 | 902706 | 6 |
| 902808 | 8 | 902708 | 8 |
| 902810 | 10 | 902710 | 10 |
| 902812 | 12 | 902712 | 12 |



## CHELVESTON BRISTLE BRUSHES



Chelveston Egbert Brushes 9029 Series

| NUMBER | SIZE |
| :---: | :---: |
| 902902 | 2 |
| 902904 | $\underline{4}$ |
| 902906 | $\underline{6}$ |
| 902908 | $\underline{8}$ |

Chelveston Filbert Brushes 9026 Series

| NUMBER | SIZE |
| :---: | :---: |
| 902601 | 1 |
| 902602 | 2 |
| 902603 | $\underline{3}$ |
| 902604 | $\underline{4}$ |
| 902605 | $\underline{5}$ |
| 902606 | $\underline{6}$ |
| 902608 | $\underline{8}$ |
| 902610 | 10 |
| 902612 | 12 |

Chelveston Fans 9240 Series


Assortment shown on page 51. Number 995035

9029 Egbert Series Size Chart

9240 Fan Series Size Chart


## STUDENT BRISTLE BRUSHES

## Student Bristle Round Series 9582 and Flat Series 9579 Brushes

These brushes are made of pure Chungking hog bristle, naturally tapering, with a deeply flagged tip that spreads lots of thick or heavy paint evenly on a board or canvas. Brush heads are hand-cupped in seamless glistening ferrules and set on well-shaped wooden handles. This series is economically-priced and offers rugged performance to students learning to paint with oils and acrylics.
А. Round Series - 9582


## в. Flat Series - 9579

Long Handle
number size
957901 1
9579022
957903 3
9579044
9579055
9579066
957907 7
9579088
957909 9
95791010
95791111
95791212

Assortment shown on page 52. Number 995032


## c. School Easel Brush - 9151 Long Handle

This natural wood handled brush is made with select black bristle.

| NUMBER | SIZE |
| :---: | :---: |
| 915102 | $1 / 4 "$ |
| 915104 | $1 / 2^{\prime \prime}$ |
| 915106 | $3 / 4 \prime \prime$ |
| 915108 | $1 "$ |

*No assortment available.


## SPALTER BRUSHES

## What are Spalters?

Brushes designed specifically for large canvases (spalters) were created to permit working from a greater distance without sacrificing control and finesse. Brushes for the needs of fresco painters, who had to cover large, often abrasive surfaces, were also created.

The wear and tear on fresco brushes demanded that they be economical, and the distance required of spalters demanded fine balance and control. These brushes are also fantastic for those working on Theater Scenery. Whether working in acrylics, tempera, watercolors, or oils, these brushes will more than please the most demanding painter.

## A. English Spalter - 9420 Long Wooden Handle

This long handled brush is somewhat stiff and firm due to the short bristle length. Great for background painting. Available in 3 sizes.

| NUMBER | SIZE | HANDLE LENGTH |
| :--- | :---: | :---: |
| 942001 | $1 "$ | $9-7 / 8^{\prime \prime}$ |
| 942002 | $2 "$ | $10-1 / 4 "$ |
| 942003 | $3 "$ | $10-1 / 8^{\prime \prime}$ |

## в. Soft Spalter - 9155

Long Wooden Handle
An excellent soft bristle brush for blending.

| NUMBER | SIZE | HANDLE LENGTH |
| :--- | :---: | :---: |
| 915501 | $1-1 / 8^{\prime \prime}$ | $9-1 / 2^{\prime \prime}$ |
| 915502 | $1-5 / 8^{\prime \prime}$ | $10-1 / 2^{\prime \prime}$ |
| 915503 | $2 "$ | $11^{\prime \prime}$ |
| 915504 | $2-3 / 8^{\prime \prime}$ | $12-1 / 8^{\prime \prime}$ |
| 915506 | $3-1 / 8^{\prime \prime}$ | $13 "$ |

## c. Bristle Chip Brushes Short Handle

Natural white bristle brushes that are perfect for working with large areas of rubber cement or gesso. All wood handle.

| NUMBER | SIZE |
| :---: | :---: |
| 515005 | $1 / 2^{\prime \prime}$ |
| 515010 | $1 "$ |
| 515015 | $1-1 / 2^{\prime \prime}$ |
| 515020 | $2 "$ |
| 515025 | $2-1 / 2 "$ |
| 515030 | 3 |

## FRESCO AND GESSO BRUSHES

## a. Flat Fresco Varnish <br> Brushes - 9537 <br> Short Handle

Italian house painting brushes make the finest flat fresco or scenery brushes. We have selected the very finest of pure bristle brushes.
These are thick, full-bodied brushes with a wooden handle.

NUMBER SIZE
053720
953740 1-1/2"
953760 2-3/"
953780 3-1/8"

## c. Oval Fresco Brushes - 9129 Short Handle

This is a great scenery brush. Made of pure bristle, it has a wood handle. The head is a thick oval-based shape with a large oval silhouette. The handle is extremely important for set designers. Because their work is so large and the color load so heavy, a poorly made handle can cause blisters. The handle is comfortable even after many hours work.

| NUMBER | SIZE |
| :--- | :---: |
| 912910 | $1-1 / 2^{\prime \prime}$ |
| 912914 | $2 "$ |
| 912918 | $2-1 / 2^{\prime \prime}$ |

## D. Synthetic Gesso - 9158 Brushes Short Handle

Modern manufacturing techniques make this affordable synthetic brush a great option to gesso areas large or small. Synthetic Gesso Brushes have specific appeal when working broad areas in acrylic.

| NUMBER | SIZE |
| :---: | :---: |
| 915801 | $1 "$ |
| 915802 | $2 "$ |
| 915803 | $3 "$ |

## Did You Know?

The word "fresco" comes from the Italian word for "fresh." There are two types of true fresco painting. In buon, or pure, fresco, the paint is applied to a wet, or fresh, layer of plaster. The pigments used in these paintings form a permanent chemical bond with the wall surface when dry.

The other type of fresco painting is called secco, or dry, in which the paint is bonded to the wall with adhesive binder flakes. This type of fresco, however, is not permanent. Fresco painting was highly popular during the Renaissance period. Today, true fresco is rarely used due to its susceptibility to humidity and weathering.


## Sash Brushes

When we look at art history we find that the early Old Masters had only one style of brush. They all used bristle rounds. Da Vinci, Michelangelo and the Dutch Greats used softened bristle wrapped around a stick.

They worked and re-worked the shape and in doing so they softened the bristle. For the true landscape painter, a real treat is in store when he or she purchases an Italian Sash Brush. The head is almost identical to those once used by the "Greats".

To work a large painting with one of these is a real treat. There are two different shaped heads, one is bullet shaped and one is domed. Both are marvelous painting tools and very inexpensive.

Assortment shown on page 51. Number 995033

## Domed Sash Brushes

This style is the closest to that used in the 1500's. Its thick bristle build carries a tremendous load of paint while providing good control. Any landscape painter or set designer will love the way that it works.

The bristle is held in place in a brass ferrule by epoxy glue. The handle is well balanced and these brushes work equally well with oils or acrylics.

| A. 9049 | Long Handle |  |  |
| :--- | :---: | :--- | :--- |
| NUMBER | SIZE | DIAMETER | LENGTH |
| 904901 | 0 | $3 / 4 "$ | $1-3 / 4 "$ |
| 904902 | 2 | $7 / 8^{\prime \prime}$ | $1-3 / 4 "$ |
| 904903 | 3 | $1 "$ | $1-3 / 4 "$ |
| 904904 | 4 | $1-1 / 8^{\prime \prime}$ | $2 "$ |
| 904905 | 5 | $1-1 / 4 "$ | $2-1 / 2 "$ |
| 904906 | 6 | $1-3 / 8 "$ | $2-1 / 2 "$ |


| в. 7152 Short Handle |  |  |  |
| :--- | :---: | :--- | :--- |
| NUMBER | SIZE | DIAMETER | LENGTH |
| 715202 | $2 / 0$ | $5 / 8 "$ | $1-3 / 4 "$ |
| 715220 | 2 | $7 / 8^{\prime \prime}$ | $1-3 / 4 "$ |
| 715230 | 3 | $1 "$ | $1-3 / 4 "$ |
| 715240 | 4 | $1-1 / 8 "$ | $2 "$ |
| 715250 | 5 | $1-1 / 4 "$ | $2-1 / 4 "$ |
| 715260 | 6 | $1-3 / 8 "$ | $2-1 / 2 "$ |

## Pointed Sash Brushes

This is a marvelous addition to anyone's brush collection. The handle is designed for a good "feel" and it reduces the fatigue that follows many hours of work on a large painting.

The head on these brushes come to a sculptured fine point and work well for detail. The bristle is well packed and is held in place with an epoxy glue.
c. 9149 Long Handle

| NUMBER | SIZE | DIAMETER | LENGTH |
| :--- | :---: | :--- | :--- |
| 914901 | 0 | $3 / 4 "$ | $1-3 / 4 "$ |
| 914902 | 2 | $7 / 8^{\prime \prime}$ | $1-3 / 4 "$ |
| 914903 | 3 | $1 "$ | $1-3 / 4 "$ |
| 914904 | 4 | $1-1 / 8^{\prime \prime}$ | $2 "$ |
| 914905 | 5 | $1-1 / 4 "$ | $2-1 / 2 "$ |
| 914906 | 6 | $1-3 / 8 "$ | $2-1 / 2 "$ |

D. 7154 Short Handle

| NUMBER | SIZE | DIAMETER | LENGTH |
| :--- | :---: | :--- | :--- |
| 715402 | $2 / 0$ | $5 / 8 "$ | $1-3 / 4 "$ |
| 715420 | 2 | $7 / 8^{\prime \prime}$ | $1-3 / 4 "$ |
| 715430 | 3 | $1 "$ | $1-3 / 4 "$ |
| 715440 | 4 | $1-1 / 8^{\prime \prime}$ | $2 "$ |
| 715450 | 5 | $1-1 / 4 "$ | $2-1 / 4 "$ |
| 715460 | 6 | $1-3 / 8 "$ | $2-1 / 2 "$ |

## SOFT HAIR OIL \& ACRYLIC BRUSHES



## Oil \& Acrylic Brushes

Soft hair brushes are relatively new to the Western world. It wasn't until about 1850 that soft hair brushes started appearing in Europe. It was about the same time that the first brush manufacturers started their businesses.

The first hair to be seen was horse, pony, wolf and then sable. Soon after, domestic animals such as ox were brought into the business.
Over the years, other hair types have come and gone, civet cat, fitch and mongoose. The favorite and most reliable remains sable.

## Kolinsky Sable

Only selected triple-dressed tails from the male Marten weasel are used in these brushes. Very expensive, but without a doubt it is the best natural hair available for professional artist's brushes. When properly cared for, a Kolinsky brush will last for years. You can care for your Kolinsky by not using it on rough surfaces and cleaning it with a good brush cleaner and conditioner.

## Sable

It's important to learn the merits of different hair. Sable, from the Marten weasel, is a hair that comes from the tail of the weasel. Each hair has a belly that then slopes to a needle point. It is this
belly and point that determine the quality of the brush when in the hands of a qualified brush maker. It is critical that the belly of the brush is just above the ferrule opening. A brush maker trying to improve his profits will bring the hair out too far to make it look larger. The result is a big brush that will not work and a bargain hunter who cannot paint.
The importance of the length of the hair out of the ferrule is strength. When painting with thick oils or acrylics, you will be pushing and pulling heavy paste and you will need a strong brush to accomplish this well. Sable remains the best product for this task.

## Ox Hair

Ox hair is a beautiful hair for flat brushes. It does not do well for rounds as each hair has a blunt tip. Ox hair comes from the hair around the animal's ear. The animal is not injured; the hair is trimmed in much the same manner as a barber does to a man's hair. The result is that there are no points. Some fine ox hair can be used in one stroke brushes.

## Fitch Hair

Real fitch hair disappeared years ago. Rarely will enough surface to make a few brushes. Most fitch hair on the market is actually pony or a combination of horse and goat.

## Synthetic Fiber

A tremendous change came to the Art Industry in the 30's. Acrylic paint and advances by industry leaders made a great technical change in painting. With change came the need for new types of brushes.
It wasn't until the mid-fifties that the need was really addressed. Synthetic fiber brushes started to surface. The first were nothing more than bundles of blunt fishing line chopped up and stuck on a stick.
The technical advances continued through the sixties, seventies and eighties. Each generation brought us a better and better substitute for natural hair and always at greater savings to the user. Today there are some synthetic fibers that almost equal fine sable at a fraction of the price.
With these great advances, new problems are created for the student painter. There are a hundred different kinds of mixes and blends with various types of synthetics and nylons. Don't believe that they are all the same. A brush that is made of $50 \%$ sable and $50 \%$ synthetic is miles better than a brush made with $92 \%$ synthetic and $8 \%$ sable.
Some of the new synthetic fibers, when mixed with fibers of different weights are just fabulous.

## Profensional Kolinsky Sable Oil Brush Series

Very few companies today manufacture a pure Kolinsky Sable Brush for oils. Hair for this brush comes from the most Northern areas of the Kolin Peninsula and is most difficult to trap. It is the finest and the most expensive hair used in brush making.
When using hair of this quality we use only the finest and most skilled brush makers. The brush is mounted in a gold ferrule and has a beautifut walnut handle.

## Kolinsky Round - 7162 Long Handle

The round is a very difficult brush to make correctly. You-can not use a watercolor head on a long handle to get a good oil or acrylic brush. In watercolor, you are pushing very thin applications of colored water. Because there is very little resis tance, you need a full bodied brush with great snap but little muscle. With oils and acrylics you will be pushing very thick applications of heavy paste like paint. Here muscle is required.

| NUMBER | SIZE |
| :---: | :---: |
| 716202 | 2 |
| 716204 | 4 |
| 716206 | 6 |
| 716208 | 8 |
| 716210 | 10 |
| 716212 | 12 |
| 716216 | 16 |
| 716220 | 20 |
| 716224 | 24 |

## Kolinsky Plat - 7163 <br> Long Handle

This flat brush is full and lush and eomes to a razor edge.

| NUMBER | SIZE | 716112 | 12 |
| :--- | :---: | :--- | :--- |
| 716302 | 2 | 716116 | 16 |
| 716304 | 4 | 716120 | 20 |
| 716306 | 6 | 716124 | 24 |

716308 8
$716310 \quad 10$
71631212
71631616
71632020
71632424

## Kolinsky Filbert - 7160 Long Handle

The shape of the filbert is achioved by gently moving the hair in the finger tips of the brush maker to achieve that perfect oval shape. A knife can never touch the hair, the tips are never cut or trimmed.

| NUMBER | SIZE |
| :---: | :---: |
| 716002 | $z$ |
| 716004 | 4 |
| 716006 | 6 |
| 716008 | 8 |
| 716010 | 10 |
| 716012 | 12 |
| 716016 | 16 |
| 716020 | 20 |
| 716024 | 24 |

Kolinsky Bright - 7161 Long Handle
This brush is full bodied and eomes to a razor edge.

| NuMRER | SIZE |
| :---: | :---: |
| 716102 | 2 |
| 716104 | 4 |
| 716106 | 6 |
| 716108 | 8 |
| 716110 | 10 |
| 716112 | 12 |
| 716116 | 16 |
| 716120 | 20 |
| 716124 | 24 |

Assortment shown
on page 52.
Number 995044


## RED SABLE OIL BRUSHES

Pure Red Sable has been the soft hair brush of choice for many years. Real red sable comes from the tail of the marten weasel. In the U.S., everything from top sable to rat hair is used in brushes and called sable - it's a buyer beware market. Our red sable brushes are pure red sable. They are not hidden in cellophane or strapped to a board. Know what you expect from a brush and then make the dealer let you test the brush. A good shop will have water available and let you test several brushes.

## Pure Sable Rounds - 9117 Long Handle

The head of this brush is somewhat stout so that it will manhandle the heavy loads of oils or acrylics. The head comes to a fine but firm point and is excellent for detail.

## Pure Sable Brights - 9160 Long Handle

Our bright is hand crafted by master brush makers using the finest pure red sable. The brush is full bodied

| NUMBER | SIZE | NUMBER | SIZE |
| :--- | :---: | :---: | :---: |
| 911701 | 1 | 911702 | 2 |
| 911703 | 3 | 911704 | 4 |
| 911706 | 6 | 911708 | 8 |
| 911710 | 10 | 911712 | 12 |

and comes to a razor edge.

| NUMBER | SIZE | NUMBER | SIZE |
| :--- | :---: | :---: | :---: |
| 916001 | 1 | 916002 | 2 |
| 916003 | 3 | 916004 | 4 |
| 916006 | 6 | 916008 | 8 |
| 916010 | 10 | 916012 | 12 |

## Pure Sable Filberts - 9161 Long Handle

Our filbert is full bodied and comes to a razor edge. Few filberts on the market will hold the edge that this brush does.

| NUMBER | SIZE | NUMBER | SIZE |
| :---: | :---: | :---: | :---: |
| 916102 | 2 | 916104 | 4 |
| 916106 | 6 | 916108 | 8 |
| 916110 | 10 | 916112 | 12 |

Assortment shown on page 52. Number 995043

## UNIQUE FAN BRUSHES

A big fallacy that has developed is that you cannot use sable brushes with acrylics．Sable brushes work marvelously with acrylics．

## The key when using sable brushes with acrylics is to clean your brushes often and well！

Acrylics are notoriously hard on brushes，but with proper care， it can be done．Don＇t let paint build up around the ferrule． The paint that gets underneath hardens and causes splitting．

During testing we have used sable brushes in oils，cleaned the brushes well，dried them and then used them in acrylics with no ill effects．We have reversed the procedure using acrylics first then oils and again there was no ill effect．

## Give Your Brushes a Rest

After using sable brushes for months，give them a rest．Wrap them in an old rag after first put－ ting a few drops of＂lard oil＂on the tips．It returns the natural oils to the brushes much as hair conditioner does for human hair．

Proper care and cleaning will allow you to purchase the very finest of brushes and use them for many years to come！


Pure Sable Fan－2047 Series Long Handle
The finest quality pure Sable fan available．This handmade brush works beautifully to blend the edges of ereate special effects．


NUMBER SIZE
20470 z
20475 6

A variety of other fan brushes found on pages 29， 31 and in an assortment on page 52 ．

## ORANGE SYNTHETIC OIL \& ACRYLIC BRUSHES



The fiber feels and responds like sable and it's full-bodied and carries oil or acrylic just like sable. Even loaded with paint it will come to a razor edge in the brights. The rounds are stout and come to a strong firm point.
Because of their softness, they are ideal for glazing.


## PROFESSIONAL SYNTHETIC OIL \& ACRYLIC BRUSHES



The hi-tech world has developed a magnificent fiber that will take the place of bristle when working with acrylics. This new material is easier to clean, yet has all of the feel and touch of bristle. Excellent color carrying capacity in firmly designed heads that hold their shape when used vigorously.

| Professional Synthetic Rounds - |  |
| :--- | :--- |
| 7500 Long Handle |  |
| NUMBER | SIZE |
| 750001 | 1 |
| 750002 | 2 |
| 750003 | 3 |
| 750004 | 4 |
| 750005 | 5 |
| 750006 | 6 |
| 750008 | 8 |
| 750010 | 10 |
| 750012 | 12 |



Professional Synthetic Filberts 7550 Long Handle
NUMBER SIZE
1
7550022
7550033
7550044
7550066
7550088
75501010
75501212

Assortment shown on page 52.
Number 995050


## RICHESON'S WHITE SYNTHETIC BRUSHES



The sable-like softness of these brushes makes them ideal for smooth stroking and blending. Very affordable.

White Synthetic
Rounds - 9167 Long Handle

| NUMBER | SIZE |
| :--- | :---: |
| 916701 | 1 |
| 916702 | 2 |
| 916703 | 3 |
| 916704 | 4 |
| 916706 | 6 |
| 916708 | 8 |
| 916710 | 10 |
| 916712 | 12 |

White Synthetic
Brights - 9166 Long Handle

## number size

916601 1
9166022
9166033
9166044
9166066
9166088
91661010
91661212
White Synthetic

| Filberts |
| :--- |
| Handle |
| Hal |


| NUMBER | Long |
| :--- | :--- |
| 916801 | 1 |
| 916802 | 2 |
| 916803 | 3 |
| 916804 | 4 |
| 916806 | 6 |
| 916808 | 8 |
| 916810 | 10 |
| 916812 | 12 |

Used in furniture restoration

## Blue Synthetic Brushes

These synthetic brushes will give a more clean and more smooth sleek finish. Synthetic brushes are easier to clean and care for. Available in a variety of sizes. Short wood handle iwith metal ferrule. Great for a variety of different applications and techniques.

```
NUMBER
953830
953840 1-1/2"
953850 2"
953860 2-1/4"
953870 2-3/4"
```

Assortment shown on page 51. Number 995034


9166 Bright Size Chart


## SPECIALTY BRUSHES


А. Waxing Brushes - 9129

Used by furniture restorers. Dispenses uniform amounts of wax or paint.

## NUMBER DESCRIPTION

912975 1-5/8" Waxing Brush
912985 2-1/8" Waxing Brush
в. 9129954-3/4" Buffing Brush
c. Glue Brushes

These bristle hair brushes are great for bookmaking or most other craft projects. The short plastic handle will not rust, which is great when working with glues, water, and paint.
number size
582955 5/8"
582965 7/8"

## D. White Bristle Stencil Brushes

Beautiful, round shaped heads. Handles are longer than traditional stencil brushes.

| NUMBER | SIZE | DIAMETER |
| :--- | :---: | :---: |
| 970116 | 16 | $7 / 8^{\prime \prime}$ |
| 970124 | 24 | $1-1 / 4 "$ |
| 970130 | 30 | $1-3 / 4 "$ |



Dagger Striper - 7610
Made of pure squirrel, this has been a traditional tool for the art ist. Designed in the old world style with the short rounded mini wood handle. This is the perfect tool for striping or long line work. This is the tool chosen by truck lettering artists and outdoor sign painters.

| NUMBER | SIZE | NUMBER | SIZE |
| :--- | :---: | :---: | :---: |
| 761000 | $2 / 0$ | 761001 | 1 |
| 761002 | 2 | 761003 | 3 |
| 761004 | 4 |  |  |
| * No assortment available. |  |  |  |

9020 Liner Series Size Chart

| $50 / 0$ | 0 | 1 | 2 | 3 |
| :--- | :--- | :--- | :--- | :--- | - - $\bigcirc$



One of the oldest of all decorative painting techniques, stenciling is also one of the easiest to master and a perfect way of creating something original and unique.
In stenciling, paint is applied to a surface (wall, material, object...) through holes in a cut-out design on a stiff card (paper or plastic) that is sturdy enough to survive a stenciling project. For a nice clean look, use a stenciling brush and stipple paint on with a firm, punching action. Keep the brush dry and do not overload it or the paint will seep beneath the stencil.

Just about any type of paint can be used when stenciling. A lot will depend upon the surface you wish to paint on. Jack Richeson knows stencil artists need a variety brushes for their fast growing medium. We offer five different styles of brushes in a wide range of sizes, and varying degrees of stiffness. (See page 43 for more options.) Shiva brushes are a market leader and favored by artists, particularly when used in conjunction with Shiva Paintstiks.
A. Richeson Stencil Brushes

These brushes are perfect for the stenciler requiring tight bristles. Much shorter length hair out from the ferrule results in greater control.

| NUMBER | SIZE |
| :--- | :--- |
| 122020 | $1 / 4 "$ |
| 122023 | $5 / 8^{\prime \prime}$ |
| 122021 | $3 / 8^{\prime \prime}$ |
| 122022 | $1 / 2^{\prime \prime}$ |
| 122025 | Assorted (122020-23) |

B. Shiva ${ }^{\circledR}$ Economy Stencil Brushes Series 410
Natural white bristle stencil brushes with a traditional barrel handle. Black handle, nickel ferrule.

## c. Bristle Stencil Brushes Series 5820

This is a well-built stencil brush handmade with pure Shanghai bristle. The high-grade, flagged bristle holds color well and is flexible enough to permit beautiful shading while stenciling on furniture, walls, floors or fabric. The silver ferrule is mounted on a short raw wood handle. Available in six sizes.

| NUMBER | SIZE | DIAMETER |
| :--- | :---: | :--- |
| 582004 | 4 | $3 / 8^{\prime \prime}$ |
| 582006 | 6 | $1 / 2^{\prime \prime}$ |
| 582008 | 8 | $5 / 8^{\prime \prime}$ |
| 582010 | 10 | $3 / 4 "$ |
| 582012 | 12 | $7 / 8^{\prime \prime}$ |


| NUMBER | SIZE |
| :--- | :---: |
| 122000 | $1 / 2^{\prime \prime}$ |
| 122001 | $1 / 4 "$ |
| 122002 | $3 / 4^{\prime \prime}$ |
| 122003 | $1-1 / 4 "$ |

*No assortments available.


## RICHESON BRUSH SETS

## Grey Matters Travel Brush Sets

－Non－reflective bristle，ferrule and handle
－Perfect in bright sunlight or under harsh studio lights
－Neutral grey synthetic hair， ferrules and handles minimize color distortion
－Lay down the right color the first time
A．Grey Matters Watercolor Brush Set
－Perfect for water media outdoors
－High quality synthetic
－Flat：Size 3／4＂；Round：Size 4，6， 10；Liner：Size 2

## NUMBER 713996

в．Grey Matters Oil Brush Set
－Perfect for oil painting outdoors
－Bristle and synthetic brushes
－Flat：Size 2，6，10；Filbert： Size 4， 8
NUMBER 713997

## Plein Air Travel Brush Sets

－Great sets for the traveling painter
－Pouch easily fits in a medium handbag or backpack
－Handle lengths are intended to be shorter than standard
c．Watercolor Brush Set
－Perfect for water media
－High quality synthetic
－Flat：Size 1／4＂，1／2＂，3／4＂ Round：Size 2，4，6， 8

## NUMBER 713995

D．Oil Brush Set
－Perfect for oil painting while away！
－Bristle brushes
－Flat：Size 6，10；Round：Size 4， 10；Filbert：Size 6，12；
Fan：Size 4

## NUMBER 712995

## E Sable Watercolor Assortment

This beautiful point of purchase display contains multiple sizes of one of our finest sable watercolor brushes．With a total of 312 brushes，these brushes average one dollar each for spontaneous，last minute buys．Comes with Lyptus（：） Wood brush holder，item 880050 ．

## BRUSH SETS

These sets make excellent gifts. Jack Richeson \& Co. will also make up custom sets for workshop or classroom needs. Call us at 1-800-233-2404 for information.


## FOAM BRUSHES \＆ROLLERS

## Foam Brayers and Rollers

 Foam brayers can be used for multiple jobs．Shorter handled brayers are perfect for children＇s projects．The longer handled roller is great for covering large areas， wetting watercolor paper，print－ making and blending colors！```
A. 3" Foam Brayer
NUMEE[⿱口八口心
NUMBER 699063-12 (Pack of 12)
в. 3" Foam Roller
NUMBER 710175 (TOTAL LENGTH 11-1/2')
```


## c．6＂Soft Foam Brayer NUMBER 699066

See page 203 for rubber brayers．

## D．Plastic Handle／Foam

Affordable enough to be disposable， these plastic handled brushes are great for applications of water based paints．

```
NUMBER
710150-10 1" (pack of 10)
    dESCRIPTION
710151-10 2" (pack of 10)
710153-10 3" (pack of 10)
710154-10 4" (pack of 10)
```


## e．Wood Handle／Foam

Can be used with all paints，stains， varnishes，dyes，ceramic glazes，tex－ tile paints and watercolor．

NUMBER
DESCRIPTION
710161－10 1＂（pack of 10）
710162－10 2＂（pack of 10）
710163－10 3＂（pack of 10）
710164－10 4＂（pack of 10）

## F．Sponge Brush Set of 18

This set of wood handle sponge brushes contains 12 each of the 1 ＂， $2^{\prime \prime}, 3^{\prime \prime}$ and 4＂sizes．
NUMEER 710174

## g．Foam Daubers Set of 40

Includes a variety of size dots for the entire class．The wood handle is easy for small hands to grip．Fun for all ages and economically priced． Package contains 10 sets of 4 daub－ ers（one of each size）．
Sizes： $1 / 2^{\prime \prime}, 3 / 4^{\prime \prime}, 1^{\prime \prime}$ ，and 1－1／2＂．
NUMBER 710146


## Stubby Brushes

Easyto grip brushes perfect for preschoolers, young children, and the physically challenged. Made of pure hog bristle and mounted in a
beautiful-olored handle. The handle is designed with a blunt round end to reduce the risk of accidents. Available in 12 different colors that mateh spill proof Neatness Jars, found on page 165. Brushes are $7 / 16$ " diameter at ferrule.

| Wooden Handle Brushes |  |  |
| :--- | :--- | :--- |
| Number | color | Numper | color

## Wooden Handle Stubby

 Brush Sets
## NUMBER DESCRIPTION

40205412 brush set (polybagged)
4020555 brush set (polybagged)
40205636 brush set (canister)
402057 10 brush set (polybagged)



Canisters filled with these brushes are great for classroom use or for counter top displays!

## SCHOOL BRUSH SETS



## School Brush Sets

A. NUMBER 945400-An assortment of 42 slightly imperfect assorted hair brushes. These are cosmetic blemishes that will not effect brush performance. Sets will vary.

NuMBE도 $999801-A$ set of 36
camel hair easel brushes.
Gontains 9-each of sizes 4, 5, 6 and 8 .
NUMBER 999803 - A set of 24 white bristle brushes. Contains sizes 1-12 of rounds and flats. Short handle.
B. NUMRER 999700 A class pack set of 36 -sabeline watercolor brushes. Short handle.

NUMBER 999715-A class-pack set of 36 oil/acrylic brushes. Assorted flats and rounds.

NuMber 999720 A class pack set of 36-watereolor brushes. Short handle. Assorted flats, spotters and wash brushes.

## Heg Bristle Brush Sets

Sets of 6 hog bristle long handle brushes from the 9579 (flat) and the 9582 (round) series. Polybagged.
C. Number 945008 Set includes: flats: $2,4,8,12$; rounds: 2,10 .

## D. Budget Brush Assortment

Contains a dozen each of five different sizes of round, short handle camel hair brushes. Perfect for students. Sizes 2, 3, 4,5 and 6.

NUMBER 999992

## e. Utility Brush Set of 48

Beautiful short handle economy white bristle brushes in three desirable widths. Contains:
24-515010 1" white bristle
12-515020 2" white bristle
12-515030 3" white bristle
NUMBER 515090

## f. School Quality Cylinder

Brushes are packed in their own display and can be dispensed by the teacher or be used as a selfservice display in the store. These are very inexpensive camel hair brushes with simple ferrules and brightly colored plastic handles. There are 24 brushes of each size 1 though 6 making a total of 144 brushes. This is by far the most economical way to purchase student brushes.
NUMBER 999900


## G. Painter's Brush Kit

This is the ideal starter set for a young painter. The kit has a selec tion-of four student bristle brushes and a steel painting knife. It is packed in a blister pack and is ideal for hanging.
NUMBER 993000


## BRUSH ASSORTMENTS \& RACKS

Jack Richeson believes in supporting artists by utilizing their beautiful works of art to create displays that will entice your artists to browse the wide array of brushes you offer. Our modular displays measure $9^{\prime \prime}$ deep, $15-1 / 2^{\prime \prime}$ wide, and $17-3 / 4$ " tall ( 26 " with header). All assortments on pages $\mathbf{4 8 - 5 0}$ include a free rack if requested with order.

## 50



See page 51 for single unit dimensions.

Watercolor
Assortment
Brushes on page 16, 21. NUMBER 995039
The assortment includes:

## Rounds 6228

## sizes quantity

Finest Sable

| $3 / 0$ | 6 |
| :--- | :---: |
| $2 / 0$ | 6 |
| 0 | 6 |
| 1 | 6 |
| 2 | 6 |
| 3 | 6 |
| 4 | 12 |
| 5 | 12 |
| 6 | 12 |
| 8 | 3 |
| 10 | 3 |
| 12 | 2 |
| 14 | $z$ |


| $1 / 2 "$ | 6 |
| :--- | :--- |
| $3 / 4 "$ | 6 |
| $1 "$ | 3 |
| $1-1 / 2^{\prime \prime}$ | 3 |


| SIZES | Quantity |
| :--- | :---: |
| $1 / 44^{\prime \prime}$ | 6 |
| $1 / 2{ }^{\prime \prime}$ | 6 |
| $3 / 4{ }^{\prime \prime}$ | 6 |
| 1 1" | 6 |

## The 9000 Watercolor Assortment

Brushes on page 22. NUMBER 995041
The assortment includes:
Rounds 9000
SIZES QUANTITY
$\begin{array}{ll}4 / 0 & 6 \\ 3 / 0 & 6\end{array}$

2/0
0

$$
2
$$

$$
3
$$

$$
\begin{aligned}
& 4 \\
& 5 \\
& 6
\end{aligned}
$$

$$
8
$$

$$
10
$$

$$
\begin{aligned}
& 12 \\
& 24
\end{aligned}
$$

Plats 6229
SIZEs Quantity

## Flats 9100

8000 Watercolor Brush Assortment
Brushes on page 21, 23.
NUMBER 995038
The assortment includes:
Rounds 8000
SIZES QUANTITY

3/0 12
${ }_{0}^{2 / 0}$
0
1
2



## BRUSH ASSORTMENTS \& RACKS



## BRUSH ASSORTMENTS \& RACKS

|  | 7500 Synthetic Oil/ <br> Acrylic Assortment <br> Brushes on page 41. <br> NUMBER 995050 <br> The assortment includes: <br> Rounds 7500 |  | Pure Sable Oil |  | Kolinslay Oil |  | Extreme Kolinslay |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Assortment | Assortment |  |
|  |  |  | Brushes on pages 29, 38. NUMDE도 995043 | Brushes on pare 37. NUMBER 995044 |  | Brushes on pare 15. NUMB도 995077 |  |
|  |  |  | The assortment includes: | The assortment includes: |  | The assortment indudes: |  |
|  |  |  | Brights 9160 | Rounds 7162 |  | Rounds 7777 |  |
|  | SIZES | QUANTITY |  |  | SIZES | quantity | SIzEs | quantity | SIzEs | quantity |
|  | 2 | 6 | 1 | 6 | 2 | 3 | 2/0 | 6 |
|  | 3 | 6 | 2 | 6 | 4 | 3 | $\theta$ | 6 |
|  | 4 | 6 | 3 | 6 | 6 | 3 | 1 | 6 |
|  | 5 | 6 | 4 | 6 | 8 | 3 | 2 | 6 |
|  | 6 | 6 | 6 | 6 | 10 | 3 | 3 | 6 |
|  | 8 | 6 | 8 | 4 | 12 | 3 | 4 | 6 |
|  | 10 | 6 | 10 | 3 | 16 | 3 | 5 | 6 |
|  | 12 | 6 | 12 | 3 | 20 | 3 | 6 8 | $\begin{aligned} & 6 \\ & 2 \end{aligned}$ |
|  | Flats |  | Roun |  |  |  | 10 | $z$ |
|  | SIZES | QUANTITY | sizes | Quantity | Brigh |  | 12 14 | 2 $z$ |
|  | 2 | 6 | 2 | 6 | SIZES | QUANTITY | 14 |  |
|  | 3 | 6 | 3 | 6 | z | 3 |  |  |
|  | 4 | 6 | 4 | 6 | 4 | 3 | Flats |  |
|  | 5 | 6 | 6 | 6 | 6 | 3 | stzes | quantity |
|  | 6 | 6 | 8 | 6 | 8 | 3 | 1/4" | 4 |
|  | 8 | 6 | 10 | 6 | 10 | 3 | 1/2" | 4 |
|  | 10 | 6 | 12 | 3 | 12 | 3 | 3/4" | 4 |
|  | 12 | 6 | 14 | 3 | 16 | 3 | 1" | 4 |
|  | Filberts 7550 |  | Filberts 9161 |  | Filberts 7160 |  | Chinese Bristle Brush |  |
|  | SIZES | QUANTITY | sizes quantity |  | SIZES | quantity | Assortment |  |
|  | 1 | 6 | 4 | 6 | 2 | 3 | Brushes on page 32. NUMBER 995032 |  |
|  | 2 | 6 | 6 | 6 | 4 | 3 |  |  |
|  | 3 | 6 | 8 | 3 | 6 | 3 | The a | ment includes: |
|  | 4 | 6 | 10 | 3 | 8 | 3 | Flats | and |
|  | 6 8 | 6 |  |  | 10 | 3 | Rounds 9582 |  |
|  | 10 | 6 | Fans |  | 12 | 3 | SIZES | QUANTITY |
|  | 12 | 6 | SIZES | quantity | 16 | 3 |  | $36$ |
|  |  |  | 2 | 4 | 20 | 3 | 2 | 36 |
|  |  |  | 6 | 4 |  |  | 3 | 36 |
| 52 |  |  |  |  |  |  | 4 | 24 |
|  |  |  |  |  |  |  | 5 | 24 |
|  |  |  |  |  |  |  | 6 | 24 |
|  |  |  |  |  |  |  | 7 | 24 |
|  |  |  |  |  |  |  | 8 | 24 |
|  |  | Purchase a brush rack assortment and receive 250 |  |  |  |  | 9 | 24 |
|  |  | FREE brush bags! Bags must be requested when |  |  |  |  | 10 | 24 |
|  |  |  |  |  |  |  | 11 | 18 |
|  |  | placing orders. Please list as a No Charge item |  |  |  |  | 12 | 18 |
|  | on your order when purchasing a display. |  |  |  |  |  |  |  |

## Brush Bags

An age old retail problem is packaging brushes for safe travel from the store to the studio. These great bags are designed to let your customers know the brush they purchased is special and valuable. An essential in every retail shop! Available in packs of 50.

NUMBER 699866 2-1/2" x 11" NUMBER 699897 2-1/2" $\times 15$ "

Purchase a brush rack assortment and receive 250 FREE brush bags to promote the brushes! Bags must be requested when placing orders.
Please list as a No Charge item on your order when purchasing a display.


## PAINTING \& PALETTE KNIVES



Professional quality stainless steel spatulas! Made by artists, for artists.

## Is it a Palette Knife or a Painting Knife?

A palette knife is designed for mixing and works best for that purpose, although many artists will use it for painting. There are many qualities of palette knives.
Palette knives will vary in quality, spring and length. We make three qualities and a variety of sizes. Each responds in a different way. After extended use in water, steel knives may begin to rust. The stainless steel knives work beautifully and will
not rust. We also carry a complete line of large, tempered steel spatulas for large work or applying gesso.
Finally, we manufacture an inexpensive plastic knife for the beginner. This comes in the traditional flat and also the offset. The offset is easier to work with as it helps to keep ones knuckles out of the paint.
Ample time and thought should go into the selection of a palette knife to ensure getting the correct tool for the project at hand.

## Stainless Steel Spatulas

A selection of the finest Italian Steel Spatulas. Painters of frescos and large landscapes are always looking for high quality knives. These are the best. Print makers mixing ink or painters will find this an excellent selection. All knives have beautiful hand shaped, polished wood handles. Made by artists for artists.

| NUMBER | DESCRIPTION | BLADE <br> LENGTH | BLADE <br> WIDTH |
| :--- | :---: | :---: | :---: |
| A. 800895 | Trowel Blade | $6-7 / 8^{\prime \prime}$ | $1-1 / 4 "$ |
| B. 800869 | Palette Knife | $712^{\prime \prime}$ | $1^{\prime \prime}$ |
| C. 800891 | Straight Blade | $4-38 "$ | $3 / 4 "$ |
| D. 800892 | Straight Blade | $4-1 / 8^{\prime \prime}$ | $1-1 / 4 "$ |
| E. 800893 | Straight Blade | $5-5 / 8^{\prime \prime}$ | $1 "$ |
| F. 800894 | Straight Blade | $5-38 "$ |  |

## STEEL PAINTING \& PALETTE KNIVES

## Richeson Italian Painting Knives One Piece Tempered Steel

For painting in the impasto technique or mixing and scraping paint, these steel, trowel-style blades are great. These knives have been hand forged by the same family in Italy for over 100 years. Each knife is mounted to a hand polished rosewood handle. The size and shape of the blade result in great differences in spring and control. Always "dry" test the knife before purchasing.
A. 500804
B. 500806
C. 500808
D. 500810
E. 500812
F. 500814

Offset Painting Offset Painting Offset Painting Offset Painting Offset Painting Offset Painting
.
BLADE LENGTH
1-1/4"
3/8"
2-3/8" $1 / \mathbf{" ' ~}^{\prime \prime}$
1-5/8" 3/8"
1-7/8" $5 / 8 "$
1-1/8" $3 / 8 "$
5/8"


## PAINTING \& PALETTE KNIVES





## PAINTING \& PALETTE KNIVES



## PAINTING \& PALETTE KNIVES

## Plastic Painting and Palette Knives

Safer to use than metal knives, these one-piece molded plastic knives are also more economical, durable and easy to clean. Available in 5 different blade shapes.

## NUMBER DESCRIPTION

A. 500821 2-3/8" Offset Trowel
B. 500825 2" Diamond Knife
c. 500850 3-3/4" Straight Knife
D. 500868 3" Offset Trowel
E. 500889 Scotty Painting Knife

## Polybagged Plastic Knives

All plastic knives are available bagged without a header.
They are great for workshops!

## NUMBER DESCRIPTION

500817 includes 1 of each B, D, E 500819 Includes 1 of each A - E

## Plastic Knife Canisters

Some styles of our plastic knives can be ordered in clear plastic canisters. Great for counter top display or classrooms.

## NUMBER DESCRIPTION

50083160 of 500850
50082960 of 500868
50082720 each of $821,825,850$
50080060 of 500889


## Professional Knife Assortment

An assortment of 6 each of 19 different styles of Richeson painting and palette knives. Assortment contains: 500804, 500806, 500808, 500810, 500812, 500814, 500816, 500818, 500820, 500822, 500824, 500826, 500828, 500830, 500832, 500852-53, and 500864-66.

## NUMBER 500875

## Student Knife Assortment

An assortment of 12 each of 5 plastic knives, and 6 each of 10 styles of student knives. This assortment contains: all five plastic knives and 500891-900.
NUMBER 500876

## Supreme Knife Assortment

An assortment of 10 stainless steel knives with olive wood handles and 10 traditional Richeson knives. Assortment contains: 501808-881 and 500851-867.

Empty Knife Display
NUMBER 993028 (INCLUDES 20 HOOKS)

## Italian Knife Set

Set of 6 forged steel painting knives in a wooden gift box.

NUMBER 500883


- Traditional Old World pigments
- Professional quality, economically priced
- Handpainted labels
- Brilliant, rich colors
- Buttery, reliable consistency
- High permanency, free from fading, darkening, yellowing and cracking
- Available in 70 colors in $1.250 z$ and $50 z$ sizes

Richeson Professional Oils the shiva Series
Richeson Premium Oil Colors offer rich color intensity, brilliance of hue and chemical purity for the most discerning artist. Each pure Richeson pigment is ground to its own correct degree of fineness and then formulated individually under exacting laboratory controls. They are guaranteed to be permanent, free from darkening, yellowing, fading and cracking.
During manufacturing, great care must be taken to avoid overworking the pigment. The amount of time required for the milling process varies greatly for each color anywhere from six hours to three days. The amount of oil required for each pigment is different because each pigment absorbs a varying amount of oil.

## Professionally formulated to satisfy the most discerning master painter!

## Ingredients

We use only pure, artist-grade, dry pigments. "Non Yellowing Colors" are made with the finest grade of alkali-refined linseed oil available. This type of oil is well-noted for excellent color stability. "Straw" in color, it has a minimal effect on pigment colorization and will not darken with age.

Certain colors such as the whites, flesh colors, ice blue, and brilliant yellow light use safflower oil. With these sensitive pigments that yellow easily, safflower oil produces a much better non-yellowing color.

Where appropriate, we use a blend of linseed and safflower oil, producing the best possible finished product.

## The Making of the Oils

Too much oil can lead to excessive yellowing of the paint, while too little results in paint that is too stiff and lacks sufficient binder to form a durable paint film. The manufacturing process differs for each color, ensuring perfect consistency every time the paint is used.

They are first mixed in a "pony mixer" which has four revolving blades. This process ensures an even distribution of the pigment and helps prevent overheating in this first stage. Next, to further "disperse" or mix the pigment into the oil, the paint is put on a three-roll mill. As the name indicates, this machine has three large steel rollers placed horizontally side by side.


## RICHESON OILS DISPLAYS



## А. 70 Color $1.250 z$ Assortment

 Includes 6-1.25oz. (37ml) tubes of each color, $6-50 z$. ( 150 ml ) tubes of titanium white and $6-3.75 \mathrm{oz}$. ( 110 ml ) jars of these mediums: venice turpentine, linseed oil, rectified turpentine, and Signa-turp. (For display dimensions, see image F above.)NUMBER 120070

## в. 70 Color $1.250 z$ Assortment Half Rack

Includes 3-1.25oz. (37ml)
tubes of each color.
(For display dimensions, see empty oak displays below, item 120069.)
NUMBER 120071 (NOT PICTURED)

NUMBER 120539 (NOT PICTURED)
Used for 120077 and 120085.
44"(h) x 15-3/4"(w) x 7-3/8"(d).
Header: 15-1/4" x 8".
NUMBER 120069 (NOT PICTURED) Used for 120070 and 120071. $44 "(h) \times 24-5 / 8 "(w) \times 7-3 / 8 "(d)$. Header: 24-1/2" x9".
c. 39 Color $\mathbf{1 . 2 5 0 z}$ Assortment Includes 3-1.25oz. ( 37 ml ) tubes of 39 of the most popular colors, 6 - 1.250z. ( 37 ml ) tubes of titanium and zinc white and $6-50 z$. ( 150 ml ) tubes of titanium white. Rack comes with 3 of each medium.
(For display dimensions, see empty oak displays below, item 120539.)
NUMBER 120077 (NOT PICTURED)

## р. 36 Color $1.250 z$ Assortment Narrow Rack

This oak rack contains 6 each of 36 colors, plus duplicates of the most popular colors. Call for contents. (For display dimensions, see image $D$ above.) NUMBER 120085
e. New Color and Partial 5oz. Update Assortment
This assortment updates those dealers with the original 59-color rack. It accomodates the 10 new colors in $1.25 \mathrm{oz}(37 \mathrm{ml})$ tubes as well as 30 of the best-selling colors in 50 . ( 150 ml ) tubes.
(For display dimensions, see image F above.)
NUMBER 120093

## f. 50 Color $50 z$ Assortment

This oak rack contains $6-50 z$. (150ml) tubes of 50 of the most popular colors. Call for rack contents. (Display dimensions shown above.)
NUMBER 125096

## Empty Oak Displays

NUMBER 120075 (NOT PICTURED)
Used for 120093.
44"(h) x 24-5/8"(w) x 7-3/8"(d). Header: 24-1/2" x 9".
NUMBER 125095 (NOT PICTURED) Used for 125096. $44 "(h) \times 24-5 / 8 "(w) \times 7-3 / 8 "(d)$. Header: $24-1 / 2^{\prime \prime} \times 9 "$.

## Empty Paint Tubes

Sold in packs of 144.

| NUMBER | DESCRIPTION |
| :--- | :--- |
| 120534 | 1.25 oz. $(37 \mathrm{ml})$ tube |
| 120535 | 5oz. $(150 \mathrm{ml})$ tube |

## RICHESON OILS SETS

## A. Basic Signature ${ }^{\circledR}$ Oil Set of 6

Includes 1.25oz. ( 37 ml ) tubes of: titanium white, ivory black, naphthol red medium, hansa yellow light, ultramarine blue deep, and phthalo green blue shade.

## NUMBER 120068

в. Master Signature ${ }^{\circledR}$ Oil Set of 6 Includes $1.250 z$. ( 37 ml ) tubes of: titanium white, prussian blue, yellow ochre, sap green, burnt umber, and rose madder.

## NUMBER 120999

## c. Wooden Box Set of 6

Contains the same $1.250 z$ ( 37 ml ) colors as set A above. Packaged in an elegant, slide-top wooden box.

## NUMBER 120079

## D. Wooden Box Set of 12

This set of 12 contains $1.25 \mathrm{oz}(37 \mathrm{ml})$ tubes which are presented in a wooden slide-top box. Colors included: titanium white, ivory black, rose madder, naphthol red medium, yellow ochre, Shiva orange, hansa yellow light, phthalo blue deep, ultramarine blue light, phthalo green blue shade, burnt sienna, and burnt umber.

## NUMBER 120080



CL

## A Note on Safety Labeling

Richeson Oil paints are tested in accordance to: ASTM D-4236 and bear safety labels to the standards issued by ACMI. While many Richeson
 Oil colors are AP Approved non-toxic, certain colors do bear the CL label with safety warnings.

## RICHESON OILS - Available in 70 colors in $1.250 z$ and $5 o z$.



120000 / 120059
LF1-S1-0
TITANIUM WHITE
PW6 TITANIUM DIOXIDE
PW41 ZINC OXIDE


120005 / 125005
LF1-S2-ST
PAYNE'S GRAY
PBK9 BONE BLACK
PBK7 CARBON BLACK
PB29 SOD ALUM SULPH


120010 / 125010
LF1-S4-0
CADMIUM RED DEEP
PR108:1 CAD SELENO-SULFIDE COPRECIPATED W/BARIUM SULFATE

120030 / 125030
LF1 - S2-S0
TURQUOISE
PG7 CHLORINATED COPPER
PB15 PHTHALOCYANINE COPPER PW6 PHTHAL TITAN DIOXIDE


120001 / 120060
LF1-S1-0
ZINC WHITE
PW4 ZINC OXIDE


120006 / 125006
LF1-S1-S0
LIGHT RED
PR102 NATURAL IRON OXIDE
PR101 SYNTH IRON OXIDE


120011 / 125011
LF3-S3-ST
ROSE MADDER
PR83
1,2-DIHYDROXYANTHRAQUININE LAKE / PY3 ARYLIDE YLW 10G


120016 / 125016
LF1-S2-0
FLESH TINT
PW6 TITANIUM DIOXIDE
PY42 SYNTHETIC IRON OXIDE


120021 / 125021
LF1-S3-S0
INDIAN YELLOW
PY83 DIARYLIDE YELLOW HR70


120026 / 125026 LF2-S2-0 SHIVA YELLOW CITRON
PG17 CHROMIUM OXIDE
PG17 CHROMIUM OXIDE
PW6 TITANIUM DIOXIDE PW6 TITANIUM DIOXIDE
PY3 ARYLIDE YLW 10G

120031 / 125031
LF1-S6-S0
CERULEAN BLUE
PB36 OXIDES OF COBALT AND ALUMINIUM



120002 / 120063
LF1-S1-0
ULTRA WHITE
PW6 TITANIUM DIOXIDE
PW4 ZINC OXIDE


120007 / 125007
LF3-S3-S0
ALIZARIN CRIMSON
PR83 1,2-DIHYDROXYANTHRAQUININE LAKE


120012 / 125012
LF1-S4-0
CADMIUM RED SCARLET PR108:1 CAD SELENO-SULFIDE COPRECIPATED WITH BARIUM SULFATE


120017 / 125017
LF1-S1-ST
YELLOW OCHRE
PY42 SYNTH IRON OXIDE
PY43 NATURAL IRON OXIDE


120022 / 125022 LF1-S1-S0 UNBLEACHED TITAN. PW6 TITAN DIOXIDE PY42 SYNTH IRON OXIDE
PBR7 NAT IRON OX
PY3 ARYLIDE YLW 10G


120027 / 125027
LF2-S2-S0
HANSA YELLOW
PW6 TITANIUM DIOXIDE
PY1 ARYLIDE YELLOW G

120032 / 125032
LF1-S5-T
COBALT BLUE
PB28 OXIDES OF COBALT
AND ALUMINIUM



120003 / 125003
LF1-S1-S0
IVORY BLACK
PBK9 BONE BLACK


120008 / 125008
LF1-S1-S0
VENETIAN RED
PR102 NAT IRON OXIDE
PR101 SYNTH IRON OX


120013 / 125013
LF1-S4-0
CADMIUM RED PALE
PR108:1 AND P020:1CAD
SELENO-SULFIDE COPRECIPATED W/BARM SULFATE


120018 / 125018
LF1-S1-0
CADMIUM YELLOW LIGHT
PR35:1 CADMIUM SELENO-
SULFIDE COPRECIPATED WITH BARIUM SULFATE


120023 / 125023
LF1-S4-0

## CADMIUM ORANGE

P020:1 CADMIUM
SELENO-SULFIDE COPRECIPATED W/BAR SULFATE

## FORMERLY <br> SHIVA YELLOW MEDIUM

FORMERLY
FERROUS BLACK

120004 / 125004
LF1-S1-0
MARS BLACK
PBK11 SYNTHETIC IRON OXIDE

FORMERLY
ROSE RED

120009 / 125009
LF1-S5-T
QUINACRIDONE ROSE
PR122 QUIN RED
PV19 QUINACRIDONE
FORMERLY
SHIVA RED MEDIUM

120014 / 125014
LF2-S2-S0
NAPHTHOL RED MEDIUM
PR170 NAPTHHOL CARBAMIDE


120019 / 125019
LF1-S1-0
CAD YELLOW MEDIUM
PY35:1 CAD SELENO-SULFIDE COPRECIPATED W/BAR SULFATE PY65 ARYLIDE YELLOW RN


120024 / 125024
LF3-S2-S0
SHIVA ORANGE
P016 DIARYLIDE ORANGE
PY65 ARYLIDE YLW RN

## FORMERLY

SHIVA YELLOW PALE

120028 / 125028
LF2-S2 - SO
HANSA YELLOW MEDIUM
PY65 ARYLIDE YELLOW RN
PY3 ARYLIDE YELLOW $10 G$


120033 / 125033
LF1-S2-T
PRUSSIAN BLUE
PB27 FERRIC AMMONIUM
FERROCYANIDE

120034 / 125034
LF1-S2-T
ULTRAMARINE BLUE DEE
PB29 SODIUM ALUMINO
SULPHOSILICATE


120035 / 125035
LF1-S2-T
ULTRAMARINE BLUE LIGHT
PB29 SODIUM ALUMINO
SULPHOSILICATE


120040 / 125040
LF1-S3-S0
MANGANESE VIOLET
PV16 MANGANESE AMMONIUM PHOSPHATE


120045 / 125045
LF1-S2-0
TERRA VERTE
PG17 CHROM OXIDE / PW6 TITAN
DIOXIDE / PBK11 SYNTH IRON OX /
PB29 SOD ALUM SULPHO


120050 / 125050
LF1-S3-0
CHROME OXIDE
GREEN LIGHT
PG17 CHROMIUM OXIDE
PW6 TITANIUM DIOXIDE


120054
LF1-S1-0
RAW UMBER
PBR7 NATURAL IRON OXIDE


120058 / 125058
LF1-S2-0

## GREEN GOLD

PG17 CHROMIUM OXIDE
PY65 ARYLIDE YELLOW RN


## 120088 / 125088

LF1 - S2 - ST
NAPHTHOL RED LIGHT
PR112 NAPHTHOL RED AS-D


120036 / 125036
LF1-S2-ST ICE BLUE
PW6 TITANIUM DIOXIDE
PB27 FERRIC AMMONIUM
FERROCYANIDE
PBR7 NATURAL IRON OXIDE


120041 / 125041
LF1-S2-ST
DIOXAZINE VIOLET
PV23 DIOXAZINE
PB29 SODIUM ALUMINO
SULPHOSILICATE


120046 / 125046
LF1-S2-S0
LEAF GREEN
PY65 ARYLIDE YELLOW RN PBK11 SYNTHETIC IRON OXIDE


120051 / 125051
LF1-S1-0
BURNT SIENNA
PR102 NATURAL IRON OXIDE


120082 / 125082
LF1-S1-0
RAW UMBER COOL
PBR7 NATURAL IRON OXIDE
PBK26 MANGANESE FERRITE BLACK


120083 / 125083
LF1-S4 - T
PERMANENT ALIZARIN
PR177 ANTHRAQUINOID RED


120089 / 125089
LF1-S2-T
ULTRAMARINE VIOLET
PV15 SODIUM ALUMINO SULPHOSILICATE


120037 / 125037
LF1-S2-T
PHTHALO BLUE DEEP
PB15 COPPER PHTHALOCYANINE


120042 / 125042
LF1-S2-S0
OLIVE GREEN
PG17 CHROMIUM OXIDE
PBK9 BONE BLACK
PY65 ARYLIDE YELLOW RN


120047 / 125047
LF1-S4 - S0
CADMIUM GREEN
PY35:1 AND PG7 CAD
SELENO-SULFIDE COPRE-
CIPATED W/BARIUM SULFATE


120052 / 125052
LF1-S1-0
BURNT UMBER
PBR7 NATURAL IRON OXIDE


120055 / 125055
LF1-S3-S0
ASPHALTUM
PR101 SYNTH IRON OX
PBK9 BONE BLACK
PY74 ARYLIDE YELLOW


120084 / 125084
LF1-S3-T
QUINACRIDONE RED
PV19 QUINACRIDONE


120090 / 125090
LF1-S2-T
PHTHALO GREEN - YLWSHD
PG36 COPPER PHTHALOCYANINE COMPLEX


120038 / 125038
LF1-S2-T
PHTHALO BLUE LIGHT
PB15:4 COPPER PHTHALOCYANINE


120043 / 125043
LF1-S2-ST
SAP GREEN
PG7 CHLORINATED COPPER
PY74 PHTHALOCYANINE ARYLIDE YLW PBK7 CARBON BLACK


120048 / 125048
LF1-S2 - T
PHTHALO GREEN - BLUE SH
PG7 CHLORINATED COPPER
PHTHALOCYANINE


120081 / 125081
LF1-S1-0
BURNT UMBER COOL
PBR7 NATURAL IRON OXIDE


120056 / 125056
LF1-S1-S0
VAN DYKE BROWN
PR102 NATURAL IRON OXIDE
PBR7 NATURAL IRON OXIDE


120086 / 125086
LF1-S2 - T
QUINACRIDONE MAGENTA
PR122 OUIN RED

120091 / 125091
LF1-S3 - T
TRANSP. RED OXIDE
PR101 SYNTH IRON OX



120039 / 125039
LF1-S6-ST
COBALT VIOLET LIGHT
PV49 COBALT AMMONIUM
PHOSPHATE


120044 / 125044
LF1-S4 - T
VIRIDIAN
PG18 HYDRATED CHROMIUM OXIDE


120049 / 125049
LF1-S3-0
CHROME OXIDE
GREEN DEEP
PG17 CHROMIUM OXIDE


120053 / 125053
LF1-S1-ST
RAW SIENNA
PY43 NATURAL IRON OXIDE


120057 / 125057
LF1-S1-0
GOLDEN OCHRE
PY42 SYNTHETIC IRON OXIDE


120087 / 125087
LF1-S3-T
QUINACRIDONE VIOLET
PV19 QUINACRIDONE

120092 / 125092
LF1-S3-ST
TRANSP. YELLOW OXIDE
PY42 SYNTHETIC IRON OXIDE


## SHIVA® PAINTSTIK® ARTIST COLORS



When you're ready to start your next oil painting, pick up Shiva Paintstik Artist Colors instead of a brush. Ideal for sketching and outlining, Shiva Paintstik Artist Colors are refined linseed oil blended with a quality pigment and solidified into a convenient stick form.

Paintstiks can be spread or blended and used in conjunction with conventional oil paint. There are no unpleasant odors or fumes, so you can paint virtually anywhere, at any time, on almost any surface from paper to panel to fabric.

## Why Shiva Paintstik Artist colors?

- No offensive odor
- Hypo-allergenic
- No solvents!
- Easy clean up: Soap, water, baby wipes
- A colorless blender with no pigment is available
so the color won't rub off or dry out. They always stay moist and fresh, providing an indefinite shelf life because they reseal in 24 hours. This film is easily removed by peeling it away with a paper towel, or rubbing it off gently. It can also be removed by carefully paring it with a knife (it can also be sharpened to a point in this manner).

When the stick has begun to wear to the edge of the sleeve, simply loosen the sleeve from the oil stick at the seam, open the sleeve and push the stick forward. Press the sleeve around the oil stick again and repeat the peeling process as needed.

Remember that Shiva Paintstik Artist Colors are oil color, the same as tube oils, so all the same techniques, mediums and surfaces can be used including varnishes. Paintstiks are available in 55 Professional Colors, 22 Iridescents and 12 Student Colors.

Shiva Paintstik Artist Colors are tested in accordance to: ASTM D-4236 and bear safety labels to the standards issued by ACMI. While many Paintstik Colors are AP Approved non-toxic, certain colors do bear the CL label with safety warnings.


- Rich, creamy, buttery consistency
- Colors are fully mixable
- Most colors dry within 24 hours
- Compatible with other oil paints \& mediums


## Great for the following:

- Canvas
- Fabric
- Wood
- Metal
- Glass
- Glazing
- Stenciling
- Stamping
- Drawing
- Painting
- Walls
- Plastics
- Ceramics
- Faux Finish


## SHIVA® PAINTSTIK® ARTIST COLORS

## 52 Color Assortment

Two racks (\#121252) that include 6 each of 52 carded colors, 6 each of the Basic, Traditional and Iridescent Primary sets of 6 .

NUMBER 121254

## 36 Color Assortment

1 rack (\#121252) that includes 6 each of 36 carded colors, 6 each of the Basic, Traditional and Iridescent Primary sets of 6 .
NUMBER 121253

## Empty Display Rack

Rack dimensions are $37^{\prime \prime}(\mathrm{h}) \times 23-7 / 8^{\prime \prime}(\mathrm{w}) \times 4-1 / 2^{\prime \prime}(\mathrm{d})$. The header is 9 " tall and $24-1 / 2^{\prime \prime}$ long.
NUMBER 121252

## Half Class Pack Mini Paintstiks

Made for school use. Includes 1 each of sets 121600, 121601, 121602, 121603, 121604, 121605,
121606, 121608, and 121614.
NUMBER 121900

## Class Pack Mini Paintstiks

Made for school use. Includes 2 each of sets 121600 , 121601, 121602, 121603, 121604, 121605, 121606, 121608, and 121614.
NUMBER 121901

Easy Cleanup -
No solvents needed!

Artist's Pâintstik



## Paintstiks are a

 beautiful medium for fine art painting's!
## SHIVA ${ }^{\circledR}$ PAINTSTIK ${ }^{\circledR}$ ARTIST COLOR SETS



## SHIVA ${ }^{\oplus}$ PAINTSTIK® ${ }^{\star}$ ARTIST COLORS

Professional Grade Paintstiks - 55 colors available in open stock and sets


Iridescent Professional Grade Paintstiks - 22 colors available in open stock and sets

 121717


Iridescent Turquoise 121724 II 121725 II


Jumbo Paintstiks
2 colors available, plus the Colorless Blender (item 121803).


Student Grade Paintstiks - 12 colors available in 6- and 12-piece sets only


Blue II



III

## RUBBING PLATES \& FABRIC KIT

## Rubbing Plates

Rubbling plates can be used for texture with Paintstiks on fabric or even on ceramic pieces!

- Create your own painted fabrics
- Easy to clean
- Easy flat storage
- Many other styles available
- Works for monoprints with gelatin printing


## Each pack contains:

6 different plates

## NUMBER

210900
210901
210902
210903
210904 Garden Flowers
210905 Floral Fantasy
210907 Doodles
210908

Paintstik on Fabric Starter Kit This great starter kit is an easy way to introduce yourself to this fantastic creative process.
Polybagged kit contains: Book, stencil brushes, set of six leaves rubbing plates, and six iridescent paintstiks.
NUMBER 121902 DESCRIPTION Op Art Curves Leaves
Triangles Kaleidoscope

## SHIVA® PAINTSTIK® ARTIST COLORS

## How To Use Shiva Paintstik Artist Colors

Shiva ${ }^{\circledR}$ Paintstik ${ }^{\circledR}$ Artist Colors are real paint in solid form. They are not crayons, oil pastels or soft pastels, but highly refined drying oils blended with durable pigments and then solidified into stick form.
Shiva® Paintstik® Artist Colors perform beautifully with all conventional oil paints. All of the same techniques that you are accustomed to using in oil painting and more can be successfully performed using Shiva Paintstik Artist Colors.

> Cleans up with soap and water NO SOLVENTS REQUIRED!


Self-sealing - Paintstiks form a protective film, so the color won't rub off or dry out. Protective film is easy to peel off when you are ready to paint. Tip can be easily shaped to meet your specific needs. Outer paper label peels back and oils will push up for maximum use of paint.

## Paintstiks on Fabric Book

Embelish fabric with ease. Beginners and seasoned fiber artists alike can achieve fabulous results with Shiva Paintstik Artist Colors and a few simple tools. Learn everything you need to know about applying paintstik color to fabric, from basic information about paintstiks, to detailed instructions that will enable you to transform ordinary pieces of fabric into unique works of art. This comprehensive guide offers:

- Five techniques for adding paintstik color to fabric, including: rubbing, stenciling and masking applications.
- Easy-to-follow instructions with step-by-step photographs.
- Answers to the most common questions about paintstiks.
- Complete procedures for preparation, heat setting and clean up.
- Dozens of color photographs for inspiration.
NUMBER LB0003 (32 PAGES)


## Design Magic Book

Explore the magical world of design and create personal prints in far less time than you ever thought possible. Design Magic is easier than appliqué and faster than fusing! Enjoy the adventure as paintstik artist Shelly Stokes brings out your inner designer with a simple three-step method that takes you from initial design to fabulous fabric with stencils, brushes and Shiva Paintstik Artist Colors.
NUMBER LB0011 (56 PAGES)

## Rubbing Plate Roundup Book

If you love texture, this book is for you! Rubbing Plate Roundup by Shelly Stokes is the definitive guide to adding visual and dimensional texture to your fabric and craft projects with the simplest tool imaginable - the molded plastic rubbing plate. Each technique is fully illustrated with complete supply lists, clear instructions and beautiful step-by-step photographs.



## RICHESON CASEIN ARTIST COLORS


"Casein is a water-based paint medium with working properties that resemble gouache, cel vinyl—and, in some respects, oil. I've used all of those latter paints quite a bit, but casein has qualities all its own. It can be used transparently, but it has great opacity when you need it, something often lacking in acrylic. It's one of the oldest paint mediums, dating all the way back to the
Egyptians.
The paint has a delicious, unforgettable aroma that resembles the smell of cosmetics. The milk-based binder seals each layer enough so that they won't pick up with later application. The paint dries to an attractive matte surface that photographs very well, particularly in saturated tints, which is one of the reasons it was so popular with early illustrators.
Casein lends itself to bold, painterly handling and 'finding the image in the paint.' I think it's one of the best paints for oil painters who want to experiment in water media, or who need to find a paint that travels better than oil."

- JAMES GURNEY

What is Casein?
Casein (kay'seen) is a quick-drying, aqueous medium using a milk-based binding agent, and is one of the most durable mediums known to man. Nine thousand year old casein cave paintings have been discovered in Asia. Later, the medium was used by Byzantine, Roman and Renaissance artists, including the Old Masters.

Known for their versatility and array of capabilities, casein paints can be used to create a variety of effects
from the rich opaques of oil to thin watercolor washes. Because casein has an exceptional integrity of color and always dries to a perfect matte finish, it is unexcelled for art reproduction. The velvety matte finish can also be buffed to a satin sheen or varnished to produce a resemblance to oils. Over time, casein pigments become resistant to moisture and as history has proven, the medium has a durability and permanence which has easily stood the test of time.

Because it dries quickly, it is possible to lay down a glaze and move onto the next stage within a few hours instead of waiting for days, or even months, as with oils.


Richeson Paints are tested in accordance to: ASTM D-4236 and bear safety labels to the standards issued by ACMI.

## RICHESON CASEIN ARTIST COLORS



## Empty Paint Tubes

Sold in packs of 144.
NUMBER DESCRIPTION
120534 1．25oz．（37ml）tube 120535 5oz．（150ml）tube


Filled Richeson Casein Rack Includes：
－ 3 － 1.25 oz．（ 37 ml ）tubes of all 32 colors
－ 3 － 5 oz ．（150ml）tubes of Titanium White
－3－3．75oz．（110ml）jars of Casein Emulsion

NUMBER 120537
Empty Richeson Casein Rack
Dimensions are 25－1／2＂（h）x 24－1／4＂（w）x 5－1／2＂（d）．Header measures 6－1／2＂tall and 23＂wide． NUMBER 120536

All assortments include a FREE rack if requested with order．
Call Customer Service at 1．800．233．2404 for contents of our racks．

## RICHESON CASEIN ARTIST COLORS the Shiva Series



## A. Basic Casein Set of 6

Set includes 1.25oz. ( 37 ml ) tubes of: titanium white, ivory black, rose red, naples yellow, ultramarine blue deep, and Shiva green (phthalo).
NUMBER 120533

## в. Color Theory Set of 6

Perfect for color theory, casein has little color shift and mixes easily! Set includes 1.250z. ( 37 ml ) tubes of: Shiva rose, cadmium yellow light, ultramarine blue deep, cadmium orange, Shiva green (phthalo), and Shiva violet.
NUMBER 120550

## c. Underpainting Set of 6

Set includes $1.250 z$. ( 37 ml ) tubes of: burnt sienna, raw umber, payne's grey, yellow ochre, cadmium red pale, and permasol blue.


## RICHESON CASEIN ARTIST COLORS the Shiva Series

Shiva ${ }^{\circledR}$ Casein Colors $\mathbf{- 3 2}$ colors available in open stock and sets


Titanium White 120500 I


Rose Red 120507 I


Cadmium Yellow Med 120514


Permasol Blue 120521 I


Burnt Umber 120528 I


Ivory Black
120501 ।


Cadmium Red Deep 120508 I


Naples Yellow Hue 120515 II


Shiva Violet 120522 II


Raw Sienna 120529


Halftone Black
120502
120502 I


Cadmium Red Pale 120509 I


Cadmium Orange 120516 I


Terra Verte 120523 I


Raw Umber 120530 I


Payne's Grey
120503


Cadmium Red Scarlet 120510 I


Cerulean Blue 120517 I


Cadmium Green 120524 I


Golden Ochre
120531 I

Lightfastness:
Excellent I Very Good II Fair III


Light Red
120504 ।


Shiva Rose 120511 III


Cobalt Blue 120518 I


Shiva Green (Phthalo) 120525 ।


Alizarin Crimson
120505


Yellow Ochre 120512 ।


Ultramarine Blue Deep 120519 I


Chrom. Oxide Green 120526 I

Key:



Venetian Red
120506 I


Cadmium Yellow Lt 120513 I


Shiva Blue (Phthalo) 120520 I


Burnt Sienna
120527 I

## Helpful Tips for Caseins

- Choose a rigid, non-oily surface for your work
- Establish correct drawing and value patterns with a thin underpainting
- Dilute caseins with water to make washes \& transparent glazes
- Casein colors, especially reds, oranges, and yellows, tend to shift after drying
- Lighten colors by adding more water or brighten them by adding powdered pigment
- To correct an overly dark area, cover it with a more opaque layer of a lighter color
- When working on a gessoed panel, correct any errors with an eraser or a 1:9 ammonia and water mixture

For more tips and information on casein, check out our printed Color Chart.
NUMBER 100002


# RICHESON CASEIN ARTIST COLORS 

## The basics

## Can I paint on canvas with casein?

Casein can be used on canvas, although only in very thin application. Since Casein in its cured state can be brittle, we recommend that artists paint on rigid surfaces.
If you want the texture of paint on canvas, mounting the canvas on wood or panel is the best solution.

## What about other surfaces?

Just about anything! Casein can be used on interior walls, metal, wood, laminates, metal, glass or ceramics.
Clean the surface thoroughly and on walls, metal, wood or laminates, "prime" the surface with a couple layers of gesso or a PVA glue such as Weldbond (mix 50/50 with water).

For slick surfaces like glass, ceramics or metal, use denatured alcohol to thoroughly clean the surface. You can then prime the surface with a PVA \& water solution as above.

Can I paint on watercolor paper?
Again, rigidity counts! You can paint on 140lb. watercolor paper if the painting will be properly framed shortly after completion. 300 lb . paper is a much better choice because of its stiffness - and properly varnished and cradled could even be framed without glass.

## Are caseins archival?

Yes. Properly done and with a protective varnish, caseins can last longer than oils, especially oils on canvas. They also will not crack or yellow.

## Are casein paints transparent?

The degree of opacity varies from color to color, with white being opaque and affecting the opacity of other colors it's mixed with.
When you make your color chart, include a section for each color combination to be applied over a strip of a mid-tone gray. By doing this, you create an opacity reference.

How should I apply caseins?
You have a myriad of choices! You can apply casein "juicy" like watercolors, impasto like oils, or anything in between.


A rigid surface, such as a canvas panel, is critical when applying casein thickly (to prevent cracking if the surface is flexed). You can use a painting knife, brushes, cloth or even your fingers to apply casein to your surface.

## What is half-tone black?

The pigment in half-tone black is more finely dispersed than in the other casein colors. Think of it as a separate, transparent color, not "pale black."
Half-tone black is meant to be applied as a glaze. Use it on your color mixing chart to show the effects of half-tone black over other casein colors. For instance, half-tone black over burnt sienna results in a beautiful purple.

## Why does the color chart show

 a $95 \%$ color $+5 \%$ white wash? Adding a touch of white to your casein colors will help you control your washes. $5 \%$ white will make washes lighten gradually from opaque to transparent instead of changing too rapidly. Try it. You won't believe the difference.
## The toofs

## What should I use for a palette?

Because casein will stain plastic palettes, a butcher tray, porcelain tray or a glass surface backed with a midtone gray paper provides an excellent mixing surface. Alternately, a disposable paper palette can be used for its convenience and ease of clean up.

## Can I keep casein from drying on my palette?

Keep a spray bottle of water handy and spritz the paint on your palette periodically. Covering your palette with plastic wrap (after spritzing) and putting it in your fridge overnight will keep it especially fresh. One can avoid the drying issues entirely by only squeezing out approximately as much paint as will be used at one time.

## What kind of brushes work best with casein and what is the best way to clean them?

Casein, like acrylic, can be rough on brushes if you don't take good care of them! Its heavy consistency can also be an issue. Use bristle brushes or synthetic soft hair, but never use one made from sable!
Keep your used brushes in a brush washer with the heads partially immersed in water until you clean them with water and dish soap. For especially stubborn colors, add a bit of ammonia to the soap before washing. Rinse very well, and be sure to "snap" your brush back to its original shape before setting it out to dry. Brush cleaners and conditioners also work well and are another way to keep your brushes usable for years to come.

## What grounds can I paint on?

Rabbit skin glue, PVA glue and acrylic gesso. Just make sure there is no oil on the grounds.

## RICHESON CASEIN ARTIST COLORS

## Do casein colors mix like other paints？

Yes！Wet casein does look about a shade darker than it will when it dries． Get to know the paint by making yourself a color－mixing chart．

## Can I mix casein with other mediums？

Yes you can！Use casein over water－ color or gouache or as an underpaint－ ing for acrylic，pastel or oils．If using casein under oils，apply a barrier layer of Damar varnish over the casein before the oil paint．Casein can also be used under oils as an excellent underpainting medium．

The finishing

## What about varnish？

Varnish is a matter of preference． A gloss varnish intensifies the color， while a matte acrylic varnish will preserve that＂authentic casein＂look．
Wait until the surface has cured 2－3 weeks and no longer reconstitutes with water and then apply the varnish in the same manner as you would for an acrylic or oil painting．
If you don＇t have time to wait，you can use a spray varnish（applied in light coats in a well－ventilated area）within a day of the painting being dry to the touch．The casein will continue to cure even when varnished in this manner．

## What about glazes？

There are three methods of glazing caseins to avoid inadvertently lifting a previously painted layer．First，and most obvious，is to wait a couple of weeks until the casein cures．
Second is to wait until the casein is dry to the touch；prepare your glaze by adding a small amount of paint to water or to Casein Emulsion．A little goes a long way－just be aware that Casein Emulsion used＂straight＂in this manner will dry to a semi－gloss finish，not casein＇s usual matte sur－ face．
The final method is to use PVA glue such as Weldbond．Mix 1 part Weldbond to 3 parts water．If your painting is small enough，it may be easier to pour the glue solution over the painting and tilt it to cover the entire piece instead of brushing it on．


## Richeson Casein and Water Media

Internationally known artist，author and workshop instructor Stephen Quiller has made his mark explor－ ing the limitless opportunities of mixed media in works that can be described as a contemporary blend of abstract and representational．
＂I started out painting in a more traditional way with transparent watercolor，＂explains Quiller，＂but I found it limited my options．I

began to explore other water－based paints，and over time，I discovered a combination of media helped me better capture the spiritual essence of the landscapes I was painting．
＂I work with a variety of water media because they＇re compatible， yet have different characteristics that lend themselves to different aspects of a painting．I use casein because I love its velvety matte qualities and I find it＇s the perfect medium for depicting the low winter light in the mountains around my gallery and home in Colorado．＂

## Casein \＆Color Studies

Although he had used casein in college，Robert Tanenbaum didn＇t begin working with it seriously until the early 1970＇s when a fellow illustrator recommended its use particularly for highlights．It was much easier to use casein instead of watercolor or gouache．

With some experimentation， Tanenbaum found that casein was also perfect for tight details and tex－ tures，and that its quick drying prop－ erties made it ideal for preliminary color sketches and for underpainting．

## Casein \＆Underpainting

Casein is also the perfect medium to use for underpainting．As long as an artist doesn＇t lay on casein too thickly，it＇s an excellent choice for underpainting because it＇s insoluble once it dries．

The casein will easily accept the oil and will form a good mechanical bond．Using acrylic gesso works fine with casein or oil paint because it has an＇open＇surface to accept the paint layer and form a mechanical bond．


## Casein \＆Egg Tempera

Doug Wiltraut，an experienced egg tempera painter，has discovered the beautiful qualities casein has to offer．While egg tempera is characterized by pureness of color and luminosity，it also has some qualities that make it difficult to work with．Richeson Casein paints are able to achieve some of the beautiful qualities of egg tempera without some of its drawbacks．


## STEPHEN OUHLER PROFESSIONAL WATERCOLORS

Stephen Quiller Professional Watercolors - 53 colers available in open steck and sets


Titanium White 110000 ! Nonstaining PWG


Trans Mars Br 110017 Trans, Nonstain PWR101

Quin Rose 110033 Frans, Staining PV19

Furquoise Green 110072 1Mineral, Non stain PB36


Yellow-Ochre
110090 +
Mineral, Non-stain
PBr7


Naples Yellow 110003 + Alineral, Non stain PW4, PY35, PY42


Rose Madder Dp 110036 I PR264


Gobalt Blue Dp 110055 + Mineral, Nonstain PB74


Golden Green 110073-1 Trans, Semi stain PY154, PG36


Italian Earth
110091 +틀
Trans, Non-stain
PBr7


Transparent Yel 110005 !


## Perm-Orange

 P062


Ultra Blue 110057 19 Mineral, Nonstain PB29


Burnt Umber $110092+$ t. PBr7


## Bismuth Yellow

 110009 t Trans, Staining PY184

Vermilion 110021 !
Irans, Staining P073


## Gerulean Blue

 110060 19 Mineral, Non stain PB35


Gadmium Yellow 110012 + PY35


Richeson-Blue 110063 Irans, Staining PB15:3


Perm-Green Lt 110079 Staining PY154, PG7



Hetra Violet Red 110044 ! Trans, Staining PV15


Gobalt Green $110080-1$ A Opaque, Staining PG50


## LIGHTEASTNESS:

Excellent ! Very-Good H Fair IH


Quiller paints are tested in accordance to: ASTM D-4236 and bear safety labels to the standards issued by ACMI. While many colors are AP Approved non-toxic, certain colors do bear the CL label with safety warnings.

## A. Quiller Watercolor Set of 8

This set includes a printed color chart that lists valuable information for the artist such as lightfastness, the complement color and the pigment makeup for cach color. Set of 8 contains: Gadmium Yellow Light, Vermilion, Quinacridone Rose, Ultramarine Violet, Richeson Blue, Ultramaxine Blue, Richeson Green, and Burnt Sienna.

NUMPER 110200


## Quiller Watercolor Sets

(See symbols in color chart for set contents.)

$$
\begin{array}{ll}
\text { NUMBER } 110205 & \text { Set/6 Sedimentary a } \\
\text { NUMBER } 110215 & \text { Set } / 3 \text { Staining * } \\
\text { NUMBER } 110220 & \text { Set } / 3 \text { Green/Blue } \boldsymbol{\Delta} \\
\text { NUMBER } 110225 & \text { Set } / 3 \text { Granulating } \\
\text { NUMBER } 110230 & \text { Set/3 Transparent }
\end{array}
$$

## ST. PETERSBURG WATERCOLORS

> A professional quality watercolor made in a country rich with art history. These liquid-poured, semi-moist, full pan watercolors are manufactured in a St. Petersburg factory that has been producing color for over 100 years. The liquidpoured process is thought by professionals to be the highest quality grade watercolors. The finest raw materials and pigments are used to guarantee the highest possible light and colorfastness.


## St. Petersburg

 Watercolor Sets of 24 NUMBER DESCRIPTION
## Wooden Box Watercolor Master's Set of 12

A rectangular slide top box that includes: cadmium lemon, yellow ochre, ultramarine, cobalt blue, scarlet, madder lake, burnt sienna, burnt umber, yellow green, Russian green, emerald green, and black neutral.
NUMBER 994027

## St. Petersburg

 Watercolor RackThis oak, slotboard rack contains 6 each of all 55 colors and an attractive header. Rack is included free with assortment if requested free with assortment if requested
with order. Pans are full size. Rack measures 18-1/2" x 16" x 31-1/4". NUMBER 58055


31-1/4"


## ST. PETERSBURG WATERCOLORS

St. Petersburg Watercolors - Pans available in open stock and sets


## Sets of Pan Watercolors

(See symbols in color chart for set contents.) 58023 Expanded Set of 24
58024 Original Set of 24
58030 Sequel Set of 24

All individual Yarka™ St. Petersburg Watercolors are packaged according to ACMI regulations. While many colors are AP Approved non-toxic, certain colors bear the CL label with safety warnings.


## RICHESON MEDIUMS



Venice Turpentine is used in mixing your own mediums. Its properties include adhesiveness and an enamel-like gloss.

## NUMBER DESCRIPTION

120703 Venice Turpentine 3.75oz. 120704 Venice Turpentine 8oz. 120705 Venice Turpentine $160 z$.

Stand Oil is a very heavy bodied oil. It wets pigments well, producing paint with good flowing qualities that levels easily and reduces brush marks.

## NUMBER <br> 120707 <br> 120708 <br> 120709 <br> DESCRIPTION <br> Stand Oil 3.75oz. <br> Stand Oil $80 z$. <br> Stand Oil 16oz.

Copal Painting Medium improves the flow of paint from the brush and

Avoid overloading paint film with copal as this can cause excessive yellowing.

| NUMBER | DESCRIPTION |
| :--- | :--- |
| 120710 | Copal Medium 3.75oz. |
| 120711 | Copal Medium 8oz. |

Rectified Turpentine is highly refined and crystal clear. It is used to thin oil paints and for cleaning brushes.

## NUMBER DESCRIPTION

120712 Rectified Turpentine 3.75oz.
120713 Rectified Turpentine 8oz.
120714 Rectified Turpentine $160 z$.
120715 Rectified Turpentine 32oz.

Linseed Oil is highly purified white linseed oil of the finest quality. It thins the paint, but still acts as a binder for pigments.

## NUMBER <br> DESCRIPTION

120716 Linseed Oil $3.750 z$.
120717 Linseed Oil 8oz.
120718 Linseed Oil $160 z$.
120719 Linseed Oil 32oz.
120720 Linseed Oil Gallon
Damar Varnish is considered to be the best of the natural picture varnishes. It increases the brilliancy of the colors and provides moderately high gloss. Damar Varnish responds readily to ordinary solvents used in painting restoration.

## NUMBER DESCRIPTION

120721 Damar Varnish 3.75oz.
120722 Damar Varnish 8 oz.
120723 Damar Varnish 16 oz.
120724 Damar Varnish 32oz.
Signa-Turp is a colorless turpentine substitute which possesses the properties of turpentine without its strong odor. It is especially ideal for people who are allergic to turpentine or do not like its strong odor.

## NUMBER

120725
120726
120727
120728
120729

## DESCRIPTION

Signa Turpentine 3.750 . Signa Turpentine 8oz. Signa Turpentine 160 . Signa Turpentine 32oz. Signa Turpentine Gallon

Casein Emulsion is the pure casein binder that is used to make casein paints. As such, it can be mixed with casein paints to improve the brushability or flow without altering any other characteristics. When using casein paints for very thin washes, mix one part Casein Emulsion with five parts water to ensure color brilliance and to maintain adhesion and integrity of the paint film.

```
NUMBER DESCRIPTION
120730 Casein Emulsion 3.75oz.
120731 Casein Emulsion 16oz.
```


## Watercolor Mediums

Liquid Masque allows the artist to block out areas so that they will not accept color. Simply paint Liquid Masque on the areas where color is not wanted. Paint with watercolors, tempera, acrylics, casein, gouache, or airbrush colors. Remove dry Masque by peeling or rubbing with a soft eraser.

## NUMBER DESCRIPTION <br> 120702 Liquid Masque 3.75oz.

## Liquid Masque Brush Cleaner

is used for cleaning Liquid Masque out of brushes.

## NUMBER DESCRIPTION

120700 Brush Cleaner 3.75oz.

## RICHESON MEDIUMS

## Richeson Acrylic Gesso

This amazing product will revolutionize the way you think about gesso. High quality gesso that will help you produce the highest quality work!
**Reformulated for great coverage! **

## White Gesse

| NUMEER | DESCRIPTION |
| :--- | :--- |
| 120800 | 250ml white |
| 120805 | 500 ml white |
| 120810 | 1000 ml white |
| 120815 | $1 / 2$ gal white |
| 120820 | 1gal white |

Black Gesse

| NUMBER | DESCRIPTION |
| :--- | :--- |
| 120850 | $500 \mathrm{ml} /$ black |
| 120860 | 1000 ml black |
| 120870 | 1gal black |



## 3 simple tests to find out if YOUR gesso is of professional quality:

1. Pour a 4" thick pool of gesso on a dispoable paper palette. Let it dry for 1 week. Peel off the gesso. Flex to look for cracks.
2. Paint several coats of gesso on a sheet of watercolor paper and let it dry for a few days. Pour linseed on the coated surface to see if it bleeds through.
3. Coat a canvas with gesso. Let it dry for a few days. Rub with a dark wet cloth to see if gesso has become permanent. Dark cloth should not show any white residue.



## High Viscosity Acrylics

This 92 colour line contains only the highest quality pigments selected for lightfastness and purity. Each colour is formulated to achieve maximum pigment concentration and colour strength consistent with good handling properties and stability. No fillers or extend ers. Most colours dry to a natural gloss while those with larger pigment particles create a more satin finish.


## Liquid Acrylies

Provides the artist with a self leveling, fluid paint ideal for high detail, glazing and watercolour like techniques, without sacrificing colour strength or permanenec. 99 -eolors.


## Sludge and Sludge Gesso

Sludge is a by-product of the acrylic paint manufacturing process. Sludge has the same handling qualities as regular acrylic paints and can be used as a paint, primer or paint medium. Recycled pigments also make great gesso! Tri-Art utilizes recaptured pigments from the manufacturing process to create a high quality Gesso.


## Modiums

Tri Art Artist Mediums have been formulated in accompaniment with Tri Art Acrylic colours to provide the enterprising artist with the tools needed to-create an endless possibility of texture, effects and finishes. Mediums are of arehival quality.


## Solucryl

Solucryl is the definitive educational paint. Priced to fit neatly into any budget, this coonomical palette of 20 colours is designed for use by anyone from school aged children to seniors in a huge variety of applications. These colours are vibrant, virtually odorless, non-toxic and best of all, resoluble.


## UVfx

UVfx poster paint dries to a permanent, pliable matte or gloss finish. Colours are bright when applied, and glow under black lights! This non-toxic, low odor paint is available in ten colours and is made with $100 \%$ acrylic emulsion.


## Art Noise

Art Noise is an academic acrylic designed for multipurpose use in the classroom. Made with $100 \%$ acrylic emulsion, this line of non-toxie permanent colours are made from the same materials as our artist quality paint. 24 colours.


## Tempera

Fen vibrant colours are created by using real pigments for optimum chroma. These temperas allow for exeel lent colour mixing not usually found in a tempera line. Superior flexibility and adhesion to surfaces without cracking or dusting often found in student temperas.

- Easy to use, easy to clean up
- No water or cups required
- No paint brushes needed
- Won't wrinkle paper
- Bright, vibrant colors
- Quick-drying
- Won't crack when dry
- Easy to pack up and store in the tray that comes in each set
- Available in 3 sizes
- When pressing lightly, results resemble pastel; when pressing firmly, results look like a poster paint


NUMBER DESCRIPTION
2610711 Set of 6
2610731 Set of 12
e. Playcolor Mural Set 12 assorted colors. NUMB도 2758331

## c. Playcolor Pocket Sets

Same great paint sets, except

## A. Playcolor Kids Sets

For drawing and painting in a fun, easy and clean way. For painting on paper, cardboard, posters, wood, etc. Instant application with no need for water or brushes.

## NUMBER DESCRIPTION

2510511 Set of 6
2510521 Set of 12
D. Playcolor Metallic Sets NUMBER DESCRIPTION
2510341 Set of 2 Pocket
2610391 Set of 2 Standard
2510351 Set of 6 Pocket
2610321 Set of 6 Standard

## E. Playcolor Metallic Mural

Contains 4 silver, 4 gold, 1 each of Metallic Blue, Pink, Green, Purple. NUMBER 2710962


- UV Reactive
- Fast and easy
- Dries quickly
- 6 vivid colors


## PlayColor Fluorescent Sets

PlayColor in dazzling day-glow colors. PlayColor Fluo can be instantly applied, give excellent coverage and are very fast drying. Can also be used as highlighters.

NUMBER<br>2510421<br>2610431<br>DESCRIPTION<br>Set of 6 Pocket<br>Set of 6 Standard

## न्WO



## RICHESON TUBE PAINT SETS



## Richeson Paint Sets 12ml Tubes

Richeson Paint Sets offer the beginning artist a great selection of color at a great price. The paints
are made using only the finest materials available to ensure bright colors that mix well. All materials used are non-toxic. These paints and oil pastels are only sold in sets.

## A. Acrylic Tube Sets <br> NUMBER DESCRIPTION <br> 420812 Set of 12 <br> 420818 Set of 18

в. Watercolor Tube Sets

## NUMBER DESCRIPTION

411255 Set of 12
411253 Set of 18

c. Oil Color Tube Sets NUMBER DESCRIPTION<br>411252 Set of 12<br>411251 Set of 18

D. Gouache Tube Sets nUMBER DESCRIPTION
427312 Set of 12
427318 Set of 18

## е. Gouache Jar Set

This set includes 12 -40ml plastic jars of the following colors: zinc white, yellow light, ochre yellow, red vermillion, alizarin crimson, iron oxide, prussian blue, emerald light, violet deep, green deep, mars brown, and carbon black.

## F Richeson Oil Pastels

These oil pastels are a great way to combine your painting with your love of using pastels. They are easy to transport and save valuable time in eleanup!

## NUMBER DESCRIPTION

421225 Set of 16
421227 Set of 36
421228 Set of 60


## YARKA PAINT SETE



## Yarka ${ }^{\mathrm{TM}}$

## Student Watercolor Sets

Yarka Student Watercolor Sets come in deep full-pans of 8,10 , and 12 color palettes. Once you have tried a semi-moist Yarka watercolor, you'll never want the extruded dry cake watercolors again.

## NUMBER

A. 38010
в. 38011
c. 38008

## . Yarka ${ }^{\mathrm{TM}}$ Sets of 7.5ml tubes

Made from the finest pigments, these sets are great for the beginning painter who doesn't want to invest in larger tubes.

NUMBER DESCRIPTION
33513 Watercolor Set of 12 33514 Oil Set of 12


## e. Watercolor Class Pack - 27

27 Sets of 8 Semi-Moist Watercolors and 1 pack of 9 " $\times 12$ ", 50 sheet, 135\# watercolor paper.
NUMBER 390327

## f. Watercolor Class Pack - 36

36 Sets of 8 Semi-Moist Watercolors and 1 pack of $6 " \times 9 ", 50$ sheet, 88 \# watercolor paper, 1 large color wheel and 130 -pack of small color wheels.
NUMBER 390336


## RICHESON SEMI-MOIST WATERCOLORS

## Semi-Moist Watercolor Sets

Brilliant, bright colors. Semi-moist, so just a little bit of water is needed to easily lift the paint. Richly pigmented. The hinged cover can be used as a mixing palette. Excellent quality at an economical price. Back cover has a color mixing guide. Each set includes a brush. NUMBER DESCRIPTION
390008 Set of 8
390016 Set of 16
390112 Set of 12
390124 Set of 24


## RICHESON PAINT SETS

## Collegiate Oval Sets

Finest quality opaque watercolors in a heavy-duty plastic tray with hinged cover. These are great for school and workshops. All sets include a brush.

## NUMBER <br> DESCRIPTION

A. 400100
B. 400110

Set of 8
Set of 12
c. 400102 Set of 22

## г. Opaque Watercolor Set of 12

 Fine quality opaque watercolors -1-1/8" diameter. Colors are bright and ideal for school use. Plastic cases can hang on pegboard or be stacked on a shelf. Each set contains a brush.
## NUMBER 400101

## e. Fluorescent/Primary Watercolor Set of 12

This set of 12 contains vibrant, opaque watercolors and includes a brush. It is packaged to hang on a pegboard.

NUMBER 400098 (6 Primary/6 Fluorescent)

## F Paint Palette With Handle

This opaque watercolor set comes with a handy carry handle and has a color guide on the back. Includes a brush. 21 colors.

NUMRER $\mathbf{4 0 0 1 0 3}$

## g. Palette Shaped Set

The palette shaped tray has 12 small buttons of watercolor and a brush. There is no cover.

NUMBER 400112

## н. Jackson Juniors Miniature Watercolor Set Display

This attractive counter display holds 36 miniature watercolor sets of 8 pan colors. Brush included.


## RICHESON PAINTS

## Richeson Opaque

 Waterceler SetsThese watercolor sets contain the finest opaque watercolors plus a brush and a tube of opaque white. The high pigment concentration offers the artist strong, rich color.

## NUMBER DESCRIPTION

A. 400108 Set of 12
B. 400109 Set of 24

## c. Metal Case Watercolor Set

A set of twelve 1-3/8" x $5 / 8$ " bril-


## RICHESON TEMPERA BLOCKS



Large and Mini Tempera Packs of 6


White
Large 101297
Mini 101608


Brilliant Red
Large 101324
Mini 101603


Violet
Large 101331
Mini 101611
－Appropriate colors can be mixed to produce beautiful intermediate hues．

## Instructions for use：

Apply water to the surface of the block and，with the aid of a brush，work up the color to a smooth consistency．As with all opaque watercolor，always apply to highly absorbent surfaces， such as paper，to ensure good adhesion．
－Solid，convenient source of brilliant，opaque watercolor
－Ideal for distribution and collection in the classroom
－Will not deteriorate in storage and are instantly useable with the addition of water．群


Brilliant Green Large 101294 Mini 101604


Brilliant Yellow Large 101298 Mini 101602


Turquoise Large 101325 Mini 101610


Cobalt Hue Large 101333
Brilliant Blue Large 101293 Mini 101601
 Mini 101602

Purple Large 101326 Mini 101606


Cerise
Large 101334


Orange
Large 101295
Mini 101605


Yellow Ochre Large 101321


Burnt Umber Large 101327 Mini 101607


Leaf Green Large 101338


Crimson
Large 101296


Burnt Sienna Large 101323


Gamboge Hue Large 101329


Metallic Tempera Packs of 6


Metallic Gold 101101

Met．Aquamarine 101106



Metallic Copper 101102


Metallic Blue
101107


Met．Yellow Gold
101103


Metallic Dp．Gold 101108


Metallic Mirror 101104


Metallic Orchid 101109

## RICHESON TEMPERA BLOCKS



92
A. Large Tempera Sets number description
101259 Set of 6 in "Lock Box" Primary colors plus black, white \& green
101260 Set of 6 in Plastic Tray Primary colors plus black,
white \& green
101262 Set of 6 Shrink Wrapped Primary colors plus black, white \& green
101266 Set of 6 Shrink Wrapped, Secondary
101267 Set of 6 in Plastic Tray, Secondary
101268 Set of 9 color refill pack
в. Small Tempera Sets

NUMBER DESCRIPTION
101227 Set of 6 Fluorescent Blocks in Plastic Tray
101264 Set of 6 in Plastic Tray Primary colors plus black, white \& green

c. Metallic Tempera Sets<br>NUMBER DESCRIPTION<br>101120 Set of 6 Metallic Blocks in Plastic Tray<br>101130 Set of 9 Metallic Blocks in Plastic Tray

D. Mini Tempera Sets NUMBER DESCRIPTION
101620 Set of 6 in plastic tray
101625 Set of 6 Fluorescent colors
101630 Set of 9 Mini Blocks
101635 Set of 9 Multicultural
101640 Set of 6 color refill pack
101650 Set of 9 color refill pack

## See page 161 for other Tempera Cake Trays!

## е. Tempera Block Sets in Trays \& Racks

## NUMBER DESCRIPTION

101418 Set of 8 in plastic tray with brush
101436 Set of 6 tempera trays in rack (6 filled trays w/brush) Set of 12 tempera trays in rack (filled trays w/brush)
101400 Empty 12 slot tempera rack 101408-12 Empty 8-well tray (pack/12)

## f. Tempera Cake Sets in Muffin Trays

Vibrant tempera cake paints available in heavy-duty muffin tray sets.

## NUMBER DESCRIPTION

101361 Set of 6 - Primary
101362 Set of 9 -Complete
101363 Set of 6 - Secondary

## UNISON SOFT PASTELS



In the hills of Northumberland, Enkland, an artistan makes pastels. He mixes pigments in equipment a baker would use. He lightly hand rolls the dourgh and allows the sticks to air dry.

Out of frustration with the pas tels available, British artist, John Hersey, began making handmade pastels. Developed to be superior in colour, texture and response, Unison Soft Pastels are unlike anything on the market today. John Hersey worked out his unique eolour formulations over a decade of experimentation, creating intense, vibrant colours, blended almost exelusively from pure pig ment and water.
Herscy had been using soft char coal for years and loved the texture of the medium and the boldness of the absolute black it offered. His work in black and white gave him a-keen awareness of light and shadow. He wanted to translate that awareness to the use of colour. But he could not find pastels that suited-him in either performance or colour. In pastel factories, pigments are mixed with water, gums and other additives in large mechani-
eal mixers. The pastel "dough" is pushed through the barrel of an extruder by a long revolving serew. The solid dough is foreed through a-circular opening at the extruder's end. It emerges from the extruder like a long pencil and is cut to stick lengths. The sticks then drop onte a conveyer belt to go through a dry ing operation and then are wrapped.
"The problem with the extrusion process," Hersey said, "is that it squeezes the pastels very tight and compresses them." They are probably overheated in drying as well. This makes them hard, on the whole. It alters their consistency
and alters their response to being used. "In our hand made process, the pigment hardly gets pressed at all. The sticks are rolled-lightly. It makes them very fluent when you use them. Like soft chareoal."

Greating consistency of response across the colour spectrum was a particularly thorny problem for Hersey. All pigments vary in their physical properties. Many pigments will hold together after being mixed with water, rolled and dried. Others fall to pieces. For those, a little weak starch or gum is added to give the best response without interfering with the colour.


## UNISON SOFT PASTELS

Painting by Brenda Mattson
www.brendamattson.com

Many of the colours are pure and single pigments. For more complex colours, up to five pigments may be mixed to attain the perfect hue. Unison blends in very little white or

a colouristic whole. Instead, Hersey took colours and created cyoles of related hues, to reflect the unison he saw in nature. Thus the name of his company: Unison Colour.
"I worked it out so that the cyoles work in terms of how your eye sees things," Hersey said. "It's not just theory. In nature, one-sees centers of intense colour and all the variations of that colour until it gets so weak or so influeneed by-something else that it becomes another colour. Stable colour does not exist.
It's an illusion of the sun. You look out the window, you'll find that what was a beautiful pale green is now a dark blueish green. Colour in nature is changing all the time. These ehanges are what 1 am trying to illustrate in my colour sets. Of course it's not complete. If you are going to make pastels to illustrate the entire universe, you're going to make millions of pastels."
Hersey found inspiration in his surroundings. He was originally from the south of England, which he described as foggy and misty, with poor light for an artist. The light in Northumberland, where he later lived, was particular. "It's Roman light up here," he said. "Very brit liant, ineandescent and radiant. Like the works of Poussin and Glaude Lorraine. Even if you drive south one hundred and fifty miles from here, all the colours begin to fade. Light has been an enormous influence for me."

Unison Pastels actual size.

Standard Size $740 .$.
Medium Size 741 ... \& Jumbo Size 742 Available by special order only.


## Individually Boxed

Each stick is individually packaged to-eliminate product handling, dam age and-dust. Each hanging carton contains a foam insert to protect the pastel from breakage. The back panel displays handling information, UPC code, colour, and product num ber, easily identifying all important information according to ACNI regu fations. Discover the value and con venience of individually packaged Unison Soft Pastels!


## UNISON SOFT PASTEL SETS




Red Earth Values Set \#740272


Brown Earth Values 1-18 Set \#740274, 19-36 Set \#740283


Orange Values Set \#740289


Unison Pastels are tested in accordance to: ASTM D-4236 and bear safety labels to the standards issued by ACMI. Unison colours are marked with the CL label and appropriate safety warnings.

Yellow Gold Values Set \#740273


Values Set \#740278


Green Values 1-19 Set \#740275, 19-36 Set \#740276


Blue Green Earth Values Set $\# 740277$


Turquoise Values found in the Southwest Set \#740326


Blue Green Values Set \＃740280


Blue Violet Values Set \＃740279


Grey Values 118 Set \＃740281， 1936 Set \＃740282


Special Collection Set \＃740540


Portrait Colors found in Set \＃740293



Dark Values Set \＃740321


Dark Values found in Dark 2 Set \＃740340：

| \＃740024－RE 6 | \＃740259－A 43 | \＃740265－A 49 |
| :---: | :---: | :---: |
| \＃740013－RED 13 | \＃740073－GREEN 1 | \＃740168－BV 6 |
| \＃740060－BE 6 | \＃740085－GREEN 13 | \＃740180－BV 18 |
| \＃740072－BE 18 | \＃740144－BGE 18 | \＃740245－A 29 |
| \＃740240－A 24 | \＃740126－YGE 18 | \＃740252－A 36 |
| \＃740253－A 37 | \＃740215－GREY 35 | \＃740193－GRE |

John's Set \#740347


## A. Oak Spinning Display Case

The rack is mounted onto a stainless steel rotating plate, that easily holds up to 5001bs., and one panel of the upper area opens to offer four shelves of storage. The filled display includes three each of 420 colors, 420 hooks and 25 printed color charts.

- Has 3" heavy duty casters
- Height: 69", width: 18", depth: 18"
- Bottom storage: 151/2" high
- 11 beveled rows for hooks

NUMBEER DESCRIPTION
740365 Spinning Rack Filled 740330 Spinning Rack Empty
B. Plat Unison Pastel Rack

Contains four each of 84 colors. Includes a full color header and enourgh hooks to hank seven rows of 12 .

- Height: 31"
- Height with header: 38"
- Base width: 171/2"
- Base depth: 16"
- 7 beveled rows for hooks


## NUMBEER 740308

c. 81 Piece Assortment NUMBER 740311 (NO RACK)
®. 420 Diece Assortment
NUMBER 740360 (NO RACK)
D. Empty Boxes and Foam Inserts

## NUMRER DESCRIPTION

$740298 \quad 18$ piece box with foam $740322 \quad 36$ piece box with foam $740317 \quad 72$ piece box with foam $740391 \quad 18$ piece foam inserts $740393 \quad 72$ piece foam inserts
*Foam and boxes may have flaws and some residual color. We occasionally convert sets to-open stock and make the empty boxes available for a nominal price for artists wishing for extra storage.

Handmade Color Charts
NuMP돈 740309


## RICHESON SIGNATURE PASTELS



## RICHESON SIGNATURE PASTELS



## RICHESON SIGNATURE PASTELS



Grey 166
... 013
... 016


Kellow
... 118

... 121
Yellow
... 124


Yellow
.. .148


Green
... 178


Green 8
... 205

... 232


Blue 35


Red 129 ... 334

Richeson Pastels can be ordered by using the following prefix and the last three numbers listed under each color.


Earth 89
... 076


Yellow 68
... 127
... 130

... 154


Green 11
... 181


Blue 261
... 289

424...
424... Handmade Soft Pastels (order in qty of 3)
425... Semi-hard Pastels (order in qty of 6)
426... Medium-soft pastels forder in quty of 6 )

## RICHESON SIGNATURE PASTEL SETS

## Richeson Handmade Soft Pastels

- Superior lightfastness, professional quality
- Create broad smooth strokes or fine detail
- 33\% larger than most pastels on the market
- Full-size stick: 2-3/4" x 5/8" Half-size stick: $1-3 / 8^{\prime \prime} \times 5 / 8^{\prime \prime}$
- Perfect for velvety finish work
- Offers consistent application without crumbling
- Superior selection - 120 colors available in sets of $6,18,24$, $36,48,72$ and 120


## Full Stick Sets

Sets of 18

| NUMBER 427319 | Assorted |
| :--- | :--- |
| NUMBER 427320 | Portrait |
| NUMBER 427321 | Landscape |

Sets of 36
NUMBER 427322 Assorted
NUMBER 427323 Portrait
NUMBER 427324 Landscape
Set of 72
NUMBER 427325 Assorted
Sets of 120
NUMBER 427326 Assorted
Half Stick Sets
Set of 6
NUMBER 427505 Assorted
Sets of 24
number 427515 Assorted

## Set of 48

number 427520 Assorted

[^0]Sets of 120
NUMBER 427530




## RICHESON SIGNATURE PASTEL SETS

## Richeson Medium-Soft Pastels

- Superior lightfastness, professional quality
- Full-size stick: $2-3 / 4^{\prime \prime} \times 1 / 2^{\prime \prime}$; Half-size stick: $1-3 / 8^{\prime \prime} \times 1 / 2^{\prime \prime}$
- Perfect for the middle layers of a painting
- Offers consistent application without crumbling
- Superior selection - 120 colors available in a variety of sets

Full Stick Sets
Set of 15
NUMBER 4290150
Sets of 30 NUMBER 4290300 NUMBER 4290301 NUMBER 4290302

## Sets of 45

NUMBER 4290450
NUMBER 4290451
NUMBER 4290452
Set of 60
NUMBER 4290600

## Set of 120 <br> NUMBER 4291200 <br> Half Stick Sets

Set of 6
NUMBER 4280050
Set of 15
NUMBER 4280150
Set of 30
NUMBER 4280300
Set of 45
NUMBER 4280450
Set of 60
NUMBER 4280600
Set of 120 NUMBER 4281200

Assorted

Assorted tandscape Portrait

Assorted Landscape Portrait
 |||||||||||||||



## Richeson Semi-hard Square Pastels

- Superior lightfastness
- Perfect for under painting
- Size: 3-5/8" x 1/4"
- Flat edge for shading
- Will sharpen to a point
- Offers crisp, hard edge without crumbling
- Superior selection 120 colors available in sets of $12,18,36,72$ and 120

Set of 12 Set of 18 NUMBER 427339 NUMBER 427335
Set of $36 \quad$ Set of 72 NUMBER 427336 NUMBER 427337

Set of 120
NUMBER 427338


PASTELS


## STREET STIX

60 colors available in open stock and sets.

- 2-3/4" x 7/8" sticks
- Ideal for murals, urban art, and use on outdoor surfaces
- Highly pigmented colors
- Blend beautifully
- Rain-durable


## ITEM DESCRIPTION

423... Open Stock (order in 3pc quantity of a color) Set of 3

427375 Set of 12
423500 Filled Display (3 each of 60 colors)


# 60 conoras 

## Perfect for Festivals, Outdoor Events, Chalkboard Signs \& Urban Art!



## STREF



## JACKSON PASTELS



## Jackson Pastel Sets

Soft, square pastels of fine quality, these sticks are set into a plastic tray for protection and packaged in
www.richesonart.com
1.800.233.2404 an attractive plastic case. A marvelous tool for drawing and sketching. A square stick that provides a new dimension in drawing. These pastel sticks are available in sets only.

## NUMBER

400105
400106
400107
400152
400160
400139
400153
400154
400157
400159

## DESCRIPTION

Assorted Set of 12 Assorted Set of 24 Assorted Set of 48 Assorted Set of 48 Assorted Set of 144 Landscape Set of 12 Portrait Set of 12 Portrait Set of 24 Landscape Set of 24 Earthtone Set of 12

## Jackson Pastel Sketch Stick Sets of 12

Pastel sets designed for sketching! Beautiful sets containing the sought after greys, sanguine and sepia. Colors essential to sketching. Excellent blending!

## NUMBER DESCRIPTION

400123 Black
400129 Sanguine Light
400130 Sepia Light
400134 Asst. Greys
400135
400136
400136 Sepia
Sanguine Dark
400138 Sang. \& Sepia


Jackson Pastels are tested in accordance to: ASTM D-4236 and bear safety labels to the standards issued by ACMI.
Prop 65 Compliant.

## PASTEL STORAGE \& SETS

## The Roz Boxes

- Equipped with comfortable handles and secure clasps
- Feature plastic Pastel Organizer Trays complete with foam inserts for ultimate protection


## A. The Roz Box

Includes 4 of the Pastel Organizer
Trays and can hold up to 136 pastels. Dimensions: 17-3/8"(w) x 14-3/4"(d) x 2-3/4"(h)
NUMBER 400280 (Pastels not included.)

## в. The Roz Box 2

Includes 2 Pastel Organizer Trays and holds 68 pastels. Dimensions: $17-3 / 8 "(w) \times 7-3 / 4 "(d) \times 2-3 / 4 "(h)$
NUMBER 400282 (Pastels not included.)

## c. The Pastel Organizer Trays

These trays are designed to fit in The Roz Box, The Roz Box 2, The Roz Bag or the ArtBin ${ }^{\circledR}$ Pastel 3 Box. Each stackable tray features a center grip for easy pickup. Dimensions: 16-3/4"(w) x 6-7/8"(d) x 7/8"(h) Slot dimensions: 7/8"(w) x 3-1/4"(d) x 3/4"(h)
NUMBER 400281 Each tray holds 34 pastels

## D. The Roz Bag

The Roz Bag, made of lightweight fabric, has two separate compartments. The lower section can hold four Pastel Organizer Trays while the upper section is a convenient place to store a variety of tools. With its built-in elastic band, it can hold one more Pastel Organizer Tray. There are two pockets on either side of the bag to hold smaller items. This bag is equipped with an adjustable shoulder strap with a shoulder pad for comfort. Dimensions: 18 " x 8 " x 6".
NUMBER 400284 With 4 Pastel Trays


## DRAWING STICKS, SAUCE \& PASTELS



## Yarka ${ }^{\text {TM }}$ Pastels by Richeson

Yarka Pastels are available in wooden boxed sets. The formulation process features durable, finely ground mineral and earth pigments. These high quality pigments are then combined with just the right amount of kaolin and Chasov Yar clay. Watersoluble Yarka Pastels feature a velvety response in 60 colors.
NUMBER DESCRIPTION
19010 Set of 12 Landscape 19020 Set of 12 Portrait 19030 Set of 30 19060 Set of 60

## Yarka ${ }^{\mathrm{TM}}$ Sanguine and Sepia

1.800.233.2404 www.richesonart.com Drawing Sticks Wood Box Sets of 20
Yarka Sanguine and Sepia, are made from high grade pigments and Chasov Yar clay. These watersoluble, monochromatic crayons are best used on drawing paper or primed canvas.

## NUMBER DESCRIPTION <br> 194115 sticks each color (dark \& light)

These products are tested in accordance to: ASTM D-4236 and bear safety labels to the standards issued by ACMI.

## Sauce Drawing Sticks by Richeson

This is a medium from the Dark Ages: few of today's painters have had the opportunity to work with it. Sauce was a nearly-extinct medium that offered a full ten value tonal range. It is a stick much like a soft pastel, but when applied to paper, it gives a sensation of warm silk, slightly greasy but not oily. Breaking the Sauce down into its powder form can add to the versatility of its use. Each wooden boxed set contains 10 sticks which measure: 7/16" x 2-1/2".
NUMBER 19311 (1 stick each color)

## Stomps

These stomps are made of tightly spiral-wound, soft grey paper. Both ends can be used to smooth and blend pastels or charcoal.

SIZES
Size \#1: 3/16" x 4-1/2"
Size \#2: $1 / 4$ " x 4-11/16"
Size \#3: 5/16" x 5"
Size \#4: $3 / 8^{\prime \prime} \times 5-1 / 8^{\prime \prime}$
Size \#6: $1 / 2^{\prime \prime} \times 5-3 / 4^{\prime \prime}$
Size \#8: $5 / 8^{\prime \prime} \times 6-3 / 4 "$

| NUMBER | DESCRIPTION |
| :--- | :--- |
| 710201 | Size \#1 (12pcs) |
| 710202 | Size \#2 (12pcs) |
| 710203 | Size \#3 (12pcs) |
| 710204 | Size \#4 (12pcs) |
| 710205 | Size \#6 (12pcs) |
| 710206 | Size \#8 (12pcs) |
| 710207 | Set of 5 |
|  | (\#1, \#2, \#4, \#6, \#8) |
| 710304 | Size \#1 (3pcs) |
| 710305 | Size \#2 (3pcs) |
| 710306 | Size \#3 (3pcs) |
| 710307 | Size \#4 (3pcs) |
| 710308 | Size \#6 (3pcs) |
| 710309 | Size \#8 (3pcs) |
| 710310 | Set of 3 (\#1, \#3, \#8) |
| 710311 | Set of 3 (\#2, \#4, \#6) |

## Tortillions

Spiral-wound with one pointed end that can be cleaned or sharpened by tearing a strip off the top. Used for smoothing and blending pastel or charcoal.

## SIZES

Small: $1 / 4 " \times 2-7 / 8 "$
Medium: 5/16" x 3-1/8"
Large: 3/8" x 3-5/8"

| NUMBER | DESCRIPTION |
| :--- | :--- |
| 710300 | Class Pack |
|  | (144 pcs -48 ea, S,M,L) |
| 710301 | Small (12pcs) |
| 710302 | Medium (12pcs) |
| 710303 | Large (12pcs) |
| 710312 | Large (6pcs) |
| 710313 | Medium (6pcs) |
| 710314 | Small (6pcs) |
| 710315 | Set of $3(1$ of each size) |
| 710316 | Set of 6 (2 of each size) |
| 710317 | Set of 10 |
|  | (Stomps/Tortillions) |



## CHARCOAL



## Richeson Charcoal

Designed for the professional artist，draftsman and architect．The selection of raw materials，texture， hardness and size were studied to guarantee the finest drawing and sketching material available for the professional．

## Natural Vine Charcoal

Natural Vine Charcoal sticks are cut to $6 "$ in length in a variety of widths．

| NUMBER | DESCRIPTION | WIDTH |
| :--- | :--- | :--- |
| 870002 | Thin Soft（25／box） | $3 / 16 "$ |
| 870006 | Regular Med（5／box） | $3 / 16 "$ |
| 870009 | Jumbo Soft（25／box） | $7 / 16 "$ |
| 870017 | Thin Medium（50／box） | $3 / 16 "$ |
| 870030 | Thin Soft（3／bag） | $3 / 16 "$ |
| 870031 | Thin Hard（3／bag） | $3 / 16 "$ |
| 870032 | Thin Medium（3／bag） | $3 / 16 "$ |
| 870041 | Thin Soft（24／box） | $3 / 16 "$ |
| 870042 | Thin Medium（24／box） | $3 / 16 "$ |
| 870043 | Thin Hard（24／box） | $3 / 16 "$ |

## Vine Charcoal Canisters

## NUMBER DESCRIPTION

87004948 bags of \＃870030 Soft 87005048 bags of \＃870032 Med 87005148 bags of \＃870031 Hard and bear safety labels to the standards issued by ACMI．

## Natural Willow Charcoal

Charcoal produced from willow is very soft and produces a deep black favored by many artists．Sticks are cut to $6 "$ in length and vary in width．
NUMBER DESCRIPTION WIDTH 870044 Thin Soft（25／box）1／8＂ 870045 Medium Soft（25／box）3／16＂ 870046 Thick Soft（12／box）3／16＂ 870048 Jumbo Soft（4／box）1／2＂ 870052 Giant Soft（1／box）1＂ 870053 Jumbo Soft（5／box）1／2＂ 870047 Assort Soft（30／box）

## Wooden Box Sets

Richeson offers two types of char－ coal in wooden box sets－Natural Willow or Compressed．The Natural Willow Charcoal is produced from willow branches scorched without air access．They feature smooth cover－ age of a soft－medium grade，which provides easy shading from black to pale grey．Measures 4－3／8＂in length and varies in thickness．The Compressed Charcoal is made from a scorched blend of black，wood ground charcoal，gas and Chasov Yar clay．It is a soft－medium grade， producing even coverage．

## NUMBER DESCRIPTION

19101 Set of 50 Natural Willow
19102 Set of 10 Compressed


## BEST ARTIST PRODUCTS

Each BEST Easel is made of American Red Oak, sanded to a smooth surface, then handrubbed with oil to reveal the inherent beauty of the wood grain. The craftsmen at BEST nail, glue, and wood screw every joint, ensuring strength and precision. Only the highest quality hardware is used as these easels are built to last a lifetime.

BEST Easel Limited
Lifetime Warranty
BEST Artist Easels will repair or replace any part from any BEST Easel or Taboret that proves defective with normal use within the lifetime of the original owner.
Replacement of parts under normal wear:
Wedgelocks, winches and knobs may experience normal wear and require replacement over time. This falls outside the Limited Lifetime Warranty. These parts will be replaced at no charge for one year from purchase date and replaced at reasonable cost plus shipping and handling after one year. Customer is responsible for shipping the part or easel to us as well as return shipping.

Contact customer service at 800-233-2404 for a repair authorization number, prior to shipping. Proof of purchase from a BEST Easel retailer is required. For full warranty details, and to get a repairs, service, parts and warranty claim form, visit our website at www.richesonart.com.


Table Style


## Furnishing Your Studio

The easel is, or can be, the single greatest investment an artist can make. You can purchase a table easel, a modest tripod easel, or go all the way to a deluxe studio easel. Easels are designed in a variety of styles to accommodate many different ways artists work. Be sure you select an easel that works for you!

## Construction

The design and construction of your easel are critical to your work. First there is the wood that is used. No question oak is the finest. Because oak is so hard, screws and glue remain secure. Beech on the other hand is so soft that the screws will loosen over time and cause the easel to shake and vibrate. Oak is also one of the most beautiful woods that nature has given us. Many other woods are used from time to time, but oak is, and has been, the preferred wood for easels for several hundred years.


Studio (H-frame) Style

BEST Easels are known as some of the finest in the world. Their design, materials and construction set the standard for anyone looking for fine artists' equipment. There is no compromise in workmanship or quality. They are amazingly stable, completely functional and truly beautiful. They are everything artist equipment should be.

## Styles

Basically there are only five styles of easels. The Table Easel, the Tripod Easel, the Box or French Style Easel, the Lyre (A-frame) Easel, and the Studio (H-frame) Easel. There are a number of variations to each of these that offer different tilt settings for pastelists or watercolorists, different storage options and size capabilities. Over the years we have increased our selection, and many have features that were added at the request of professional artists.

## BEST ARTIST PRODUCTS

## BEST ABIQUIU EASELS

This is the finest piece of artist furniture ever constructed. Built for hard work, this easel was designed by a painter who understood the importance of a solid work station.


## BEST ABIQUIU EASELS

Abiquiu Easels with a Tab Tray A beautiful oak tool tray is available for either of the Abiquiu Easels. The tray is 50 " wide, $13^{\prime \prime}$ deep and $4-1 / 4$ " high. The top of the tray is fitted with a melamine surface which can be used for mixing color. This unit can easily be mounted on or removed from the easel. Mounting instructions are included with the easel.

- Tab tray moves smoothly with the use of the heavy-duty pulley system
- Tray features three drawers for supply storage: two measuring $13-38^{\prime \prime} \times 10 " \times 2-1 / 4 "$, and one measuring $16 " \times 10 " \times 2-1 / 4 "$
- Box dimensions: 55" x 29" x 6"
- Shipped with easel - add 50 lbs .


## NUMBER DESCRIPTION

C. 880176 Abiquiu Deluxe with Tray D. 880150 Abiquiu with Tray


## a. Abiquiu Deluxe

This easel is constructed of hand rubbed solid oak. By loosening the knobs on the back of the easel, the artist can adjust his or her painting to any tilt or angle. The hardware was designed and made especially for this easel. Up to 300 pounds can be lifted by the heavy-duty marine winch pulley system. Rubber casters make mobility possible.

- Max. canvas height: 120"
- Max. canvas width: 120 "
- Base width/depth: 45" x 36"
- Bottom painting tray: 48" x 6 "
- Compact easel height: 86"
- Extended easel height: 150"
- Packaged in heavy-duty carton for protection
- Middle canvas holder for smaller work
- Includes front-locking rubber casters
- Shipping weight: 184 lbs .
- Box dimensions: 91" x 54" x 9"
- Ships partially assembled by truck


## в. Abiquiu

A professional, heavy-duty painting easel that offers the same quality features as the Abiquiu Deluxe. This single-masted version has laminated $2 " \times 5$ " oak uprights, which provide solid strength.

- Max. canvas height: 120 "
- Max. canvas width: 72"
- Base width/depth: 29" x 30"
- Bottom painting tray: 32" x 6"
- Compact easel height: 86"
- Extended easel height: 150"
- Heavy duty marine winch pulley system lifts up to 300 lbs.
- Middle canvas holder for smaller work
- Includes front-locking rubber casters
- Shipping weight: 147 lbs .
- Box dimensions: 92" x 38" x 10"
- Ships partially assembled by truck


## nUMBER 880100

## Abiquiu Melamine Tab Trays

The three drawer tab trays are custom fit to a particular Abiquiu easel. We recommend ordering the tab tray with the easel using the product numbers above. These are for those who already have an Abiquiu and wish to add on. Trays can be retrofit to easels in the field by the easel owner. Ask for details before ordering. Dimensions: 50" wide, 13" deep and $4-1 / 4$ " high. Shipping weight: 43 lbs.
NUMBER 880005 (tray for Abiquiu) NUMBER 885006 (tray for Abiquiu Deluxe)



## BEST CLASSIC SANTA FE EASELS

The Classic Santa Fe Easels are excellent for most large work. An artist can work sitting or standing, with a variety of easily adjusted settings and angles. Each features a double laminated quad base, side frames and sturdy H -frame construction. An adjustable extension on the main frame allows added solidity for larger canvases.


## BEST CLASSIC SANTA FE EASELS





A. Classic Santa Fe I

This single masted easel comes with two canvas holders and a painting tray. The middle canvas holder can be used for smaller works and the self-leveling bottom tray/palette measures 30 " wide by $7-1 / 2^{\prime \prime}$ and features a melamine paint mixing surface with 2 large stainless steel canisters.

- Max. canvas height: 96"
- Base width/depth: 24" x 30"
- Compact easel height: 78"
- Extended easel height: 120"
- Base is drilled for optional casters
- Shipping weight: 75 lbs .
- Box dimensions: 77" x 30" x 10"
- Ships partially assembled by truck NUMBER 880300


## в. Classic Santa Fe II (opposite page)

This easel offers the same quality features as the Classic Santa Fe I with a few extras. Its marine style winch raises and lowers easily allowing works weighing up to 300 lbs . The double-masted H -frame offers extra stability and will hold larger canvases than the Santa Fe I \& III. Plastic front locking casters offer mobility.

- Max. canvas height: 106"
- Base width/depth: 24" x 30"
- Compact easel height: 78"
- Extended easel height: 129"
- Includes plastic casters
- Shipping weight: 98 lbs.
- Box dimensions: 77" x 30" x 10"
- Ships partially assembled by truck NUMBER 880350


## c. Classic Santa Fe III

An artist asked for the Santa Fe I with the pulley system of the Santa Fe II. Specifications can be found listed under the Santa Fe I.

- Shipping weight: 86 lbs.; ships partially assembled by truck
NuMR도 880202



## BEST KELLEY CRANK AND CRANK EASELS



## A. Kelley Crank Dark Easel

Although designed for the portrait painter, it is a valuable tool for any painter. This easel will slant forward or backward. Its height is adjustable by the simple turn of a crank that is secured to a pulley system.

- Maximum canvas height: 84"
- Base width/depth: 29" x 30"
- Compact easel height: 70"
- Extended easel height: 104"
- Middle canvas holder for small work
- Includes front-locking plastic casters
- Shipping weight: 101 lbs .
- Box dimensions: 78" x 40" x 10 "
- Ships partially assembled by truck


## в. The Crank Easel

The oak construction and heavy-duty crank system will allow even your largest canvases to glide up and down with quiet ease. Note: The mast will lift as the lower canvas tray is lifted, so consider ceiling height.

- Maximum canvas height: 66"
- Base width/depth: 29-3/4" x 30"
- Compact easel height: 92"
- Extended easel height: 127"
- Middle canvas holder for small work
- Includes front-locking plastic casters
- Shipping weight: 96 lbs .
- Box dimensions: 92" x 53" x 10"

NUMBER 882471 .alion

- Ships partially assembled by truck

NUMBER 880151 .ald

## BEST ELEGANT H AND MANHATTAN EASELS



## A. Elegant H-Frame

This oak easel features a winch and pulley system that allows the canvas to be raised and lowered with ease. It includes two stainless steel cups and a storage drawer to hold a variety of supplies.

- Maximum canvas height: 82 "
- Base width/depth: 24" x 24"
- Maximum easel height: 129"
- Minimum easel height: 63"
- Bottom canvas tray width: 28"
- Top canvas tray width: 24 "
- Angled storage drawer: 17-3/4" wide x 4-1/4" deep
- Base is drilled for optional casters
- Shipping weight: 83 lbs .
- Box dimensions: 78" x 30 " $\times 10$ "
- Ships by truck


## в. Full-Tilt Manhattan

Designed by a portrait painter, the Manhattan's top carriage is designed to tilt forward and backward, and slide up and down. It features a double fold-out painting tray with a melamine paint-mixing surface and two large stainless steel canisters for solvents. Closed, the tray is $30 "$ wide, open it is 60" wide.

- Max. canvas height: 88" with tray; 102" with tray removed
- Base width/depth: 27" x 30"
- Compact easel height: 75"
- Extended easel height: 118"
- Adjustable sliding mast moves independently of the tray
- Middle canvas holder for small work
- Includes front-locking rubber casters
- Shipping weight: 93 lbs .
- Box dimensions: 92" x 29" x 10"
- Ships partially assembled by truck
number 887120


## c. Rubber Casters

Heavy-duty rubber casters make moving and locking into place effortless. May be ordered separately for easels with a quad base. Each package contains 4 casters 2 locking, 2 non-locking.
NUMBER 880003 (Pack of 4)

## D. Plastic Casters

## NUMBER 880004

(Pack of 4-2 locking, 2 non-locking)

## NUMBER 880009

(Locking, sold individually)
NUMBER 880008
(Non-locking, sold individually)

## BEST DULCE \& SAN PEDRO EASELS



## А. Classic Dulce

This is a standard American studio easel designed to provide the artist with the most stable unit at a low price. Its sturdy H -frame construction and laminated quad base offer superior strength and stability. It adjusts easily to a variety of custom settings for working seated or standing.

- Maximum canvas height: 82"
- Base width/depth: 22" x 24"
- Compact easel height: 54"
- Extended easel height: 90"
- Folds flat for easy storage
- Adjustable sliding mast moves independent of canvas tray
- Wide bottom canvas holder with utility tray
- Base is pre-drilled for optional casters
- Shipping weight: 37 lbs .
- Box dimensions: 55" x 29" x 6" oversized
- Ships partially assembled by UPS

NUMBER 880200


OPTIONAL CASTERS SOLD SEPARATELY.

## в. Giant Dulce

Artists demanded a studio easel just like the BEST Classic Dulce, that could handle a wider canvas without doubling the cost. This easel is constructed with a wider H -frame that allows it to accommodate wider paintings.

- Maximum canvas height: 82"
- Base width/depth: 25-3/4" x 30"
- Compact easel height: 69"
- Extended easel height: 105"
- Folds flat for easy storage
- Adjustable sliding mast moves independent of canvas tray
- 30" wide bottom canvas holder with utility tray
- Base is pre-drilled for optional casters
- Shipping weight: 54 lbs .
- Box dimensions: 78" x 30" x 10"
- Ships partially assembled by truck



## c. San Pedro

The easel for small, medium and large works in oil, acrylic, and pastel. Versatile and strong, the San Pedro offers a multitude of height and tilt settings.

- Maximum canvas height: 82 ".
- Base width/depth: 35 " $\times 27^{\prime \prime}$
- Compact easel height: 63"
- Extended easel height: 102"
- Adjustable sliding mast moves independent of canvas tray
- Wide painting tray features 30" x 4-1/4" work surface \& rubber cleats to secure canvas
- Tilts forward for pastel artists (use weights on back legs when used in this position)
- Bottom shelf for storage
- Cannot accommodate casters
- Shipping weight: 72 lbs .
- Box dimensions: 68" x 39" x 9"
- Ships partially assembled by truck


## BEST A－BEST \＆B－BEST EASELS

This series was the start of BEST Artist＇s Products．These great easels revolutionized artist easels when they hit the market．Copied by almost every easel manufacturer in the market，no one has yet mastered the quality and perfection of BEST．Note：these easels cannot accommodate casters．


## A－Best \＆B－Best

These are moderately priced easels for the oil and acrylic painter．The sturdy tri－mast A－frame design is lightweight， portable，durable and folds flat for easy storage．Both feature non－skid rubber feet for stability．

## A．A－Best

－Can hold canvases up to 64 ＂high
－Base width／depth：28＂x 28 ＂
－Extended easel height： 81 ＂
－Shipping weight： 26 lbs ．－OS
－Box dimensions：74＂x 7＂x 7＂
－Ships by UPS，assembly required

## NUMBER 882100

## в．B－Best

－Can hold canvases up to 52＂high
－Base width／depth：28＂x 28＂
－Extended easel height：68＂
－Shipping weight： 25 lbs．－OS
－Box dimensions：75＂x 7＂x 7＂
－Ships by UPS，assembly required

## NUMBER 882200

## c．Lite B－Best

－Maximum canvas height：60＂
－Base width／depth：26＂x 26＂
－Extended height：80＂
－Sturdy A－frame design
－Folds flat for easy storage
－Shipping weight： 20 lbs.
－Box dimensions： $55^{\prime \prime} \times 29$＂x 6 ＂－OS
－Ships assembled by UPS

## NUMBER 882225

## D．B－Best Adjustable

－Maximum Canvas Height：75＂
－Base：width／depth 22＂x 24 ＂
－Extended Height：96＂
－Compact Height：65＂
－Sturdy A－Frame design
－Wider Adjustable Mast
－Box dimensions：62＂x 29＂x 7＂－OS
－Shipping weight： 29 lbs.
－Ships assembled by UPS
NUMBER 882210

## BEST UNIVERSITY AND WALLMOUNT EASELS

## А. University Easel

This easel offers a wide range of tilt adjustments including a forward tilt of nearly 60 degrees to allow pastel dust to fall from the surface or to reduce glare. The easel was designed to shift the weight to the rear when the easel is leaning forward giving the easel the necessary stability required for this position.

- Maximum canvas height: 84"
- Base width/depth: 22-1/2" x 30 "
- Minimum easel height: 73"
- Maximum easel height: is 110 "
- Deluxe 30" wide painting tray features tool shelf and two stainless steel cups
- Middle painting tray for small work
- Hinges at joints for strength
- Double laminated base for extra strength
- Base is pre-drilled for optional casters
- Shipping weight: 65 lbs .
- Box dimensions: 77" x 30" x 10"
- Ships partially assembled by truck

NUMBER 880400


B

## в. Wallmount Easel

BEST's Wallmount is the ideal solution for the artist with limited studio space. BEST understands that many professional artists must achieve a balance between space concerns and workability. The Wallmount achieves both goals, a heavy-duty easel that accommodates a large canvas with zero use of studio floor space. A sturdy oak easel that was designed to be mounted on the wall. The easel can be used in a vertical position or tilted forward. Perfect for the studio with limited floor space.

- Maximum canvas height: 88"
- Width/depth: 32" x 14" (without tilt)
- Compact easel height: 59"
- Extended easel height: 102"
- Forward tilt (up to $80^{\circ}$ angle) for glare reduction or for pastel artists
- Smooth, easy height adjustability
- Shipping weight: Box 1: 42 lbs.; Box 2 : 19 lbs.
- Box dimensions: Box 1: 55" x 29" x 8" ;

Box 2: 35" x 12" x 10"

- Ships partially assembled by UPS

NUMBER 887100


## The Most Copied Easel in the World!

We even copied our own design to compete with the pirates of the world. See page 142 for our Richeson Lyptus ${ }^{\circledR}$ Wood version of the popular Deluxe Lobo.

## Deluxe Lobo

Built of solid oak, this quad base easel is perfect for the mixed media painter. It is inexpensive, compact but sturdy, reliable and very flexible. Can be used vertically for sketching or painting, and in just seconds can be adjusted to a horizontal position for watercolor, gessoing or varnishing. Plus, the Deluxe Lobo features a built in shelf for supplies or books.

- Maximum canvas height: 62"
- Base width/depth: 24" x 27"
- Compact easel height: 65"
- Extended easel height: 92"
- Table height: 36"
- Adjusts quickly to a variety of settings for sitting or standing
- Forward tilt for glare reduction or for the pastel artist
- Shipping weight: 35 lbs .
- Box dimensions: 55" x 29" x 6"
- Ships partially assembled by UPS


## NUMBER 883200



## BEST MANZANO \& HALLEY EASELS

Special features on each of these BEST easels make them a unique and special find! From working horizontally as a watercolor artist to needing a forward tilt as a pastel artist, these easels offer the quality construction you find only in a BEST easel by Jack Richeson \& Company! Note: Easels on this page do not accommodate casters.


## Manzano

The Manzano features a unique frame design which slides down and locks for seated work; tilts horizontally for watercolor or varnishing; or raises vertically and locks into a higher position for standing work.

- Maximum canvas height: 50"
- Base width/depth: 26" x 22"
- Compact easel height: 42"
- Horizontal easel height: 35"
- Adjustable 20" wide painting tray
- Rubber grips on trays to keep canvas secure
- Strong quad base
- Rubber no-slip tips on base for stability
- Shipping weight: 25 lbs. - oversize
- Box dimensions: 55" x 29" x 6"
- Ships partially assembled by UPS

NUMBER 883350


## в. Halley

Beautiful and strong, the Halley will tilt into a table for gessoing, varnishing or watercolor work. It will tilt forward for pastel artists to allow the pastel dust to fall from the work surface. The Halley also has a multitude of settings for use with oil, acrylic, or airbrush.

- Maximum canvas height: 80" vertical; 82" horizontal
- Base width/depth: 23" x 27 "
- Compact easel heigh: 54"
- Maximum easel height: 84"
- Height when used as a table: 36 "
- Self leveling tray features a melamine paint mixing surface with a small stainless steel cup for solvent.
- Painting trays have rubber grips to keep canvas secure
- Shipping weight: 52 lbs .
- Box dimensions: 55" x 29" x 8"
- Ships partially assembled by UPS

NUMBER 880600

## BEST EUROPEAN AND PORTABLE COLLAPSIBLE EASELS



## A. European Easel

Quickly adjustable, the European easel accommodates a wide range of media, from watercolor, acrylic, oil, airbrushing and pastels, offering a versatility that enables it to adjust to your changing needs.

- Maximum canvas height: 84"
- Base width/depth: 22" x 30"
- Compact easel height: 80"
- Extended easel height: 120"
- Horizontal easel height: 29-1/2"
- 30" wide painting tray with 2 stainless steel cups
- A $20-1 / 2^{\prime \prime} \times 5$ " well for supplies
- Middle painting tray for small work
- Hinges at joints for strength
- Base drilled for optional casters
- Shipping weight: 76 lbs .
- Box dimensions: 77" x 30" x 10"
- Ships partially assembled by truck



## в. Portable Collapsible Easel

This all-purpose easel is ideal for the oil, watercolor, pastel, airbrush or acrylic artist. Whether sitting or standing, a full range of angles (from vertical to horizontal) is possible. The front wheels offer mobility.

- Maximum canvas height: 72"
- Base width/depth: 17" x 17"
- Compact easel height: 50"
- Extended easel height: 90"
- Folds flat for storage
- Painting trays have rubber grips to keep canvas secure
- Table height: $37-3 / 4$ "
- Bottom shelf for storage
- Shipping weight: 35 lbs.
- Box dimensions: 55" x 29 " x 6 "
- Ships partially assembled by UPS

NUMBER 887110

## BEST RIO GRANDE AND NAVAJO EASELS

Beautiful，lightweight，and easy－to－manage，the Rio Grande and Navajo are great USA made BEST Easels for the painter with limited space，the dorm room painter or the beginning artist．Made in the BEST tradition of quality with great attention to detail and workmanship，these easels carry the BEST Limited Lifetime Warranty．（For details，see page 110．）


## A．Rie－Grande

A great starter easel．This multifunctional easel has a strong quad base and was designed for easy adjusting． It will extend upwards to handle a－48＂canvas，yet compaet down to only－45＂．
－Base width／depth：25＂＊23＂
－Extended－asel height：72＂high
－Adjusts quiekly to a variety of settings for sitting or standing
－Ineludes a middle canvas tray for small work
－All canvas holders have rubber grips to－keep canvas secure
－Shipping weight： 27 lbs ．
－Box dimensions： 56 ＂$\times 29$＂$\times 8$＂
－Ships assembled by UPS

## B．Navajo

A great starter easel．Inexpensive，compact but sturdy and reliable．Perfect for the college dorm．Folds flat for easy storage．
－Will hold canvases up to 38 ＂high
－Base width／depth：26＂x 26＂
－Maximum height：60＂
－Adjusts quickly to a variety of settings for sitting or standing
－Top \＆bottom canvas holders have rubber grips to keep canvas secure
－Shipping weight： 11 lbs ．
－Box dimensions： 46 ＂$\times 27$＂x 4 ＂
－Ships by UPS，some assembly required
NUMBER 885300

## BEST CHIMAYO EASELS

Strength and beauty in three sizes．The Chimayo＇s have an elegant single mast design that is supported by a double laminated quad base on the Chimayo，and by a $T$－frame construction on the Medium and Student Chimayo．Simple adjustments allow the artist to custom set the easel for each canvas．


## A．Chimayo

－Maximum canvas height：72＂
－Canvas holders have rubber grips to keep canvas secure
－Base width／depth：26＂x 30＂
－Compact easel height：85＂
－Extended easel height：87＂
－Bottom canvas holder includes utility shelf
－Folds flat for easy storage
－Front locking casters are optional
－Base is pre－drilled for optional casters
－Shipping weight： 35 lbs ．
－Box dimensions：87＂x 7＂x 7 ＂
－Ships by UPS，assembly required


## c．Student Chimayo

－Maximum canvas height：64＂
－Base width／depth： 26 ＂x 24 ＂
－Compact easel height：51＂
－Extended easel height：82＂
－Folds flat for easy storage
－Rubber grips on canvas holders
－Ideal display easel
－Shipping weight： 21 lbs．
－Box dimensions：55＂x 29＂x 6＂
－Ships partially assembled by UPS NUMBER 882300

## best natural eASELS



## A. The Lece

Built of solid-oak, this quad base casel is compact, sturdy and very flexible. Gan be used vertically or horizontally.

- Maximum canvas height: 38"
- Base width/depth: 24" $\times 30$ "
- Extended easel height: 65"
- Table height: 33"
- Adjusts to a variety of settings for sitting or standing
- Forward tilt for glare reduction or for the pastel artist
- Shipping weight: 19 lbs.
- Box dimensions: 72" $\times 26^{\prime \prime} \times 5{ }^{\prime \prime}$
- Ships fully assembled by UPS

NUMBE도 882420

## в. The Frontier H-Frame

With a sturdy H -frame construction and quad base for strength and stability, this easel adjusts easily to a variety of settings for working seated or standing.

- Maximum canvas height: 46"
- Base width/depth: 22" x 24 "
- Easel height: 67"
- Folds flat for easy storage
- Shipping weight: 23 lbs.
- Box dimensions: 72" x 26" x 5"
- Ships fully assembled by UPS


## c. The Panhandle

- Maximum canvas height: 63"
- Base width/depth: $22^{\prime \prime} \times 24^{\prime \prime}$
- Easel height: 72"
- Folds flat for easy storage and transport
- Rubber grips on canvas holders
- Ideal display easel
- Shipping weight: 10 lbs .
- Box dimensions: 75" $\times 5^{\prime \prime} \times 5^{\prime \prime}$
- Ships mostly assembled by UPS

NuMRER 882430

## .. The Autry A-Frame

The sturdy tri-mast A-frame design is lightweight, portable, durable and folds flat for easy storage.

- Maximum canvas height: 54"
- Base width/depth: 25" x 24"
- Extended easel height: 71"
- Shipping weight: 15 lbs .
- Box dimensions: 72" x 26" x 5"
- Ships fully assembled by UPS NUMBER 882400


## BEST ARTIST ORGANIZER



## Large Artist Organizer

- Display dimensions:
$18^{\prime \prime}(w) \times 351 / 8^{\prime \prime}(d) \times 651 / 2^{\prime \prime}(h)$
- Flat dimensions: $18 "(w) \times 51 / 4 "(d) \times 671 / 2 "(h)$
- Shelf dimensions: 5-small shelves $17^{\prime \prime} \times 93 / 4 " 2$ targe shelves $17^{\prime \prime} \times 123 / 4^{\prime \prime}$
- Shipping weight: 28 lbs .
- Box dimensions: 71" x 14" x 3"
- Ships partially assembled by UPS
NUMRER 887136


## $\frac{1}{40} 5$

Boundary Free Easel System by BEST

Build the configuration that works for you!

Pinally!
An easel that can accommodate pieces virtually any width or height.

If you are working in
a room high enough or wide enough, the BFE components can be built to hold your painting!

Also perfect for:

- Galleries


## BEST BOUNDARY-FREE EASEL


A. Wall Mast (3 ft. \#887303, 5 ft. \#887305, 7 ft. \#887307) (holders and trays not included)
B. Gonvertible Easel with 4 Trays (Item \#887326)
G. 30" Large Bottom Canvas Tray (Item \#887320)
D. 24" Large Top-Canvas Holder (Item \#887322) or Small Bottom Canvas Tray (Item \#887321)
E. 8" Small Top Canvas Holder (Item \#887323)
F. Gopper Posts 4 pack (Item \#887324)
G. Ganvas Hanger 8 pack (Item \#887325)

Call for complete kits and custom studio set-ups. 920.738.0744


G

## BEST TABORETS

BEST taboret designs give the artist a premium piece of equipment. Made of solid oak and oak panel (no particle board is used), the units are finished on all four sides so that they can be used either in the center of the room or against the wall. Open the wings or drawers and discover an extra large work space that is designed to work well with different mediums. Take a good look at your working style and pick the taboret that works best for you. Units with wings have extra support with two fold-out arms that give them that extra BEST touch.


## Kate Palmer Taboret

Built from solid oak for strength and aestheties, the Kate Palmer Taboret is mounted on front-locking easters for mobility. What makes this taboret so unique is the flexibility it offers. The top work sur face can slide forward so the artist can sit at it like a desk, or it can slide backward to create an extra flat work area. And the top work area can be assembled so that either side of the taboret can be the "front". The bottom drawers are accessible from either side of the taboret, and there are two generous "cubbies" on one side for storage. The top work area features a melamine surface with a plexiglass insert for easy clean up. There are alse holes for a water canister, cups and brushes.

- Base width/depth: 50" $\times 28$ "
- Working height: 35"
-Central melamine work surface: 27 "(w) $\times 20$ "(d)
- Top-storage area: 481/2"(w) x 61/4"(d)
- 3 top-drawers inner: $45^{\prime \prime}(w) \times 171 / 2^{\prime \prime}(d) \times 2 "(h)$
- 5 bottom drawers inner dimensions: $46^{\prime \prime}(w) \times 26 "(d) \times 21 / 2^{\prime \prime}(h)$
- 2 back storage areas: 47 "(w) $\times 71 / 2^{\prime \prime}(\mathrm{d}) 61 / 4 "(\mathrm{~h})$ \& $477^{\prime \prime}(\mathrm{w}) \times 8$ "(d) $\times 71 / 4^{\prime \prime}(\mathrm{h})$
- Includes front locking rubber casters.
- Shipping weight: 560 lbs.
- Ships by truck, minimal assembly required
- Lift gate required
- Box dimensions: 56" $\times 30^{\prime \prime} \times 45^{\prime \prime}$

NUMBER 880025 .

## BEST TABORETS



## A. Urania's Desk

Ideal for pastel painting. Originally designed for worldfamous pastelist Urania Christy Tarbet, this desk is the answer for the pastel painter who seeks convenience and organization. What looks like an unobtrusive hutch or TV console when not in use, blooms like a lotus into a variety of pastel storage trays and much needed workspace and storage area. Designed for the pastelist, but perfect for the oil painter or watercolorist as well.

- Closed height: 32-1/2"; Depth: 23" Closed width: 36"
- Includes attached easel
- Features $26^{\prime \prime} \times 18^{\prime \prime} \times 1-1 / 2^{\prime \prime}$ pivoting drawers hold a variety of pastel sticks or paint tubes
- Doors open to support weight of swinging drawers
- 2 large stainless steel canisters are included with space available for an additional 2 canisters
- The easel is mounted to the back of the desk and will slide out-of-sight for storage
- Maximum canvas height: 36"
- Easel will adjust from flat to a forward tilt
- Packaged in heavy duty carton
- Shipping weight: 140 lbs .
- Box dimensions: 25 " x 40" x 34 "
- Ships assembled by truck

в. Shawn's Watercolor Station

Ideal for flat work

- Height: 33"; Depth: 22-1/2";

Closed width: 41-3/4";

- Ideal for varnishing, gessoing or watercolor work
- Mounted on front locking rubber casters for mobility
- Offers 5 supply drawers of various depths for a variety of supplies
- Top surface and drawers are on smooth, full extension, metal bearing sliders for easy opening
- Open the top for additional work space and storage area. Includes 1 large stainless steel canister
- Front side doors open on brass piano hinges: right side offers $9-3 / 4 "(w) \times 25-3 / 4 "(h) \times 19 "(d)$ storage area and left side offers two 19" deep utility shelves
- Packaged in heavy-duty carton
- Shipping weight: 200 lbs .
- Box dimensions: 44" x 32" x 24"
- Ships assembled by truck. (Casters and handles must be attached when unit arrives to prevent damage in shipping.)
NUMBER 880018


## BEST TABORETS



## A. Terrero

Treat yourself to a tool that will make you want to work, like this gorgeous taboret that offers storage space to keep you organized, work space to spread out on and the ability to become a complete work station with the addition of the Deluxe Table Top Easel, sold separately.

- Height: 32-1/4"; Width: 22-1/4"; Depth: 22"
- Offers a 4" high outer supply drawer, a 3-1/2" inner drawer, a slide-out shelf \& storage space
- 1-1/8" slots for secure mounting of optional table easel
- Opened, the unit offers a $20 " \times 40$ " work space with 2 large canisters off to one side
- When the Deluxe Table Top Easel is in a horizontal position, it can be used for varnishing, gessoing or watercolor work
- Mounted on front-locking rubber casters for mobility
- Packaged in heavy duty carton for protection
- Shipping weight: 78 lbs .

Box dimensions: 23" x 23" x 35"

- Ships assembled by truck.
(Casters must be attached when unit arrives to prevent damage in shipping.)
NUMBER 886003


## в. Deluxe Table Top

This heavy-duty professional table easel can be used by itself on any flat surface, or with the Terrero Taboret unit seen above. Either way, this is a sturdy piece of equipment with both form and function.

- Holds canvases up to 36"
- Base width/depth: 18" x 18"
- Extended height: 47"
- Expandable mast with movable canvas holders
- Can be used horizontally
- Folds easily for storage
- A great addition to the Terrero Taboret (above) \#886003
- Shipping weight: 14 lbs .
- Box dimensions: 31" x 21" x 6"
- Ships assembled by UPS

NUMBER 884200

## BEST TABORETS



## Mahl Sticks

A wonderful arm rest, the mahl stick is used to relieve pain in shoulders, arms and hands which is common from years of painting.

## A. Solid Oak

- Length: 40 "
- Width: $5 / 8^{\prime \prime} \times 5 / 8^{\prime \prime}$
- Includes soft cloth cover
- Made of solid oak
- Shipping weight: 3 lbs .


## NUMBER 880181

## в. Metal \& Cork

- A two piece lightweight, varnished, aluminum rod with cork ball.
- Includes soft cloth cover.

NUMBER 696024

## Stainless Steel Canisters

## Large Canister

5" wide and 5-3/4" high.
NUMBER 895001
Small Cup
2-1/4" wide, 1-3/4" high.
NUMBER 895010



- Third drawer is deep enough for storage of canvas trays from easel when unit is closed
- Mounted on front locking rubber casters
- Packaged in heavy duty carton
- Shipping weight: 150 lbs.
- Box dimensions: 27 " x 27 " x 34"
- Ships assembled by truck. (Casters must be attached when unit arrives to prevent damage in shipping.)


## BEST TABORETS

## A. Becky Taboret

Great for home or studio! Easel lays flat for storage and wings fold over offering a flat work space suitable for full sheets of watercolor paper or other projects. Lower shelf area is great for storing supplies.

- Taboret height (elosed): 32"
- Taboret depth (clesed): 24"
- Includes attached easel
- Maximum easel height: 75 1/2"
- Minimum easel height: 58"
- Maximum width: 80" (wings open) 40" (wings closed)
- Maximum canvas height: 39"
- Adjustable double mast
- Forward till for pastels
- 2 Small storage compartments: 41/2" * 21"
-Lower storage shelf: 19 " * 38"
- Does not accommodate casters
- Assembly required
- Shipping weight: 94 lbs.

- Box dimensions: 55 " $\times 30$ " $\times 9$ "
- Ships by truck

Number 880061
Versatile taborets for working in pastel, oil, acrylic, AND watercolor!

## в. Caitlin Taboret

This oak taboret is useful for any artist whether they work in pastel, water media or oils. The attached easel can be positioned to any angle and varying heights to accommodate a variety of working positions. It includes a large stainless steel brush washer and a stainless steel canister, and features locking rubber casters for mobility.

- Base width/depth: 32" x 21-1/2"
- Unit width with wings extended: 64"
- Includes attached easel
- Maximum easel height: 68-1/2"
- Taboret height: 30"
- Maximum canvas height: 33"
- Pull-out work surface: 26" (w) x 18"(d)
- Drawer inside dimensions: 26-3/4"(w) x 17-1/2"(d) x 3-1/2"(h)
- Cabinet inside dimensions: $30-1 / 4 "(\mathrm{w}) \times 19-3 / 4 "(\mathrm{~d}) \times 16 "(\mathrm{~h})$
- Includes rubber casters
- Shipping weight: 138 lbs .
- Box dimensions: 35" x 25" x 35"
- Ships by truck

NUMBER 880060


## BEST TABORETS

These taborets, made in the BEST tradition of form and function conceal and store beautifully! These are a great addition to any artist's studio and can even be a useful tool in the classroom. The units are mounted on locking casters, making mobility a breeze! The BEST Limited Lifetime Warranty makes these a must-have.

## a. Best Studio Taboret 5 Drawer with Cubby

- Taboret dimensions: $30 "(w) \times 19-1 / 2 "(d) \times 30-1 / 4 "(h)$
- Top 3 drawer dimensions (inside): 14-3/4"(w) x 16-1/2 (d) x 1-3/4"(h)
- 4th drawer dimensions (inside): $14-3 / 4$ "(w) x 16-1/2 (d) x 6-1/4"(h)
- 5th drawer dimensions (inside): 14-3/4"(w) x 16-1/2 (d) $\times 9$ "(h)
- Side Compartment $10 "(\mathrm{w}) \times 17-3 / 4$ (d) $\times 24-1 / 2$ "(h)
- Includes plastic casters
- Shipping weight: 93 lbs.
- Box dimensions: 34" x 24 " x 30"
- Ships UPS


## NUMBER 880077

## в. Best Studio Taboret

- Taboret dimensions: 19-1/2"(w) x 20-1/4"(d) x 30-1/4"(h)
- Drawer dimensions (inside): 14-3/4"(w) x 16-1/2"(d) x 1-3/4"(h)
- Bottom compartment: 16-3/4"(w) x 17-3/4"(d) x 16-1/2"(h)
- Adjustable shelf included
- Made of solid oak/oak plywood
- Includes plastic casters
- Shipping weight: 53 lbs .
- Box dimensions: 23 " x 23" x 35"
- Ships UPS


## NUMBER 880075

## c. Best Studio Taboret 5 Drawer

- Taboret dimensions: 19-1/2"(w) x 19-1/2"(d) x 30-1/4"(h)
- Top 3 drawer dimensions (inside): $14-3 / 4$ "(w) x 16-1/2 (d) x 1-3/4"(h)
- 4th drawer dimensions (inside): 14-3/4"(w) x 16-1/2 (d) x 6-1/4"(h)
- 5th drawer dimensions (inside): 14-3/4"(w) x 16-1/2 (d) x 9"(h)
- Made of solid oak and oak plywood
- Includes plastic casters
- Shipping weight: 66 lbs.
- Box dimensions: 23" x 23" x 35"
- Ships UPS



## BEST TABORETS

## А. Oak Flat File

Designed to ship unassembled to save on shipping costs and lower the chance of damage during shipping, this flat file assembles into a sturdy piece of furniture. Each of the drawers are large enough to hold full sheets of artists' paper. Drawer dimensions: 40-1/2"(w) x 28 "(I) x 3 "(d). Mix and match pieces for a customized storage space!
Base and cap must be purchased separately for each drawer section purchased. Packages include cap and base.
NUMBER DESCRIPTION
8801163 Drawer Package
8801175 Drawer Package
88011810 Drawer Package
88011915 Drawer Package
8801208 Drawer Package
880121 Base and Cap
8801223 Drawer Section*
8801235 Drawer Section*
*Requires a base and cap

## в. BEST Art Cart

Not many art instructors have the luxury of having their own classroom. Our mobile art station helps these special educators stay organized! Made of oak in the BEST tradition of quality, this cart will withstand the mobility necessary for a traveling classroom! When open, this unit is a workable station, when closed it appears to be a high quality cabinet that would enhance any room at school or home. This station includes a magnetic latch, brass piano hinges on the doors, two shelves, a sliding drawer and rolling casters.

- Base width/depth: 36" x 24 "
- Cart height: 41-1/4"
- Drawer dimensions: 33-1/4" x 21-1/4" x 3-1/4"
- Includes rubber casters
- Shipping weight: 146 lbs .
- Box dimensions: 39" x 29" x 42"
- Ships assembled by truck number 886017 Id

The BEST Art Cart closes securely, keeping supplies hidden and making transport a breeze!

## Oak Flat File Assembly

For a nominal fee, let us take care of the assembly and we will ship the assembled unit to you! NUMBER $\mathbf{8 8 0 1 2 4}$


## BEST MODULAR WORK STATION



## BEST Work Station

Greate your own work station! Mix and match these sturdy raw oak and birch pieces to meet any artists needs. Integrate the table top section (\#3) with any two side pieces to create a work station suited just for you!

## A. Small Shelf Unit

## part 1

$37^{\prime \prime}(\mathrm{h}) \times 34^{\prime \prime}(\mathrm{w}) \times 91 / 2^{\prime \prime}(\mathrm{d})$
Shipping information:
134lbs.; 39" x 36" * 13"
Number 880081
B. Large Shelf Unit PART 2
$37 "(h) \times 34^{\prime \prime}(w) \times 19 "(d)$
Shipping information:
105 Hs.; $23 "$ " $37 " * 40 "$
NUMBER 880082
c. Table Top

PART 3
Includes a towel holder and-4 large
stainless steel canisters.
$11 / 2^{\prime \prime}$ thick $\times 611 / 2^{\prime \prime}(w) \times 36$ "(d)
Shipping information:
50lbs.; 63" $\times 37^{\prime \prime} \times$ 5" $^{\prime \prime}$
NUMBER 880083
D. Paper Slots

PART 4
$37^{\prime \prime}(\mathrm{h}) \times 34^{\prime \prime}(\mathrm{w}) \times 19^{\prime \prime}(\mathrm{d})$ Shipping information: 87lbs.; $36^{\prime \prime}$ * $22^{\prime \prime} \times 39$ " NUMBER 880084


## E. Drawer

part 5
$31 / 2^{\prime \prime}(h) \times 151 / 4^{\prime \prime}(w) \times 253 / 8^{\prime \prime}(\mathrm{d})$ Shipping information:
11 lbs.; $31^{\prime \prime} \times 21^{\prime \prime} \times$ " $^{\prime \prime}$
NUMEER 880085
F. Small Extra Shelf part 6
$37^{\prime \prime}(h) \times 34^{\prime \prime}(w) \times 91 / 2^{\prime \prime}(d)$
NUMBER 880086
G. Large Extra Shelf PART 7
$37 "(h) \times 34^{\prime \prime}(w) \times 19 "(d)$
NUMBER 880087
*Unit does not accommodate - casters. Some assembly required.

## BEST TAOS WATERCOLOR TABORET



## BEST ARTIST \& DONKEY BENCHES

## A. Caballo Bench by BEST

You won't find a better bench! A remarkable easel that does everything and goes anywhere. Attached wheels offer mobility when the bench is folded up. When it is set up, the unit provides a sitting area, a storage drawer and an easel for sketching or painting. For years, Italian bench/easels made of beechwood have been popular in the States. Now, this Old World favorite is not just made better, but the BEST!

- Full height: 52";
- Bench height: 18 "
- Offers a 16 " long divided supply drawer as well as a $27-1 / 2^{\prime \prime}$ long storage area for the mast and canvas holders
- Maximum canvas height: 27-1/2"
- Packaged in heavy-duty carton for protection
- Shipping weight: 30 lbs .
- Ships partially assembled by UPS
- Box dimensions: 43" x 14" x 6"

NUMBER 886008

## в. Caballito by BEST

The traditional art school bench used for years. Designed for student comfort as well as easy storage in the classroom, the Caballito bench is made of solid oak and oak plywood to provide a great workspace at a very low price.

- Base dimensions: 29" x 13-1/2"; Bench height: 17-1/4"
- Shipping weight: 16 lbs .
- Ships by UPS, assembly required.
- Box dimensions: 48" x 13" x 3"

NUMBER 886009


## LYPTUS ${ }^{\circledR}$ WOOD EASELS BY RICHESON

Lytpus® Wood is a new trend in creating more environmentally responsible products．A premium－ grade hardwood，Lyptus $®$ is grown on highly－productive，environmen－ tally friendly plantations in South America．The plantations are a mix of eucalyptus trees and native tropical forest，ensuring a natural ecosystem．
A naturally－occurring hybrid of Eucalyptus grandis and Eucalyptus urophylla，Lyptus® forests are 11 times more productive than a temperate forest．Thriving in the warm climate of Brazil，Lyptus® trees are ready for harvest in as little as 14－16 years as opposed to $50-70$ years in colder regions． Not only are Lyptus® plantations using land that had become useless by years of intensive logging and farming，but for every two hectares （1 Hectare＝2．471 Acres）of Lyptus® plantation planted，one hectare of new native forest is planted．The mills used to produce Lyptus® Wood use proprietary technology in a sustainable and a environmentally friendly manner． The entire process from planting，to pruning，to manufacturing is carried out with the environment in mind．
GRAIN：Straight grain and fine， even texture

Characteristics：Because trees are hand－pruned throughout their growing years，wood is very uniform and has fewer knots．
dURABILITY：Lyptus® has similar density，strength and technical properties as hardwood maple． Lyptus $®$ is about $45 \%$ heavier than Mahogany，the boards are much straighter，flatter，and smoother．
color：The color of Lyptus $®$ varies from pink to pale red－brown with dark pink variations．
FINISHING：Lyptus® is receptive to all common types of finishing including both water and solvent based lacquers，various types of pigments，oils and waxes．

Please note：that there may be natural variances in the color of our Lyptus® Wood Easels and an occasional change in logo placement．These variances are to be considered a testament to the uniqueness of each easel and not a defect．

## Richeson Lyptus Wood Santa Fe II Easel

This easel is excellent for most large work．An artist can work sitting or standing，with a variety of easily adjusted settings and angles．It features a double laminated quad base，side frames and sturdy H－frame construction．An adjustable extension on the main frame allows added solidity for larger canvases． The Lyptus Santa Fe II comes with two top canvas holders．The self－ leveling bottom tray／palette features a melamine paint mixing surface with two large stainless steel can－ isters．Its marine style winch raises and lowers easily allowing works weighing up to 200 lbs ．Also，the plastic front locking casters offer an ease of mobility．
－Base width／depth：24＂x 30＂
－Minimum easel height：129＂
－Max．canvas height： 106
－Bottom tray width：30＂
－Maximum easel height：78＂
－Box Dimensions： $75^{\prime \prime} \times 28^{\prime \prime} \times 6$＂
－Shipping weight： 108 lbs ．
－Ships by truck，some assembly required


## LYPTUS ${ }^{\circledR}$ WOOD H-FRAME EASELS



## a. Richeson Lyptus Wood Dulce Easel

The sliding mast moves independent of the painting tray, offering artists a greater variety of settings in which to work. By extending the mast to its highest point and leaving the painting tray in its lowest setting, artists are able to work on very large canvases. Alternately, by moving the mast to its lowest setting, especially where ceiling height is a concern, artists can work both sitting and standing allowing for great versatility. With its H-frame construction and quad base, this easel offers great stability for working seated or standing. A slide and lock system adjusts the height.

- Maximum canvas height: 84"
- Base width/depth: 21" x 24"
- Compact easel height: 58"
- Extended easel height: 95"
- Box dimensions: 57" x 21" x 4"
- Shipping weight: 28 lbs.
- Ships by UPS, assembly required


## NUMBER 840200



## B. Richeson Lyptus Woed Giant Dulce Easel

This sturdy Dulee easel is especially built for larger canvases, yet it has the ability to fold flat for storage!

- Maximum canvas height: 85"
- Base width/depth: 23 " $\times 30$ "
- Compact easel height: 68"
- Extended easel height: 107"
- Selfleveling feet
- Box dimensions: 70" $\times 24 " \times 4 "$
- Shipping weight: 38 lbs .
- Ships by UPS
- Some assembly required

NuMBER 840201


## c. Richeson Lyptus Wood Bassett Easel

This easel has a ratchet system for easy canvas height adjustment and goes past a vertical tilt. The sturdy
base features leveling feet.

- Maximum canvas height: 39"
- Base width/depth: 20-1/2 " x 21"
- Compact easel height: 54-1/2"
- Extended easel height: 86"
- Self-leveling feet
- Box dimensions: 54" x 20" x 5"
- Shipping weight: 20 lbs .
- Ships by UPS, assembly required

NUMBER 886044

- Lyptus ${ }^{\circledR}$ Wood is wood from the eucalyptus tree
- A durable hardwood; as hard, if not harder than oak
- Its finish resembles either a cherry or mahogany wood
- Eucalyptus trees are fully mature and ready to be harvested in only 14-16 years
- Lyptus ${ }^{\circledR}$ Wood is a renewable resource: trees sprout from the stumps of previously harvested trees

Lyptus® Wood is an eco-friendly hardwood from Weyerhaeuser. Lyptus ${ }^{\oplus}$ is a registered trademark of Weyerhaeuser.For more information, visit: http://www.lyptus.com

## LYPTUS ${ }^{\circledR}$ WOOD H-FRAME EASELS

H-Frame Easels are sturdy and solid due to their rectangular frame and rectangular bases. Some models are appropriate for very large canvases. Some H-Frame easels will allow a forward tilt, and some have crank adjustments (See Richeson Lyptus® Wood Santa Fe II) and multiple paint tray features that give artist the flexibility to work large or small on the same easel. Many types of H-Frame easels can be knocked down for easy storage and transport, but please note they are heavier and clumsier in their collapsed state than A-Frame and Single-Mast easels.


## a. Richeson Lyptus Wood Aztec Easel

This adjustable H -frame easel folds flat for easy storage. The bottom tray adjusts with the mast and a wood clamp unit keeps it all secure.

- Maximum canvas height: 51"
- Base width/depth: 20" x 20-1/8"
- Compact easel height: 58"
- Extended easel height: 98"
- Self-leveling feet
- Box dimensions: 60" x 20" x 4"
- Shipping weight: 19 lbs.
- Ships by UPS, assembly required

NUMBER 886001


## в. Richeson Lyptus Wood Lobo Easel

Made of Lyptus® wood, this easel is fully adjustable and can be used horizontally for watercolor work, vertically for oils and acrylic, or tilted forward for pastels. The base shelf measures 21-3/4" x 28".

- Maximum canvas height: 60"
- Base width/depth: 24" x 27 "
- Horizontal table height: 36 "
- Extended easel height: 96"
- Box dimensions: 55" x 29" x 6"
- Shipping weight: 28 lbs .
- Ships by UPS,
partial assembly required



## c. Richeson Lyptus Wood Belmont Easel

This portable and versatile easel has two plastic wheels for easy mobility. It can be positioned in horizontal, vertical and past vertical positions.

- Maximum canvas height: 72"
- Base width/depth: $19 " \times 21 " \times 1 / 2^{\prime \prime}$
- Horizontal table height: 34"
- Extended easel height: 84"
- Compact easel height: 45 "
- Box dimensions: 52" x 27 " x 5"
- Shipping weight: 26 lbs .
- Ships by UPS, partial assembly required


## LYPTUS ${ }^{\circledR}$ WOOD A-FRAME EASELS

## a. Richeson Lyptus Wood Cascade Easel

This adjustable lyre easel features vertical tilt and a non-slip ratchet system for easy canvas height adjustment.

- Maximum canvas height: 49"
- Base width/depth: 35" x 31"
- Compact easel height: 67"
- Extended easel height: 85"
- Box dimensions: 66" x 5" x 4"
- Shipping weight: 19 lbs.
- Ships by UPS, assembly required NUMBER 886042


## в. Richeson Lyptus Wood Mantoya Easel

An adjustable A-frame easel with a canvas holder that adjusts on the center mast. Folds flat for storage.

- Maximum canvas height: 46"
- Base width/depth: 26-1/2" x 22-1/4"
- Extended easel height: 67"
- Box dimensions: 61" x 6" x 4"
- Shipping weight: 13 lbs .
- Ships by UPS, assembly required NUMBER 886002


## c. Richeson Lyptus Wood Navajo Easel

This easel adjusts easily to a variety of positions for sitting or standing and folds flat for storage.

- Maximum canvas height: 41-1/2"
- Base width/depth: $27-1 / 2^{\prime \prime} \times 22$ "
- Extended easel height: 58"
- Box dimensions: 53" x 4" x 3"
- Shipping weight: 8 lbs .
- Ships by UPS, assembly required NUMBER 885301


## ๖. Richeson Lyptus Wood Lancaster Easel

Great for the young student, it features a bottom tray which has a slot for brushes and pencils. A wood clamping unit secures the tray, and the bottom canvas holder adjusts on the center mast.

- Maximum canvas height: 49"
- Base width/depth: 22-3/4" x 33"
- Extended easel height: 60-1/2"
- Box dimensions: 64" x 5" x 3"
- Shipping weight: 15 lbs .
- Ships by UPS, assembly required

A-Frame Easels use their triangular support to provide a stable base for your painting. These easels are commonly referred to also as Lyre easels. Most versions of this easel can be stored flat. They normally do not allow for a forward tilt at the top of the painting, although some of the "adjustable" lyres will sometimes allow some verical tilt for pastel work. Canvas size can be somewhat limited compared to an H-Frame easel. The design of this easel, with a single leg in the back, allows you to use it in a corner or in tight spaces.


## TABLE TOP EASELS



## A. Richeson Lyptus Wood Deluxe Table Top Easel

- Maximum canvas height: 40"
- Base width/depth: 18" x 18-1/4"
- Compact easel height: 27-1/4"
- Extended easel height: 48-3/4"
- Box dimensions: 28" x 19" x 5"
- Shipping weight: 11 lbs.
- Ships by UPS, assembly required NUMBER 844200


## в. Richeson Lyptus Wood Racine Table Top Easel

- Maximum canvas height: 24"
- Base width/depth: 12-1/2" x 13-3/4"
- Extended easel height: 30-1/2"
- Box dimensions: 28" x 14" x 3"
- Shipping weight: 5 lbs .
- Ships by UPS, assembly required NUMBER 886031
c. Richeson Bennett
- Maximum canvas height: 12 "
- Base width/depth: 6-1/8" x 5-1/4"
- Extended easel height: 17-1/2"
- Box dimensions: 18 " x 7 " x $3^{\prime \prime}$
- Shipping weight: 1 lb .
- Ships by UPS, assembly required


## NUMBER 696011

## D. Richeson Seneca

- Maximum canvas height: 22 "
- Base width/depth: 11" x 12-1/2"
- Compact easel height: 30"
- Extended easel height: 39"
- Box dimensions: 27" x 12" x 4 "
- Shipping weight: 4 lbs.
- Ships by UPS, assembly required NUMBER 696008


## e. Richeson LaVara

- Maximum canvas height: 24 "
- Base width/depth: 10-1/4" x 10"
- Compact easel height: $16-3 / 4$ "
- Extended easel height: 27"
- Box dimensions: 17" x 11" x $3^{\prime \prime}$
- Shipping weight: 3 lbs .
- Ships by UPS

NUMBER 885101

## RICHESON PINE EASELS

Richeson Pine Easels are a supreme easel choice for those artists looking for a high quality easel in an economically-priced wood. These are great for students and weekend-artists alike!


## A. Richeson Pine Adjustable Lyre Easel

- Minimum canvas height: 8"
- Maximum canvas height: 77"
- Base width/depth: $26 " \times 30 "$
- Compact easel height: 67"
- Extended easel height: 100"
- Top canvas holder: 14" wide
- Bottom canvas holder: 26" wide
- Folds flat for storage
- Box dimensions: $65 " \times 27 " \times 4 "$
- Shipping weight: 23 lbs.
- Ships by UPS, mostly assembled


## в. Richeson Pine <br> Lobo Easel

- Maximum canvas height: 60"
- Base width/depth: 24" x 27 "
- Horizontal table height: 36"
- Extended easel height: 96"
- Base shelf: 21-3/4" x 28 "
- Fully adjustable
- Can be used vertically or horizontally
- Partial assembly required
NUMBER 882255



## c. Richeson Pine Dulce Easel

- Maximum canvas height: 84"
- Base width/depth: 21" x 24"
- Compact easel height: 58"
- Extended easel height: 95"
- Great versatility in working height
- H-frame construction and quad base offer maximum stability
- Partial assembly required
NUMBER 882260


## ס. Richeson Pine Navajo Easel

- Max. Canvas Height: 41-1/2"
- Base Width/Depth: 27-1/2" x 22"
- Extended Easel Height: 58"
- Folds flat for easy storage and transport
- Adjusts easily to a variety of positions
- Can be used sitting or standing
- Partial assembly required
NUMBER 882265


## LIGHTWEIGHT DISPLAY EASELS



## A. Double-Sided Lyptus

Offering two working or display surfaces, this easel makes an elegant stand for holding canvases, drawing boards, newsprint pads, posters, finished paintings and more! Folds flat for easy storage. Great for limited space in classrooms! 4 pegs included.

- Base width/depth: 27.5"/29.5"
- Box dimensions: 72" x 29" x 3 "
- Shipping weight: 14lbs.
- Ships partially assembled by UPS NUMBER 886005

Replacement/Additional Pegs


## Richeson JJ Easels

Great for plein air painting, these easels are lightweight and easily packed up for travel. They are perfect for students, in-store use and conference displays. These inexpensive and very versatile easels are perfect for artists who have limited floor space!
в. Richeson "JJ" Easel

- Extended easel height: 64"
- Bagged with header
- Shipping weight: 3 lbs.
- Ships by UPS, assembly required
NUMBER 696111


## c. Richeson "JJ" Table Top

- Extended easel height: 21"
- Bagged with header
- Shipping weight: 2 lbs.
- Ships by UPS, assembly required
NUMBER 696085


## PLEIN AIR EQUIPMENT

## Richeson Shelf Help ${ }^{\circledR}$

Expand your outdoor workspace! Shelf Help® is available for right and left handed artists. It works beautifully with our French Easels. Each lightweight aluminum shelf features a slotted side edge to hold up to 10 brushes and comes with a plastic brush holder and two adjustable elastic straps to hold the brush holder and other tools. Shelves are made to attach to most common sized easels and up to two shelves will fit inside most French Easels. Shelf dimensions are : 16-1/4"(L) x 10-1/2"(W).

NUMBER 696305 Right Hand Shelf NUMBER 696306 Left Hand Shelf

## Great tools for plein air painters!




## A. Colored Metal Stools

These brightly colored stools are great for any studio or office. Adjusts from 19 " to 24 " tall. Smooth rolling casters make for easy mobility.

- Perfect while painting or at a computer desk
- Great for teen desks and dorm rooms


## NUMBER

## DESCRIPTION

693001 Black
693002 Red
693003 Blue
693004 Yellow


## B. Steel Steol

A heavy duty folding tripod stool with a leather seat. 1601b. capacity. Folded: 221/2". Stands: $191 / 2^{\prime \prime}$.
NuMBER 694060

## PLEIN AIR EQUIPMENT



## PLEIN AIR EQUIPMENT



## RICHESON STEEL EASELS



## RICHESON STEEL EASELS

## a. The Italian Maestro

The Maestro will grace any studio with its elegant styling and solid stability. Its weight and durability make it perfect for heavy use. The shelf increases its utility even more!

- Maximum canvas height: 62"
- Base width/depth: 21-1/2" x 21-1/2"
- Box dimensions: 63" x 9" x 8"
- Shipping weight: 31 lbs.
- Ships by UPS, assembly required NUMBER 697001
B. The Italian Maestro Jr.
- Maximum canvas height: 50"
- Base width/depth: 211/2" * 21 1/2"
- Box dimensions: 62" $\times 9^{\prime \prime} \times 8^{\prime \prime}$
- Shipping weight: 24 lbs .
- Ships by UPS, assembly required


## NUMBER 697005

## c. Maestro Metal Sholf

Dimensions: $193 / 4^{\prime \prime} \times 12^{\prime \prime}$.
NUMBER 697002 (SPECIAL ORDER ONLY)

## ©. The Display Easel

Made from chrome plated and var nished black steel, this is a unique display casel that is attractive and practical. This unit was designed to be used on both sides at once. Depending on the size of the art work, four pieces can be displayed at the same time.

- Base width/depth: 20 " $\times 22$ "
- Extended casel height: 72"
- Box dimensions: 81" $\times 2^{\prime \prime} \times 2^{\prime \prime}$
- Shipping weight: 7 lbs .


## NUMBER-697096

## E. Italian Steal Iyre Easel

A heavy duty steel A frame easel which is perfect for classroom- or studio use. It can be taken down and set back up with ease. Ships fully assembled.

- Maximum canvas height: 62"
- Base width/depth: 26" $\times 25$ "
- Extended easel height: 83"
- Box dimensions: 66" $\times 22^{\prime \prime} \times 3^{\prime \prime}$
- Shipping weight: 21lbs.



## RICHESON WOODEN PRINT RACKS



## Richeson Small Galestio

- Base width/depth: 20" x 15-1/2"
- Rack height: 31"
- Box dimensions: 37" x 21" x 3"
- Shipping weight: 11 lbs .
- Ships by UPS
- Assembly required NUMBER 886010


## Richeson Medium Galestio

- Base width/depth: 23-3/4" x 16-1/2"
- Rack height: 33-3/4"
- Box dimensions: 39" x 25" x 3"
- Shipping weight: 15 lbs .
- Ships by UPS
- Assembly required


## Richeson Large Galestio

- Base width/depth: 37" x 17"
- Rack height: 37"
- Box dimensions: 44" x 38" x 3"
- Shipping weight: 19 lbs.
- Ships by UPS
- Assembly required

NUMBER 886019

## RICHESON METAL PRINT RACKS



## Richeson Black Steel Print Rack

- Base width/depth: 34" x 18"
- Rack height: 32"
- Gusset: 6"
- Box dimensions: $34^{\prime \prime} \times 23^{\prime \prime} \times 4$ "
- Shipping weight: 16 lbs.
- Ships by UPS
- Assembly required NUMBER 696070


## Richeson Canvas

 Print RacksThese great print racks are lightweight and fold flat for easy storage! They have a support bed of black canvas that is sewn on to a sturdy, black 5/8" aluminum tube frame with rubber feet. All have hand holes for carrying. A great way to display or store prints and paintings! Carton dimensions are before "inner boxing". All 3 sizes ship UPS.

## Small Rack - 4" gusset

Dimensions: 18"(w) x 20"(h) Box Dims/WT: 24"x20"x3"; 4lbs.
NUMBER 692042
Medium Rack - 6" gusset
Dimensions: 24"(w) x 37-3/4"(h) Box Dims/WT: 26"x 26"x3"; 8lbs.
NUMBER 692043
Large Rack - 6" gusset
Dimensions: 36"(w) x 38-1/2"(h) Box Dims/WT: 37"x26"x3"; 11lbs. NUMBER 692044

## WOOD, MELAMINE \& PLEXI PALETTES

## А. Wooden Rectangular Palettes

For those who don't like to cut corners!

| NUMBER | DIMENSIONS |
| :---: | :---: |
| 696038 | $9 " \times 12 "$ |
| 696039 | $10 " \times 14 "$ |
| 696026 | $12 " \times 16 "$ |

## в. Wooden Oval Palettes

Gracefully curved to fit the
hand better, reducing fatigue.
NUMBER DIMENSIONS
696025 9" x 12"
696036 10" $\times 14$ "
696037 12" x 16"

## c. Wooden Armed Palettes

This spacious old-world palette is designed for comfort and reduced fatigue. Even though it is larger and heavier than other palettes, its shape and balance (due to a counter-weight) help distribute the palette's weight over the whole arm instead of just at the wrist. Must specify right or left grip.
Measures 26-1/2"(w) x 18"(I).
NUMBER DESCRIPTION
696023 Right Hand Grip (For Left-Handed Painter)
696040 Left Hand Grip (For Right-Handed Painter)

## ס. Melamine Rectangular Palettes

A smooth melamine surface on both sides of the palette accommodates both left and right handed painters. Include a neoprene thumb insert for comfort and ease of use.

| NUMBER | DIMENSIONS |
| :---: | :---: |
| 696050 | $9 " \times 12 "$ |
| 696051 | $11 " \times 14 "$ |
| 696052 | $12 " \times 16 "$ |

## е. Melamine Oval Palettes

Double-sided melamine palettes gracefully curved to fit the hand better, reducing fatigue. Suitable for both left and right handed painters and include a neoprene thumb insert for comfort and ease of use.

| NUMBER | DIMENSIONS |
| :---: | :---: |
| 696055 | $9^{\prime \prime} \times 12^{\prime \prime}$ |
| 696056 | $11^{\prime \prime} \times 14^{\prime \prime}$ |
| 696057 | $12^{\prime \prime} \times 16^{\prime \prime}$ |

F. Melamine Armed Palettes

Designed for comfort and reduced fatigue. Its shape and balance help distribute the palette's weight over the whole arm instead of just at the wrist. Includes a neoprene thumb insert. Must specify right or left grip. Measures $26 "(w) \times 17 "(I)$.

| NUMBER | DESCRIPTION |
| :--- | :--- |
| 696060 | RH Grip (For LH Painter) |
| 696061 | LH Grip (For RH Painter) |

696060 RH Grip (For LH Painter) 696061 LH Grip (For RH Painter)


## g. Clear Oval Plexi Palettes

These amazing palettes come in three sizes for your convenience. Use them as a tool to check your color over your painting without committing too quickly and having to repaint!

| NUMBER | DIMENSIONS |
| :---: | :---: |
| 696065 | $8-1 / 2 " \times 11 "$ |
| 696066 | $11^{\prime \prime} \times 14 "$ |
| 696067 | $17 " \times 24 "$ |

## PALETTE CUPS

All of the palette cups offered below feature a bottom clip that slides over the edge of a palette. The primary use of these cups is to hold turpentine, linseed oil or other mediums.


| A. Pot Shaped Palette Cups (open/no cover) |  | в. Flat Open |  |
| :---: | :---: | :---: | :---: |
|  |  | Palette Cups (no cover) |  |
| NUMBER | DESCRIPTION | NUMBER | DESCRIPTION |
| 694001 | Small single | 694019 | Large single |
|  | 1-1/4" diam. |  | 2-1/4" diam. <br> 3/8" deep |
| 694002 | 1/2" deep | 694020 | Large double |
|  | 1-1/4" diam. |  | 2-1/4" diam. |
|  | 1/2" deep |  | 38" deep |
| 694013 | Large double | 694021 | Small single |
|  | 2-1/4" diam. |  | 1-1/4" diam. |
|  | 3/8" deep |  | $38{ }^{\prime \prime}$ deep |


| c. Cups With Brass Cover |  | D. Plastic Cups |  |
| :---: | :---: | :---: | :---: |
| NUMBER 694003 | description | number | description |
|  | Small single | 694005 | Large double |
|  | 1-1/4" diam. |  | $2{ }^{\text {" diam. }}$ |
|  | 1/2" deep |  | 1" deep |
| 694004 | Small double | 694007 | Large single |
|  | 1-1/4" diam. |  | 2" diam. |
|  | 1/2" deep |  | 1" deep. |
| 694017 | Large double |  |  |
|  | 2-1/4" diam. |  |  |
|  | 3/4" deep |  |  |
| 694018 | Large single |  |  |
|  | 2-1/4" diam. |  |  |
|  | 3/4" deep |  |  |



Great for making skins!

## PORCELAIN PALETTES

With over 30 years of painting experience, Tom Lynch and Stephen Quiller realized they needed something more than the ubiquitous lightweight plastic palette. They wanted something sturdier, a palette with a bit more "heft" to prevent slipping and sliding. They sought a surface that would keep the colors moist longer and, unlike plastic, would not cause the watercolors to bead and separate. All of this was accomplished with their signature palette designs.

## The Ultimate Palettes for the Water Media Studio



## Stephen Quiller Porcelain Palette

Quiller's theories and this 13 " x 13" non-staining porcelain palette can change the way artists think about color.
"This porcelain palette is truly the ultimate watercolor painter's tool. Its beautiful white surface allows me to see accurately the transparent mixed pools of color. The surface does not scratch and colors will not stain the surface. This sturdy palette will not shift on the table while actively painting. I use this palette in my studio and it should last a lifetime!"

- Heavyweight for the studio; will not slide around during use; weighs 7 lbs .
- 32 wells for color, one large mixing area, and a large plastic dust cover for additional mixing and better storage. (Cover serves to keep dust off paint; does not seal.)
- Great for acrylic and casein paint - a wet sponge and the cover will keep paint from drying during short breaks
- Includes instructions on how to organize your palette for mixing primary, secondary, and intermediate colors


## NUMBER 420751

See page 158 for the plastic Quiller and Quiller Traveler Palettes.


## Tom Lynch Porcelain Palette

Brushes will glide across the slick surface of this 12 " $\times 16$ " porcelain palette!

- Heavyweight for the studio; will not slide around during use
- 20 outer wells for color and one large mixing area
- Large front well for extra colors or glazing puddle
- Large plastic dust cover for extra mixing area and better storage
- Corner holes to hold 8 brushes
- Weighs 7 lbs .

NUMBER 420750

## S-Shaped 32 well Palette

Nothing works like porcelain for water media! Three large areas for mixing. Small wells are ideal for individual colors. $16-3 / 8^{\prime \prime} \times 11-3 / 4$ ".

NUMBER 420753

## PORCELAIN PALETTES

Hand glazed in China，these pure white porcelain items are great for mixing inks，dyes and water media without staining． For artists painting on porcelain dolls or dishware，these palettes offer the advantage of knowing what the color will look like on a similar surface．Not only are they functional，they also look great wherever you need that＂artistic＂touch．
（Note：Plastic covers not shown on F，G，L and N．）

## NUMBER

A． 420702
B． 420703
C． 420704
D． 420705
E． 420706
F． 420707
G． 420708
H． 420709
I． 420710
J． 420711
K． 420712
L． 420713
M． 420714
N． 420715

## DESCRIPTION

Small Vase（Brush Holder） Brush Holder（Esquilligus）
7 Well Round w／Porcelain Cover
5 Round／5 Slant Well Palette
7 Well Flower Mixing Tray 11 Well Round w／Plastic Cover 7 Well Round w／Plastic Cover 6 Small Ceramic Nesting Bowls 6 Large Ceramic Nesting Bowls Brush Holder－ 6 Scoops 3 Well Round Mixing Bowl 5 Well Round w／Plastic Cover Ceramic Mortar and Pestle
12 Well Round w／Plastic Cover

## DIMENSIONS

31／2＂（w）＊4＂（h）＊21／2＂（0）
$31 / 2^{\prime \prime}(w) \times 6^{\prime \prime}(h)$
8－1／4＂（w）x 1－3／4＂（h）x 3＂（h）w／cover
7 ＂（w）x 3／4＂（h）x 3－3／4＂（d）
4－3／4＂（w）x 3／4＂（h）
7－1／4＂（w）x 1＂（h）w／cover
7－1／8＂（w）x 1－1／8＂（h）w／cover
3＂（w）x 3－1／8＂（h）stacked 3－7／8＂（w）x 3－1／2＂（h）stacked
$1-1 / 4 "(w) \times 2 "(h) \times 5-1 / 2^{\prime \prime}(d)$
6＂（w）x 2－5／8＂（h）
$71 / 4 "(w) \times 11 / 4^{\prime \prime}(h)$
4－3／4＂（w）x 2－1／2＂（h）
7－1／2＂（w）x 1＂（h）


## Miniature Porcelain Trays

Excellent for artists on the go！With all the benefits of larger porcelain
products，they also have the added benefit of being small enough to carry anywhere．
o． 12 Well Small Porcelain Tray with Lid

Dimensions：4＂x 3－1／4＂with
5／8＂wells
NUMBER 420716

## p． 12 Well Medium Porcelain Tray

Dimensions：4－3／4＂x 3－1／2＂with 3／4＂wells

NUMBER 420717

## Q． 22 Well Large Porcelain Tray with Lid

Dimensions：7＂x 4－3／4＂with 5／8＂ wells and a large rectangular well NUMBER 420718

## PLASTIC PALETTES


#### Abstract

Plastic palettes and trays - they're a playground for color, an open field where the imagination can bloom. A splash of color against the white plastic tells the artist much about hue, mood and texture. Jack Richeson \& Co. offers a broad selection of trays and palettes to appeal to professionals, students, and even children. Plastics provide excellent margins for dealers. Of course, we always consider the environment at Jack Richeson \& Co., so we use recycled plastic where feasible and grind and recycle all plastic waste.




## A. Quiller Covered Palette

The Quiller Palette, designed around the color theories of noted artist Stephen Quiller, provides wells for primary, secondary and intermediate colors, as well as twelve extra wells for additional colors. It has a large
central mixing area and outside wells for gouache or earth colors. The Quiller Palette comes with valuable information on how to organize your palette for optimal color relationships and is an essential tool for the watercolorist looking for convenience.

NUMBER 400237 14-3/4" x 14-3/4" x 7/8"

## в. Quiller Covered Travel Palette

The color theory of Stephen Quiller has unlocked limitless possibilities. By designing a smaller version of the Quiller Palette, artists can take these possibilities anywhere. This travel version will fit in many French Easels on the market. Instructions on how to arrange the palette are included.

## c. Richeson Covered Palette

A large tray with 22 wells for color and a large central mixing area, the Richeson Palette is perfect for organizing your own color system. Use in the studio, or with its secure lid, take your colors into the field. The rounded edges will not harm your brushes.
NUMBER 400207 16" x 12-1/4" x 7/8"

## d. Zoltan Szabo Covered Palette

This palette is everything a good water-color palette should be. With both big and small wells for mixing color and using larger brushes, the wells have a sloping configuration and a deeper "pool" to keep paint from evaporating. There are no sharp edges which protect your brushes and is easy to use with a palette knife. To top it off, it is sized to fit into a backpack or briefcase.

NUMBER 101002 12-1/2" x 8-3/4" x 3/4"


## PLASTIC PALETTES



## A. "Creative Mark" Palette

This watercolor palette features 40 small square wells and 4 large mixing areas. It includes a cover to keep paints moist and provides an extra mixing surface. Measures 12" x 16".

## NUMBER 400254

## в. 20 Well Tray

A tray that offers both large and small mixing wells with rounded edges that will not harm brushes. Easy to clean. Measures 10 " x 13".
NUMBER 400205

## c. 21 Well Flower Palette Tray

This heavy-duty white plastic 8-1/4" $x 13-1 / 2^{\prime \prime}$ palette has the added benefit of an attached flower dish.
NUMBER 400246

## . 17 Well Oval Palette

This sturdy, lightweight watercolor palette has plenty of wells for mixing as well as 12 small wells for holding paint. Measures 9 " $\times 13$ ".

NUMBER 400236

## e. 17 Well Rectangular Palette

This sturdy, lightweight palette features 12 small wells for holding color and 5 large wells for mixing. Measures 9-1/2" x 13-3/4".
NUMBER 400233

## f. 9 Well Rectangular Palette

This heavy-duty rectangular tray has 5 round paint wells and 4 square paint wells. The tray also offers a large area for mixing. Measures 6-1/2" x 9-1/2".

NUMBER 101075

## g. 9 Well Oval Plastic Palette

This heavy-duty 9 well oval plastic palette offers a convenient mixing area as well as 9 wells for paint.

NUMBER 101089

## н. 7 Well Oval Plastic Palette

Beautiful heavy-duty 7 well plastic palette in the popular oval shape. Palette offers a large mixing area. Measures 6-3/4" x 9".
NUMBER 101091

## 12 Well Oval Plastic Palette

This heavy-duty plastic palette is attractively shaped like a traditional artist palette. Tray has 12 paint wells and a large area for mixing.
Measures 10-1/2" x 14-1/4".
NUMBER 101088
J. Little Palette Tray

5-1/2" x 7-1/4" heavy-duty coated white aluminum palette.

## PLASTIC PALETTES



## PLASTIC PALETTES



## A. Muffin Trays

Very economical, these white plastic pans are ideal for mixing or holding up to 2oz. Teachers use them to distribute paint in the classroom and clean-up is easy. Available in four sizes, sold in packs of 12 .

| NUMBER | DESCRIPTION |
| :--- | :--- |
| 101010-12 | 2 Well (pack of 12) |
|  | $7-1 / 4^{\prime \prime} \times 3-1 / 2^{\prime \prime}$ |
| $101011-12$ | 4 Well (pack of 12) |
|  | $7-1 / 4^{\prime \prime} \times 7-1 / 4^{\prime \prime}$ |
| $101012-12$ | 6 Well (pack of 12) |
|  | $7-1 / 4^{\prime \prime} \times 10-3 / 4 "$ |
| $101013-12$ | 9 Well (pack of 12) |
|  | $10-3 / 4 " \times 10-3 / 4 "$ |

## Tempera Cake Trays

These trays are made from a heavyduty white plastic that is sure to withstand even the toughest little painter.


NUMBER
B. 101256-12
C. 101263-12
D. 101408-12

DESCRIPTION
Large 6 Well Tray (Pack/12)
Small 6 Well Tray (Pack/12) 8 Well Tray (Pack/12)

## e. 7 Well Flower Dish

A medium weight, porcelain-like plastic dish 6" in diameter.
NUMBER 400232
f. 13 Well Flower Dish

Heavy, porcelain-like plastic dish 6 " in diameter.
NUMBER 400234

## g. 9 Well Flower Dish

Lightweight plastic, 5-3/8" diameter.
NUMBER 400235

## PALETTES AND TRAYS

## Aluminum Trays

These rust proof aluminum trays are available in three different sizes and are easy to clean.

## NUMBER DESCRIPTION

A. 40025110 Well-6-3/4" diam.
B. 4002526 Well $-5-3 / 8^{\prime \prime}$ diam.
с. 4002536 Well $-3-1 / 2^{\prime \prime} \times 5-1 / 4$ "

## Butcher Trays

These Chinese porcelain trays have a convex center so water will run to the edge. They may occasionally come with chips on the rim, but this is normal and will not affect the working surface for the artist.

## NUMBER DESCRIPTION*

D. 400239 7-1/2" x 11"
E. 400240 11" x 15"
F. 400238 13" x 17"
*Measurements are approximate.

## g. Paper Soaking Trays

 Designed for children using finger paints, these trays can also be used for soaking paper, working with clay, marbling paper, puzzles or painting.NUMBER DESCRIPTION
101036 . 045 mil
$32 "$ x 24-1/4" x 1-3/4"
101037 .060mil 12" x 18" x 1" 101038 Boxed Tray (101036) 400225 .020mil 23" x 16" x 1-38"

## Water Cups

Cups are $3-1 / 2$ " in diameter and 1-1/8" deep.
NUMBER DESCRIPTION
H. 400203-12 Heavy-duty cup (Pk/12)
I. 101015-144 Economy cup (Pk/144)

## J. Paint Dispenser

A great way to mix, store and dispense paint, glue, and other liquids! This 12 oz. plastic container is equipped with a wide mouth for easy filling. Marked in 1 oz . increments with an attached lid that seals tightly so paints won't dry out! Sold in packs of 12.
NUMBER 400216-12


## LOCK BOX PALETTE \& TRAYS

## The Lock Box

The Lock Box is a fantastic palette that allows artists on the move to store and transport their paint. It keeps oils and acrylics moist for up to 30 days!
Teachers love it for distributing paints to students in the classroom. The top of this $11-1 / 2^{\prime \prime}$ by $1^{\prime \prime}$ thick unit locks in position with a secure slide fastener. Inside, paints can be stored in a circular plastic palette or on mixing paper.
It's a perfect container for acrylics, watercolors, oils, and gouache. With wet sponge strips in place, paint stays useable for weeks, helping to eliminate wasted paint.
*Unless stated, disposable mixing sheets not included.

## NUMBER

A. 400208

## DESCRIPTION

 Lock Box w/storage tray (\#400213) \& 10 mixing sheetsB. 400197 Lock Box w/plastic slant palette insert (\#400213)
c. 400199 Lock Box w/clear plexi palette insert (\#400198) and a plastic slant palette insert (\#400213) for water media.
D. 400228 Lock Box w/plastic tempera cake insert (\#400206)
E. 101259 Lock Box w/6 large tempera cakes in tray
F. 400229 Lock Box w/40 mixing sheets
G. 400198 Plexi Palette Insert
H. 400206 Plastic Tempera Cake Insert
I. 400213 Plastic Storage

Slant Insert
J. 400200 Refill pack of 40 mixing sheets
k. 400209 Refill pack of 10 mixing sheets
L. 400196 Lock Box Sponge pack of 5
m. 400214 Empty Lock Box


## CHILDREN'S PAINTING ACCESSORIES

## A. Multi Color Trays

Brightly colored trays work well for a range of uses. Five assorted colors come shrinkwrapped together. Outer dimensions: $10-1 / 2^{\prime \prime} \times 15 "$ Inner dimensions: 8-1/4" x 12"
NUMBER 400995 (Set of 5)

## в. White Plastic Trays

Heavy-duty plastic trays in large and small sizes.

NUMBER $10102010^{\prime \prime} \times 12-1 / 2^{\prime \prime} \times 1 / 2^{\prime \prime}$
NUMBER 101021 13" x 18" x 1"

## c. Colored Sorting Bowls

Six colorful bowls are great for sorting and color recognition. They can be used to hold liquids for art use or beads for crafting. Bowl dimensions: 6-1/4" diameter by $1-3 / 4$ " high.

NUMBER 400266 (Set of 6)

## D. Plastic Water Pots

Wide-based, extra sturdy plastic pots are stackable for storage! Multi-color set includes white, black, yellow, green, red and blue. Dimensions: 4-3/4" diameter by 3-1/2" high.
NUMBER 400990 (Multi-Color Set of 6) NUMBER 400991 (Red Set of 6)

## e. Disposable Water Cups

These waterproof coated paper cups are great for classroom use. Inexpensive, they easily handle water as well as paint and can be disposed of at the end of class! Cups measure 2-1/2" diameter by 1 " deep and can hold approximately 2 ounces of fluid.

## NUMBER DESCRIPTION

694023-100 Pk/100
694023-1000 Pk/1000
*Shipped in 10 packs of 100.

These Neatness Jars are great for use with our Stubby
Brushes and Tempera Cakes!


Neatness Jars with Lids
Look Mom, no spills! Designed for classroom use, we have sinee learned that these jars are great everywhere. The base is made of heavy semi flexible transparent plastic and will hold most liquids, temperas and paints. The inner design of these colorfullids makes it almost impossible to spill contents. Holds 8 ounces.
number
401010 Transparent
401011 Blue
401012 Red
401013 Black
401014 Yellow
401015 Green
401016 Orange
401017 Furquoise
401018 White
401019 Violet
401020 Brown

## Neatness Jar Trays

This 5 " wide by 18 " long plastic tray will accept 6 jars. In a tray, the jars are easy to move from table to table or easel to sink. Neatness Jar trays will fit into many of the children's easels on the market.

## NUMBER

## DESCRIPTION

401000
Tray filled with 6 jars (3 primary, green, black, white)
401003 Two trays filled with 12 jars
401002
(1 of each of 12 colors) Empty Tray

## Neatness Jar Sets

Boxed jars are a great way to order for schools dividing product up for different classrooms.

## NUMBER

401007 401008

401009

## DESCRIPTION

12 jars (1 each color, polybagged)
8 jars (red, orange, yellow, green, blue, violet, black and white)
10 jars (red, green, white, black, yellow, blue, orange, violet, brown, and turquoise)

## Neatness Mats

Strong polypropylene mats are perfect for containing mess and keeping your space neat. Conveniently marked with a grid for easy measurements and alignment. Translucent mats are flexible, waterproof, and resistant to glues and stains. Can even be used on overhead projectors. Use them, wash them off, and use them again! Includes 1 each: Yellow, Red, Purple, Blue, and Green. 19-5/8" x 14-1/8" Measuring grid in $3 / 4^{\prime \prime}$ ( 2 cm ) squares.

Note: Not suitable for use as a cutting mat as they will scar.
NUMBER 401080 (PK/5)

## BRUSH WASHERS


c

## a. The Ultimate Brush Washer

It's what's on the inside that counts. A cover, a removable sediment tray and a brush holder to protect the brush head from damage, this brush washer has it all. Its good looks are an added bonus! Holds 6-7 brushes. Measures $6-1 / 4 " \times 5-1 / 2$ ".

NUMBER 411250

## в. Brush Washer

Made from aluminum, this brush washer features a removable sediment tray and a brush holder to protect the brush head from damage. Measures $4-1 / 8$ " x 8-1/2".

## c. Richeson Brush Basin

This durable attractive basin with an anti-stick surface accepts any solvent. It suspends the brush bristles in the solvent so they won't bend. Grooves in the bottom aid in cleaning your brushes. Includes an air-tight lid.
Measures: 6-1/2" x 6-1/2" x 3-1/2".
NUMBER 122050 (INDIVIDUAL) NUMBER 122050-10 (PK/10)

## D. Plastic Brush Basin

This light blue heavy-duty basin features a cover, 1 bucket, 2 water reservoirs, a 16 well paint tray and 5 holes for brushes in the handle.

## NUMBER 400262



## SCULPTURE \& POTTERY STANDS



## Sculpture and Pottery

Sculpting and pottery often require a lot of careful precision and painstaking detail to convey concepts or reinforce an aesthetic view. In the hands of a fine sculptor or skilled potter, the right tool can mean the difference between true expression and the ordinary.

## A. Handled Bats

Tempered hardboard bats are useful for moving clay work or papier maché around the classroom. They are also useful for transporting pots off the wheel onto the drying rack, as well as for squaring up wheel-thrown pots. These 8" x 8" bats have a non-stick surface. Bulk packed in a carton, perfect for schools.

## в. Sculpture Stand

A solid cast base with non-slip rubber on the bottom, this is $4-3 / 4 "$ high and features a ball bearing 7 " steel top. Shipping weight: 10 lbs .

## NUMBER 698007

## c. Banding Wheel

Made of heavy-duty plastic, this wheel can be used for sculpture, modeling, and glazing. It is great for both professionals and beginners! 8" diameter.

## NUMBER 400255

## d. Mini Potter's Wheel

With a 5 " top, this is a great starter unit. The heavy cast base, with a ball bearing steel top, is easy to clean. Shipping weight: 5 lbs .
NUMBER 694072

## E. Turntable

Designed for beauty and function, this stand can be used for display as well as work. The 11-3/4" turntable is made of black varnished and chrome plated steel and has a 23 " wide base. Its height adjusts from 25 " to 40 ". No-slip rubber stops on legs; legs fold for storage. Shipping weight: 25 lbs .
NUMBER 694077

## f. Floor Sculpture Stand

Built to handle heavy work up to 250 lbs., this steel floor stand has an adjustable height of 35 " to $45^{\prime \prime}$. The base of this unit is 20 " wide and connected to the adjustable center shaft is a $15-3 / 4$ " square top. Rubber locking casters on legs. Shipping weight: 30 lbs .

## ARMATURE \& ARMATURE WIRE

## Armature Wire

Armature wire creates the structure that keeps a sculpture together and provides a frame upon which to work. This economical aluminum wire is light weight, very pliable, non-staining and non-corrosive. Suitable for kiln-fired as well as oven-baked projects.

| NUMBER | THICKNESS | LENGTH |
| :---: | :---: | :---: |
| 220390 | $1 / 16^{\prime \prime}(.063)$ | $350^{\prime}$ |
| 220391 | $3 / 8^{\prime \prime}(.375)$ | $10^{\prime}$ |
| 220392 | $1 / 8^{\prime \prime}(.125)$ | $130^{\prime}$ |
| 220393 | $5 / 64^{\prime \prime}(.078)$ | $350^{\prime}$ |
| 220394 | $1 / 16^{\prime \prime}(.063)$ | $50^{\prime}$ |
| 220395 | $1 / 8^{\prime \prime}(.125)$ | $50^{\prime}$ |
| 220396 | $3 / 16^{\prime \prime}(.188)$ | $50^{\prime}$ |
| 400330 | $1 / 16^{\prime \prime}(.063)$ | $32^{\prime}$ |
| 400335 | $3 / 32^{\prime \prime}(.094)$ | $25^{\prime}$ |
| 400340 | $1 / 8^{\prime \prime}(.125)$ | $20^{\prime}$ |
| 400350 | $3 / 1 "^{\prime \prime}(.188)$ | $10^{\prime}$ |
| 400360 | $1 / 4^{\prime \prime}(.25)$ | $10^{\prime}$ |

## Armatures

number
description
A. 400370 12" Figure
в. 400371 15" Figure
c. 400380 13" Head and Bust
d. 400381 15" Head and Bust
e. 400382 20" Head and Bust

Student Modeling Tool Sets
For use with clay, plaster and air-dry materials or copper and aluminum tooling. Tools measure 6" long.
NUMBER DESCRIPTION
210251 Set of 3
210252 Set of 7
210255 Set of 35
(5 sets of 210252)
210253
Set of 140
(20 sets of 210252)
Note: Color of tools may vary. Sets 210255 and 201253 are bulk packed.


## Heavy-Duty Wooden Pottery Kit

This five piece set includes four quality tools made of select hardwood and a 24" long heavy-duty clay cutter. This set is a must for large work. The smallest of the four tools is $10^{\prime \prime}$ in length. Packaged in a carton with label showing contents.

NUMBER 210418


## Deluxe 8 Piece <br> Basic Potters Assortment

Contains a wooden rib, a forming/ model tool, a small trimming loop, a large trimming loop, a pin tool with cover, a wooden scraper/knife tool, a cutting wire, and a sponge. Constructed of white birch, oak, and stainless steel, they are unique in their large size. Everything you need in one great assortment!


## Pottery Kit

This kit comes packaged in a segmented reusable pack and contains all the basic tools to get started. Includes header for hanging on pegboard.
NUMBER 210408


## Deluxe 12 Piece Basic Potters Assortment

Same great features as set \#210570 (at left) featuring extras that will expand your foundation! The set includes a wire clay cutter, 2 brushes, 2 ribs, and essential ribbon, wire-end, needle, and boxwood tools.
NUMBER 210575


## Ceramic Tool Set

Includes four 6" boxwood modeling tools and one 8 " double end wire tool. These are the most widely used tools for modeling and shaping clay and plaster. Packaged with a hangtag.
NUMBER 210247


## Clean-up Tool Kit

Adding detail and smoothing edges is easy with the wide variety of tools offered in this set. Includes 11 different tools. Packaged with a hangtag.
NUMBER 210509


## Mini Clay Tool

Includes 6" Boxwood Tools - \#s 5,11,18, 24, 27 and 3 Tools from Set \#210542. Packaged with hangtag.

## POTTERY CUTTING TOOLS

## a. Medium Cut Out Tool

Knife length is $6-3 / 16$ ", with the cutting area of the blade being $1-1 / 4^{\prime \prime}$. The polished wooden handle features a metal ferrule. Packaged with a hangtag.

## NUMBER 210551

## в. Short Medium Cut Out Tool

This has the same blade as the 210551 medium tool, but it is mounted onto a shorter handle without a ferrule. Knife length is $5-5 / 8$ ". Packaged with a hangtag.

## NUMBER 210550

## c. Small Cut Out Tool

Knife length is $6-1 / 8^{\prime \prime}$, with the cutting area of the blade being 1-7/16". The double edged blade is mounted onto a polished wooden handle with an aluminum ferrule. Packaged with a hangtag.

NUMBER 210549

## Fettling Knife

A versatile knife measuring $8-1 / 8^{\prime \prime}$ long. Used to trim and shape clay, plaster, and even styrofoam. This soft blade is $4-1 / 4$ " long and has a blunt point. Packaged with a hangtag.


## 2" Saber Saw Tool

Knife length is 6 ", with the cutting area of blade being $2^{\prime \prime}$. The blade is mounted to a hand polished wooden handle with a metal ferrule. Packaged with a hangtag.
NUMBER 210553


## D. Wire Cutters for Clay

Heavy gauge wire with wooden handles at each end. Makes cutting clay much easier. Packaged with hangtag

NUMBER 210411 18"
NUMBER 210428 Heavy-Duty 24"

## e. Nylon Clay Cutter

Nylon offers smooth movement through the clay and functions the same as wire. Packaged with hangtag.

NUMBER 210427 18"


## Texture Tool Set

Set of 7 tools for creating texture. Packaged with a hangtag.


## Hole Cutters

An easy method for cutting holes in wet, thick-walled greenware. Cutting tubes are sharp polished metal set in hardwood handles. Packaged with a hangtag.

```
NUMBER
210460
210461
210462
210463
210588
```



## Steel Rasps

Perforated rasps for clay and plaster. Packaged with a hangtag.

## NUMBER

210416
210417

210420

210419 Extra Large - 10" long

## DESCRIPTION

Small - 6-3/4" long
Large - 8" long

Set of all 3 sizes

## SCULPTURE \& POTTERY TOOLS



## A. Straight Needles

Use for sgraffito, delicate lace decoration and for removing uneven edges of wheel-thrown items.
Packaged with a hangtag.
NUMBER 210525-12 (5-38" long, pack of 12)

## в. Sgraffito Tool

This tool enables a method of sgraffito in which smooth variations of line width can be made within a single stroke. Packaged with a hangtag.

```
NUMBER 210465 (6-3/8" long, wood handle) NUMBER 210542 (Set of 6)
NUMBER 210545 (Set of 3)
```


## c. Pro Tool

This tool is used to cut heavy clay strips, create designs, and create holes. Packaged with a hangtag.
NUMBER 210529 (6-1/8" long)

## ๖. Clean-up \& Lace Tools

Each of these tools has double working ends for double versatility. Great for detailing, intricate lace work, finishing, etc. Packaged with a hangtag.

## NUMBER

## DESCRIPTION

210533 Needle/curved blade - 7" long
210532 Needle/curved blade - 6-1/2" long
210534 Small/med. curved blades - 6-1/8" long
210554
210536
210544
Carving tool - 5-3/8" long
Set of 12 clean up tools

## E. Double Ball Stylus

Excellent for sgraffito, embossing, tole painting. Packaged with a hangtag.

## NUMBER

## DESCRIPTION

210537 Ball size: $0.8 \mathrm{~mm} / 1.2 \mathrm{~mm}-5-3 / 8$ " long
210538 Ball size: $0.8 \mathrm{~mm} / 1.2 \mathrm{~mm}-6-1 / 8^{\prime \prime}$ long
210539 Ball size: $1.3 \mathrm{~mm} / 1.8 \mathrm{~mm}-5-3 / 8^{\prime \prime}$ long
210540 Ball size: $1.3 \mathrm{~mm} / 1.8 \mathrm{~mm}-6 "$ long

## f. Steel Plaster Tools

Hand forged in Italy. Packaged with a hangtag. Shown left to right.

## NUMBER

description
202039 8-1/2" point/square 202040 9-38" point/square
202042 9" angle/square
202045 8-1/2" point/square
202048 9" angle/round 202049 8-3/4" point/point 202050 10-3/4" point/square 202053 8-3/4" teeth/teeth 202054 9-7/8" point/square 202055 9-58" point/round
202057 9-3/4" point/square 202063 9-1/4" trough shaped 202076 Set of 10 (assorted) 202077 Set of 7 (assorted)

## G. Coarse Riffler Set

For working in tight areas. Includes a carrying case. Packaged with a hangtag.

## SCULPTURE \& POTTERY TOOLS



## A. Aluminum Calipers

Lightweight tools for accurate
c. Speckling Brush

Turn the handle for easy, mess-free, random splatter.

NUMBER 210480 (6" long)

## .. Wipe Out Tool

Removes wet paint quickly and accurately with two different tips.

NUMBER 210470 (6-38" length)

## e. Sculptor's Thumb

This tool creates those curves not even possible with your hands!

NUMBER 210450 (5-1/4" length)

## f. Sculpting Tool Set of 6

These mini ribbon sculpting tools are approximately 5-1/4" long. Textured handles for a sure grip.

NUMBER 210542

## g. Steel Scrapers

Polished steel shapes for trimming and smoothing. Pictured left to right.

## NUMBER DESCRIPTION

210409 \#1 - tooth edge rectangle
210410 \#2 - smooth oval
210412 \#3 - rectangle
210414 \#4 - pointed half moon
210413 \#5 - tooth edge oval
210415 Set of 5 (1 of each tool)
210441 Set of 3 (1 each of 210409, 210410, 210414)

## SCULPTURE \＆POTTERY TOOLS



## Bowwood－Modeling Tools

Handmade，fine－quality boxwood tools used for shaping and finishing work， on and off the wheel．Both sizes are great for professional or student use． Individual shapes are numbered．

6＂Bowwood Tools

| NUMBER | TOOL | NUMBER | TOOL |
| :---: | :---: | :---: | :---: |
| 210101 | 1 | 210120 | 20 |
| 210102 | 2 | 210121 | 21 |
| 210103 | 3 | 210122 | 22 |
| 210104 | 4 | 210123 | 23 |
| 210105 | 5 | 210124 | 24 |
| 210106 | 6 | 210125 | 25 |
| 210107 | 7 | 210126 | 26 |
| 210108 | 8 | 210127 | 27 |
| 210109 | 9 | 210128 | 28 |
| 210110 | 10 | 210129 | 29 |
| 210111 | 11 | 210130 | 30 |
| 210112 | 12 | 210131 | 31 |
| 210113 | 13 | 210132 | 32 |
| 210114 | 14 | 210133 | 33 |
| 210115 | 15 | 210134 | 34 |
| 210116 | 16 | 210135 | 35 |
| 210117 | 17 | 210136 | 36 |
| 210118 | 18 | 210137 | 37 |
| 210119 | 19 | 210138 | 38 |

## 8＂Boxwood Tools

（Call for set contents．）
NUMBER 210201 THRU 210238
Bowwood Tool Sets

## NUMBER DESCRIPTION

210139 6＂Set of 10 （assorted）
210141 6＂Set of 8 （assorted）
210145 6＂Set of 10 （assorted）
210239 6＂Set of 6 （assorted）
210240 6＂Set of 12 （assorted）
210241 8＂Set of 6 （assorted）
210242 8＂Set of 12 （assorted）
210243 8＂Set of 10 （assorted）
210246 8＂Set of 38 （1 of each）
72 Piece Bowwood Tool
Canisters（Call for set contents．）
NUMBER DESCRIPTION
210150 6＂tools（assorted）
$210250 \quad 8^{\prime \prime}$ tools（assorted）


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## Potter＇s Ribs

Beautifully formed and polished boxwood tools for shaping clay while working on the wheel．

| NUMBER | DESCRIPTION |
| :--- | :--- |
| 210401 | \＃1－Oval |
| 210402 | \＃2－Triangle |
| 210403 | \＃3－Long narrow |
| 210404 | \＃4－Rectangle |
| 210405 | \＃5－Quarter oval |
| 210395 | \＃6－Quarter rectangle |
| 210396 | \＃7－Quarter oval |
| 210397 | \＃8－Quarter oval |
| 210398 | \＃9－Quarter oval |
| 210399 | \＃10－Quarter oval |
| 210400 | \＃11－Quarter oval |
| 210393 | Set of 11（1 of each \＃1－11） |
| 210394 | Set of $6(1$ of each \＃1－6） |
| 210406 | Set of $5(1$ of each \＃1－5） |
| 210407 | Set of 3 （1 of each \＃1，2，4） |

## SCULPTURE \& POTTERY TOOLS

## А. 9" Ribbon Wire Tools

Flat, ribbon-like steel is used to form the cutting heads of these tools. These double-edged modeling tools provide a wide variety of shapes for light cutting and trimming of clay, greenware, plaster, etc. Wooden handles with metal ferrules.

| NUMBER | TOOL | NUMBER | TOOL |
| :--- | :---: | :---: | :---: |
| 210431 | 1 | 210434 | 4 |
| 210432 | 2 | 210435 | 5 |
| 210433 | 3 |  |  |
| 210436 | Set of 5 (double-end tools) |  |  |
| 210507 | Set of 6 (single-end tools) |  |  |
| (Call for set contents.) |  |  |  |

## в. Wire End Tools

These double-ended modeling tools come in an assortment of useful shapes to meet a variety of clay modeling requirements.

| NUMBER | TOOL | NUMBER | TOOL |
| :---: | :---: | :---: | :---: |
| 210421 | 1 | 210424 | 4 |
| 210422 | 2 | 210425 | 5 |
| 210423 | 3 | 210426 | 6 |

210437 Set of 6 (double-end tools)
210508 Set of 6 (single-end tools)
210564 Canister of 60 (10 each)
(Call for set contents.)

## c. Large Pottery Loops

Spring-tempered steel shapes set in thick, tapered handles. Use them to trim or refine the shape and control the wall thickness on greenware.
The tools are approximately 5" long.

| NUMBER | DESCRIPTION |
| :--- | :--- |
| 210500 | $\# 1-1 / 2^{\prime \prime}$ triangle |
| 210501 | $\# 2-3 / 4^{\prime \prime}$ circle |
| 210502 | $\# 3-1 "$ circle |
| 210503 | $\# 4-1 / 2^{\prime \prime}$ tear drop |
| 210504 | $\# 5-1-3 / 4^{\prime \prime}$ loop |
| 210505 | $\# 6-1-1 / 4^{\prime \prime}$ triangle |
| 210506 | $\# 7-1 "$ triangle |
| 210515 | $\# 8-1-3 / 4 "$ triangle |

. Modeling Tool Canister Set
This canister of tools is a great starter kit for artists of all levels. It contains a variety of ribbon wire tools, which are used for cutting and trimming clay, greenware, or plaster. It also contains a variety of wire end tools and clean-up tools, which are useful for adding detail and smoothing edges. Includes 69 pieces total. (Call for set contents.)

NUMBER 210563


## WATERCOLOR PAPER

Watercolor is considered a very traditional painting technique. In traditional transparent watercolor, the whitest point of your painting will be the hue of the paper itself. To acquire the desired brightness and spontaneity that characterizes traditional watercolor, experiment with different types of paper.


## A. Quiller Watercolor Block 100\% Cotton, 12 Sheets Acid Free

Water media master, Stephen Quiller, relies on consistent qualities from- every product he uses. That's why he uses Jack Richeson's mould made, $100 \%$ cotton fiber paper.

| NUMPER | SIZE | WEIGHT/TYPE |
| :---: | :---: | :---: |
| 100520 | $11^{\prime \prime} \times 15 "$ | $140-1 \mathrm{~b} . \mathrm{CP}$ |
| 100521 | $15 " \times 22^{\prime \prime}$ | $140-1 \mathrm{~b} . \mathrm{CP}$ |

## в. Watercolor Postcards 1351b. Cold Press, Acid Free

Quality 135 lb . alpha cellulose paper, these cards are perfect for artists to send off a hand painted greeting. Available in a 4" x 6" 15 sheet pad.
NUMBER 100205

## c. Watercolor Pads

 1351b. Cold Press, Acid FreeHigh-performing alpha cellulose paper. Acid free. Available in 12 sheet pads.

| NUMBER | SIZE | CARTON QTY |
| :--- | :---: | :--- |
| 100260 | $6 " \times 9 "$ | $48 /$ carton |
| 100261 | $9 " \times 12 "$ | $24 /$ carton |
| 100262 | $11^{\prime \prime} \times 15^{\prime \prime}$ | $12 /$ carton |
| 100263 | $12^{\prime \prime} \times 16^{\prime \prime}$ | $12 /$ carton |
| 100264 | $15^{\prime \prime} \times 20^{\prime \prime}$ | $12 /$ carton |
| 100265 | $18^{\prime \prime} \times 24 "$ | $12 /$ carton |

## d. Student Watercolor Pads

Available in 25 sheet pads.
Lightweight paper suitable for children.

| NUMBER | SIZE | CARTON QTY |
| :---: | :---: | :---: |
| 100256 | $9 " \times 12 "$ | $24 /$ carton |
| 100257 | $12 " \times 18 "$ | $12 /$ carton |
| 100258 | $18 " \times 24 "$ | $12 /$ carton |

## e. JRC 135\# Watercolor Paper

Packs of 135\# cold press watercolor paper. Instructors and painters will love these convenient sizes at a great introductory price.

- Acid free, alpha cellulose


## NUMBER DESCRIPTION

100866 11" x 15" 25 sheets 100867 6" $\times 9 " 50$ sheets
100868 9" x 12" 50 sheets
100869 12" x 18" 50 sheets
*Must purchase in increments of 10 packs
See bulk packs of this paper on page 179.

## f. JRC 88\# Watercolor Paper

- Acid free, alpha cellulose


## NUMBER DESCRIPTION

100857 6" x 9" 50 sheets
100858 9" x 12" 50 sheets
100859 12" x 18" 50 sheets
See bulk packs of this paper on page 179.

## DRAWING \& SKETCH PADS

Jack Richeson drawing pads are brilliant white, acid free, and have a surface that was made for pencil, charcoal, and pastels. This series of pads features a plastic spiral binding to prevent getting caught in your sweater or fighting with bent metal spirals. They lay flat and open and close with ease.

## А. Top Spiral Bound Drawing Pads 751b, Acid Free

Available in 30 and 70 sheet pads.

## c. Side Spiral Bound Sketch Pads 601b. Acid Free

Available in 100 sheet pads.

| NUMBER | SIZE | CARTON QTY |
| :---: | :---: | :---: |
| 100250 | $5-1 / 2 " \times 8-1 / 2 "$ | $12 /$ carton |
| 100251 | $8-1 / 2^{\prime \prime} \times 11^{\prime \prime}$ | $12 /$ carton |
| 100252 | $9 " \times 12^{\prime \prime}$ | $12 /$ carton |
| 100253 | $11 " \times 14 "$ | $12 /$ carton |
| 100254 | $14 " \times 17 "$ | $12 /$ carton |

## D. Spiral Bound Le Grand Papier 601b. Acid Free

These high quality drawing pads are available in 150 sheet pads in four different cover designs. (Randomly selected.)

| NUMBER | SIZE | CARTON QTY |
| :---: | :---: | :---: |
| 100050 | $5-1 / 2 " \times 8-1 / 2 "$ | $8 /$ carton |
| 100051 | $8-1 / 2 " \times 11 "$ | $8 /$ carton |
| 100053 | $11 " \times 14 "$ | $8 /$ carton |

## E. Eco Sketch Journals 601b Acid Free, 100 Sheets

A plain covered pad that longs to be "dressed up" by its new owner or simply left as is. These drawing pads are spiral bound with sturdy blank chipboard covers. They are the finest quality 60lb. paper without the expense of a printed cover. Ideal for charcoal, pencil, pastels, or scrapbooking.

| NUMBER | SIZE | CARTON QTY |
| :--- | :---: | :---: |
| 100375 | $8-1 / 2^{\prime \prime} \times 11$ | $10 /$ carton |
| 100376 | $6 " \times 6 "$ | $10 /$ carton |
| 100377 | $5-1 / 2^{\prime \prime} \times 8-1 / 2^{\prime \prime}$ | $40 /$ carton |



## NEWSPRINT \& TRACING PAPER



## Richeson Newsprint Pads

A school favorite for drawing with pencil, charcoal, pastels, crayons and markers. Our Newsprint Pads have a heavy chipboard backing for pad support while working at an easel. Dealers: to protect against damage in shipping, order pads in carton quantities.

| Smooth Surface Newsprint |  |  |
| :---: | :---: | :---: |
| 50 she | per pad |  |
| Number | SIzE | carton qu |
| 100302 | $18{ }^{\text {" }}$ 2 24 " | $20 /$ ca |

100 sheets per pad
NUMBER SIZE

100304 9" $\times 12$ "
100305 12" $\times 18^{\prime \prime}$
100307 18" *24"
CARTON QTY
20 / carton
24/carton
12 / carton

Private Label Pad Covers
Jack Richeson \& Co. is able to design a pad cover that is exclusively yours! Call the sales department for more information at 1-800-233-2404.

## в. Rough Surface Newsprint 50 sheets per pad

| NUMBER | SIZE | CARTON QTY |
| :---: | :---: | :---: |
| 100216 | $9 " \times 12 "$ | $24 /$ carton |
| 100217 | $12^{\prime \prime} \times 18^{\prime \prime}$ | $12 /$ carton |
| 100219 | $18^{\prime \prime} \times 24^{\prime \prime}$ | $12 /$ carton |
| 100220 | $24 " \times 36^{\prime \prime}$ | $12 /$ carton |

100 sheets per pad

## NUMBER SIZE CARTON QTY

100210 9" $\times 12$ " $12 /$ carton
100211 12" x 18" 8 / carton
100213 18" x 24"
6 / carton

## c. Tracing Pads

 251b. Acid FreeThis is an extremely transparent, very durable tracing paper. Excellent for doing overlays, sketches and drawings in the classroom or studio. Perfect for use with pencil, crayon, pen, or marker. 50 sheets per pad.

| NUMBER | SIZE | CARTON QTY |
| :---: | :---: | :---: |
| 100230 | $9 " \times 12 "$ | $36 /$ carton |
| 100231 | $11^{\prime \prime} \times 14^{\prime \prime}$ | $24 /$ carton |
| 100232 | $14^{\prime \prime} \times 17 "$ | $44 /$ carton |
| 100233 | $12^{\prime \prime} \times 18 "$ | $24 /$ carton |
| 100234 | $19^{\prime \prime} \times 24 "$ | $12 /$ carton |

## d. 19x25 Laid White Charcoal Paper - 701b - Bulk Packed

Beautiful paper, perfect for charcoal drawings. Charcoal side has beautiful tooth. Bulk packaged, perfect for

NUMBER 100490-100 (100 PACK)


## DISPOSABLE PALETTES



The inside cover of the Grey Matters Palette serves as a great painting tool featuring comments and suggestions by professional water media painter Stephen Quiller. www.quillergallery.com

## Grey Matters ${ }^{\text {TM }}$ Paper Palettes

If you use a toned canvas, why not mix the paint you are using on the same color surface that you are painting on? See what your color will look like before you apply it to your masterpiece!

- Acid free palette paper
- Smooth mixing surface
- Toned in a neutral grey
- Provides a neutral backdrop on which to view colors
- When using a toned painting support, mixed colors appear on the palette as they will in the painting


## 30 and 50 Sheet Pads

## NUMBER

sIZE
100279
30shts 6" x 9"
100280 50shts 9" x 12"
100281 50shts 12" x 16"
CARTON QTY
72 / carton
30 / carton
100289 30shts $16 " \times 20 " 24$ / carton

## Disposable Palette Pads

Available in two sizes, Jack Richeson Disposable Paper Palettes are constructed with a specially coated, heavy 41 lb. , low density, white paper that is resistant to all types of paint and won't bleed through. Tear off one sheet at a time and throw away the mess!

## 50 sheets per pad

| NUMBER | SIZE |
| :---: | :---: |
| 101040 | $9 " \times 12 "$ |
| 101041 | $12 " \times 18 "$ |

CARTON QTY
30 / carton 15 / carton

Paper PALETTE
Palette de papier | Paleta de papel

60\＃Drawing Paper

| NUMBER | DIMENSIONS | SHEETS |
| :---: | :---: | :---: |
| 100800 | $9 " \times 12 "$ | 1,400 |
| 100801 | $11 " \times 14 "$ | 800 |
| 100802 | $12 " \times 18 "$ | 800 |
| 100803 | $18 " \times 24 "$ | 700 |

## CARTON SIZE

$9.5^{\prime \prime} \times 12.5^{\prime \prime} \times 8.5^{\prime \prime}$ $11.5^{\prime \prime} \times 14.5^{\prime \prime} \times 5 "$ $12.5^{\prime \prime} \times 18.5^{\prime \prime} \times 5^{\prime \prime}$ $18.5^{\prime \prime} 24.5^{\prime \prime} \times 4.5^{\prime \prime}$

75\＃Drawing Paper

| NUMBER | DIMENSIONS | SHEETS | CARTON SIZE |
| :--- | :---: | :---: | :---: |
| 100810 | $9 " \times 12^{\prime \prime}$ | 1,000 | $9.5^{\prime \prime} \times 12.5^{\prime \prime} \times 8.5^{\prime \prime}$ |
| 100811 | $11 " \times 14^{\prime \prime}$ | 575 | $11.5^{\prime \prime} \times 14.5^{\prime \prime} \times 5 "$ |
| 100812 | $12^{\prime \prime} \times 18^{\prime \prime}$ | 575 | $12.5^{\prime \prime} \times 18.5^{\prime \prime} \times 5 "$ |
| 100813 | $18^{\prime \prime} \times 24 "$ | 500 | $18.5^{\prime \prime} \times 24.5^{\prime \prime} \times 4.5^{\prime \prime}$ |

## 90\＃Drawing Paper

| NUMBER | DIMENSIONS | SHEETS | CARTON SIZE |
| :--- | :---: | :---: | :---: |
| 100820 | $9 " \times 12^{\prime \prime}$ | 800 | $9.5 " \times 12.5 " \times 8.5 "$ |
| 100821 | $11 " \times 14 "$ | 475 | $11.5 " \times 14.5 " \times 5 "$ |
| 100822 | $12 " \times 18 "$ | 475 | $12.5 " \times 18.5 " \times 5 "$ |
| 100823 | $18 " \times 24 "$ | 400 | $18.5 " \times 24.5 " \times 4.5 "$ |


| 35\＃Newsprint |  |  |
| :--- | :---: | :---: |
| NUMBER | DIMENSIONS | SHEETS |
| 100830 | $9 " \times 12 "$ | 1,600 |
| 100831 | $11 " \times 14 "$ | 900 |
| 100832 | $12 " \times 18 "$ | 900 |
| 100833 | $18 " \times 24 "$ | 1,000 |


| 25\＃Tracing Paper |  |  |
| :--- | :---: | :---: |
| nUMBER | DIMENSIONS | SHEETS |
| 100840 | $9 " \times 12^{\prime \prime}$ | 3,800 |
| 100841 | $11^{\prime \prime} \times 14 "$ | 2,100 |
| 100842 | $12 " \times 18 "$ | 2,100 |
| 100843 | $18^{\prime \prime} \times 24 "$ | 1,850 |

## 88\＃Watercolor

| NUMBER | DIMENSIONS | SHEETS |
| :---: | :---: | :---: |
| 100850 | $9 " \times 12 "$ | 625 |
| 100851 | $11 " \times 14 "$ | 350 |
| 100852 | $12 " \times 18 "$ | 350 |
| 100853 | $18 " \times 24 "$ | 300 |
| 100855 | $22.5 " \times 30.5 "$ | 100 |

135\＃Watercolor

| NUMBER | DIMENSIONS | SHEETS |
| :---: | :---: | :---: |
| 100860 | $9 " \times 12 "$ | 425 |
| 100861 | $11^{\prime \prime} \times 14 "$ | 250 |
| 100862 | $12^{\prime \prime} \times 18 "$ | 250 |
| 100863 | $18 " \times 24^{\prime \prime}$ | 200 |
| 100865 | $22.5^{\prime \prime} \times 30.5 "$ | 100 |

## 41\＃Palette Paper

## NUMBER DIMENSIONS

 100870 9＂x 12＂100871 11＂x 14＂
100872 12＂x 18＂ 100873 18＂x 24＂

SHEETS
2，500
1，400
1，400
1，250

## CARTON SIZE

$9.5 " \times 12.5 " \times 8.5 "$
$11.5^{\prime \prime} \times 14.5^{\prime \prime} \times 5 "$
$12.5^{\prime \prime} \times 18.5^{\prime \prime} \times 5 "$
$18.5 " \times 24.5^{\prime \prime} \times 4.5^{\prime \prime}$
$23 " \times 31 " \times 1.75 "$

## CARTON SIZE

$9.5 "$ x $12.5^{\prime \prime} \times 8.5^{\prime \prime}$ $11.5^{\prime \prime} \times 14.5^{\prime \prime} \times 5 "$
$12.5^{\prime \prime} \times 18.5^{\prime \prime} \times 5^{\prime \prime}$
$18.5^{\prime \prime} \times 24.5^{\prime \prime} \times 4.5 "$ 23＂x 31＂x $2.5^{\prime \prime}$

## CARTON SIZE

$9.5^{\prime \prime} \times 12.5^{\prime \prime} \times 8.5^{\prime \prime}$ $11.5^{\prime \prime} \times 14.5^{\prime \prime} \times 5 "$ $12.5 " \times 18.5^{\prime \prime} \times 5 "$
$18.5^{\prime \prime} \times 24.5^{\prime \prime} \times 4.5^{\prime \prime}$

## CARTON SIZE

$9.5^{\prime \prime} \times 12.5^{\prime \prime} \times 8.5^{\prime \prime}$ $11.5 " \times 14.5 " \times 5 "$ $12.5^{\prime \prime} \times 18.5^{\prime \prime} \times 5^{\prime \prime}$ $18.5^{\prime \prime} \times 24.5^{\prime \prime} \times 4.5^{\prime \prime}$

CARTON WT．
25 lbs
21 lbs
28 lbs
50 lbs

## CARTON WT．

19 lbs
16 lbs
21 lbs
37 lbs
18 lbs

## CARTON WT．

19 lbs
16 lbs
21 lbs
37 lbs
28 lbs

## CARTON WT．

26 lbs
21 lbs
30 lbs
54 lbs
CARTON WT．
20 lbs
16 lbs
23 lbs
41 lbs

## CARTON WT．

19.5 lbs 15.5 lbs

22 lbs
39 lbs

CARTON WT．
19 lbs
15 lbs
22 lbs
37 lbs

CARTON WT．
14 lbs
11.5 lbs

16 lbs
35.5 lbs

## All－Purpose Chipboard

－Perfect for craft projects
－Book－making in schools
－Uncoated board
－Great for mounting \＆backings
－Multi－purpose smooth
1.5 mm Packs of 6

NUMBER
788001
788002
788003
788004
SIZE
$8-1 / 2^{\prime \prime} \times 11^{\prime \prime}$
$12 " \times 18 "$
$18 " \times 24 "$
$24 " \times 36 "$
2.2 mm Packs of 6

NUMBER
788007
788008
788009
788010

$$
\begin{gathered}
\text { SIZE } \\
\begin{array}{c}
\text { 8-1/2" } \times 11 " \\
12 " ~ x ~ 18 " ~
\end{array} \\
18 " \times 24 " \\
24 " \times 36 "
\end{gathered}
$$

## SPECIALTY PAPERS \& CRAFT KITS



## Book Making Class Packs

 6" x 6" (Makes 12 books) Contains:- 24 pre-punched 6" x 6" chipboard covers
- 600 sheets of 6" x 6" pre-punched 80\# paper
- 12-18mm black 6 " binding coils
NUMBER 100466

6" x 9" (Makes 30 books) Contains:

- 60 Pre-punched 6" x 9" chipboard covers
- 1000 Sheets of 6" x 9" pre-punched 80\# paper
- 30-18mm black 9" binding coils
NUMBER 100469


## RICHESON TONED HARDBOARD

With beautifully beveled edges, these warp-resistant tempered panels are covered with a high-quality toned gesso and are produced with a double coat waterfall system for a perfect lightly toothy surface. Perfect for portraitists, they are a time and energy-saver, ideal for both pros and students. Perfect for use with oils, alkyds, acrylics, caseins, and other water-based paints.


These boards were developed upon request from numerous professionals in the art materials industry.
Because most instructors start by advising students to tone their boards with either umber wash or mid-tone grey, these toned boards by JRC are the answer to that need. Richeson has enjoyed overwhelming success with the $1 / 8$ " Richeson white gesso panels and see the same success with these toned boards.
The double-coat waterfall system yields a controlled, even application of acrylic gesso resulting in the perfectly toothy surface. Tempered High Density Fiberboard (HDF) base offers optimal strength and durability.

| Mid-Tone Grey Toned Gessoed 1/8" Hardboard |  |
| :---: | :---: |
| NUMBER | NUMBER |
| 1610404 | 4" x 4" |
| 1610505 | 5" x 5" |
| 1610507 | $5 " \times 7$ " |
| 1610606 | $6 " \times 6 "$ |
| 1610609 | 6" x 9" |
| 1610612 | 6" x 12" |
| 1610808 | 8" x 8" |
| 1610810 | 8" x 10" |
| 1610912 | 9" x 12" |
| 1611010 | 10" x 10" |
| 1611114 | 11" x 14" |
| 1611212 | 12" x 12" |
| 1611216 | 12 Cl 16" |
| 1611224 | 12" x 24" |
| 1611418 | 14" x 18" |
| 1611620 | 16" x 20" |
| 1611824 | $18 "$ x 24" |
| 1611836 | 18" x 36" |
| 1612436 | 24" x 36" |


| Umber Wash Toned |  |
| :---: | :---: |
| Gessoed 1/8' Hardboard |  |
| NUMBER | SIZE |
| 1710404 | 4" x 4" |
| 1710505 | 5" x 5" |
| 1710507 | $5 " \times 7{ }^{\prime \prime}$ |
| 1710606 | $6 " \times 6 "$ |
| 1710609 | 6" x 9" |
| 1710612 | $6 " \times 12{ }^{\prime \prime}$ |
| 1710808 | $8 " \times 8$ |
| 1710810 | $8 " \times 10 "$ |
| 1710912 | 9" x 12" |
| 1711010 | 10" x 10" |
| 1711114 | 11" x 14" |
| 1711212 | 12" x 12" |
| 1711216 | 12 " x 16" |
| 1711224 | 12" x 24 " |
| 1711418 | 14" x 18" |
| 1711620 | $16 " \times 20$ |
| 1711824 | 18" x 24 " |
| 1711836 | 18" x 36" |
| 1712436 | 24" x 36" |

## RICHESON GESSOED HARDBOARD

The range of gesso panels on the market today range from almost glassy smooth to very textured. Jack Richeson \& Co. spent two years in the development of our Gesso Panels, resulting in a strong warp-resistant tempered panel. These panels are coated with a high quality acrylic gesso using a two coat waterfall system for the perfect lightly toothy finished surface. This surface will not separate from the panel but bonds perfectly, making it the perfect panel for all painters - professional as well as students.


Gessoed 1/8" Hardboard Panels

| NUMBER | SIZE |
| :--- | :---: |
| 1510404 | $4 " \times 4 "$ |
| 1510505 | $5^{\prime \prime} \times 5 "$ |
| 1510507 | $5^{\prime \prime} \times 7 "$ |
| 1510606 | $6^{\prime \prime} \times 6 "$ |
| 1510609 | $6 " \times 9 "$ |
| 1510612 | $6 " \times 12 "$ |
| 1510808 | $8 " \times 8 "$ |
| 1510810 | $8 " \times 10 "$ |
| 1510912 | $9 " \times 12 "$ |
| 1511010 | $10^{\prime \prime} \times 10 "$ |
| 1511114 | $11 " \times 14 "$ |
| 1511212 | $12 " \times 12 "$ |
| 1511216 | $12 " \times 16 "$ |
| 1511224 | $12 " \times 24 "$ |
| 1511418 | $14 " \times 18 "$ |
| 1511620 | $16 " \times 20 "$ |
| 1511824 | $18 " \times 24 "$ |
| 1511836 | $18 " \times 36 "$ |
| 1512436 | $24 " \times 36 "$ |

Professional tempered hardboard coated with high quality acrylic gesso!

3/4" Cradled Gessoed Hardboard

| NUMBER | SIZE |
| :--- | :---: |
| 1520404 | $4 " \times 4 "$ |
| 1520606 | $6 " \times 6 "$ |
| 1520612 | $6 " \times 12^{\prime \prime}$ |
| 1520808 | $8 " \times 8 "$ |
| 1520810 | $8 " \times 10 "$ |
| 1520912 | $9 " \times 12 "$ |
| 1521010 | $10 " \times 10 "$ |
| 1521114 | $11 " \times 14 "$ |
| 1521212 | $12 " \times 12 "$ |
| 1521216 | $12^{\prime \prime} \times 16 "$ |
| 1521620 | $16^{\prime \prime} \times 20 "$ |
| 1521824 | $18 " \times 24 "$ |

2" Cradled Gessoed Hardboard

| NUMBER | SIZE |
| :--- | :---: |
| 1530404 | $4 " \times 4 "$ |
| 1530606 | $6 " \times 6 "$ |
| 1530612 | $6 " \times 12 "$ |
| 1530808 | $8 " \times 8 "$ |
| 1530810 | $8 " \times 10 "$ |
| 1530912 | $9 " \times 12^{\prime \prime}$ |
| 1531010 | $10 " \times 10 "$ |
| 1531114 | $11 " \times 14 "$ |
| 1531212 | $12 " \times 12 "$ |
| 1531216 | $12 " \times 16 "$ |
| 1531620 | $16 " \times 20 "$ |
| 1531824 | $18 " \times 24 "$ |



## Unfinished Birch Panel - 12" x 12"

A smoothly sanded unfinished birch panel with a $3 / 4$ " cradle. Perfect for mixed media work, oils or home décor. One size only. Must order in quantities of 8. Bulk packed. Ships un-shrinkwrapped. NUMBER 1821212


## Untempered Hardboard Panels

$1 / 8$ " thick medium-density panels are perfect as a painting surface, mixing palette or for taping down watercolor paper. Value-priced panels make this product especially attractive for use by university and art college students.

| NUMBER | SIZE |
| :--- | :---: |
| 696512 | $5 " \times 7 "$ |
| 696509 | $6 " \times 6 "$ |
| 696516 | $7 " \times 17 "$ |
| 696513 | $8 " \times 10 "$ |
| 696500 | $8 " \times 11 "$ |
| 696501 | $9 " \times 12 "$ |
| 696502 | $10 " \times 14 "$ |
| 696515 | $10-1 / 2 " \times 10-1 / 2 "$ |
| 696510 | $11 " \times 14 "$ |
| 696518 | $12 " \times 12 "$ |
| 696514 | $12 " \times 16 "$ |
| 696503 | $12 " \times 18 "$ |
| 696504 | $14 " \times 18 "$ |
| 696505 | $16 " \times 20 "$ |
| 696506 | $18 " \times 24 "$ |
| 696511 | $20 " \times 24 "$ |
| 696507 | $24 " \times 30 "$ |
| 696508 | $24 " \times 36 "$ |

## Tempered Hardboard Panels

$1 / 8$ " thick tempered panels are perfect for professionals as well as artists at all levels. Manufactured in the USA from high-density smooth hardboard using solid fiber core, and tempered in the traditional method. This eliminates any residue on the panel and results in a strong panel with low tendency for warping.

| NUMBER | SIZE |
| :--- | :---: |
| 1500404 | $4 " \times 4 "$ |
| 1500505 | $5 " \times 5 "$ |
| 1500507 | $5 " \times 7 "$ |
| 1500606 | $6 " \times 6 "$ |
| 1500609 | $6 " \times 9 "$ |
| 1500612 | $6 " \times 12 "$ |
| 1500808 | $8 " \times 8 "$ |
| 1500810 | $8 " \times 10 "$ |
| 1500912 | $9 " \times 12 "$ |
| 1501010 | $10 " \times 10 "$ |
| 1501114 | $11 " \times 14 "$ |
| 1501212 | $12 " \times 12 "$ |
| 1501216 | $12 " \times 16 "$ |
| 1501224 | $12 " \times 24 "$ |
| 1501418 | $14 " \times 18 "$ |
| 1501620 | $16 " \times 20 "$ |
| 1501824 | $18 " \times 24 "$ |
| 1501836 | $18 " \times 36 "$ |
| 1502436 | $24 " \times 36 "$ |

## Hardboard: Tempered versus Untempered

For centuries, artists have been painting on a variety of surfaces from stone to wood to canvas the possibilities are unending!
Today, artists commonly use a surface we know as hardboard as a substrate for their work. This material has sparked unending debates on the value of tempered vs untempered hardboard for use by artists.
Before entering into the discussion you must first understand...

## What is Hardboard? What is Tempered Hardboard?

Hardboard, which is also called high-density fiberboard, is a type of engineered wood. It is similar to particle board in the way it is manufactured, but it is much denser, stronger and harder. Unlike particle board, hardboard will not split or crack.
Hardboard can be manufactured to be either tempered or untempered. Tempered hardboard is hardboard that is thinly coated with linseed oil and then baked. This makes it harder, more rigid, more water-resistant and increases its tensile strength.
The Manual of Painting Materials and Painting Techniques by Mark Gottsegen states that both tempered and untempered can be used for painting purposes. At Richeson, we offer both tempered and untempered. Untempered is a lower cost option, attractive especially at the university level and for value-priced finished pieces. Many professionals lean towards tempered panels as their preferred choice. The belief is that the tempering process results in a stronger panel with less warping. With this in mind, at Richeson we have opted to use the tempered hardboard as the material for our professional gessoed boards, offering the highest quality.

## RICHESON PREMHUM PASTEL SURFACES

Jack Richeson \& Co. has created a premium pastel surface available on two different substrates: Gator board and heavyweight paper. The texture of these surfaces is like no other. With an exquisite, "toothy" finish, pastels can be applied with ease as the surface grabs and holds the pigment, layer after layer.


## RICHESON PREMHUM PASTEL SURFACES



## CARAVAGGIO CANVAS ROLLS

## FINEST CANVAS ROLLS FROM ITALY

Named for the famous Italian artist Caravaggio of the late 1500s, Caravaggio Canvas is some of the finest available in the world. Milled in Verese, Italy for over 30 years, Caravaggio Canvas is Europe's top primed canvas. Using a state-of-the-art priming method, this canvas delivers optimum consistency. Known for an amazing

Caravaggio canvas is available in:

## Raw Linen Rolls

- Extra Fine, Fine, Medium and Rough textures

Acrylic Primed Rolls

- Linen, Cotton, Jute, Polycotton, Cotton Linen and 100\% Polyester
- Extra Fine, Fine, Universal Grain, Rough and Extra Rough


Cotton 75\%, Polyester 25\% Medium Texture

| NUMBER | SIZE | PRIMING |
| :--- | :---: | :---: |
| 30501160 | $63 \times 190$ | White |
| 30501210 | $83 \times 190$ | White |
| 31501160 | $63 \times 390$ | White |
| 31501210 | $83 \times 390$ | White |



Cotton 100\%
Medium Texture

| NUMBER | SIZE | PRIMING |
| :--- | :---: | :---: |
| 30502210 | $83 \times 190$ | White |
| 31502210 | $83 \times 390$ | White |



Cotton 100\%
Extra Fine Texture

| NUMBER | SIZE | PRIMING |
| :---: | :---: | :---: |
| 30503210 | $83 \times 190$ | White |
| 31503210 | $83 \times 390$ | White |
| 504 Front |  | 504 BaCk |

Polyester 100\%, Extra Fine Texture

| NUMBER SIZE <br> 30504210 $83 \times 190$ | PRIMING <br> White |  |
| :--- | :---: | :---: |
| 31504210 | $83 \times 390$ | White |

Polyester 67\%, Cotton 33\%
Fine Texture, $110 z$.

| NUMBER | SIZE | PRIMING |
| :--- | :---: | :---: |
| 30507210 | $83 \times 190$ | White |
| 31507210 | $83 \times 390$ | White |



Jute 100\%, Extra Rough Texture

| NUMBER | SIZE | PRIMING |
| :--- | :---: | :---: |
| 30508210 | $83 \times 190$ | White |
| 31508210 | $83 \times 390$ | White |



## Linen 100\%, Medium Texture

| NUMBER | SIZE | PRIMING |
| :--- | :---: | :---: |
| 30509155 | $61 \times 190$ | White |
| 30509210 | $83 \times 190$ | White |
| 31509155 | $61 \times 390$ | White |
| 31509210 | $83 \times 390$ | White |
| 30509GG155 | $61 \times 190$ | Raw |
| 30509GG215 | $84 \times 190$ | Raw |
| 31509GG155 | $61 \times 390$ | Raw |
| 31509GG215 | $84 \times 390$ | Raw |
| 305090P215 | $84 \times 190$ | Oit |
| 315090P205 | $84 \times 390$ | Oil |



Linen 100\%, Medium Texture

| NUMBER | SIZE | PRIMING |
| :--- | :---: | :---: |
| 30510GG215 | $84 \times 190$ | Raw |
| 31510GG215 | $84 \times 390$ | Raw |



Linen 100\%, Fine Texture

| NUMBER | SIZE | PRIMING |
| :--- | :---: | :---: |
| 30511210 | $83 \times 190$ | White |
| 31511210 | $83 \times 390$ | White |
| 30511F210 | $83 \times 190$ | Clear |
| 31511F210 | $83 \times 390$ | Clear |
| 30511OP210 | $83 \times 190$ | Oil |
| 315110P210 | $83 \times 390$ | Oil |



Linen 100\%, Medium Texture NUMBER SIZE PRIMING $30512210 \quad 83 \times 190$ White $31512210 \quad 83 \times 390$ White 30512GG215 $84 \times 190$ Raw 31512GG215 $84 \times 390$ Raw
514 Front 5

Linen 100\%, Extra Fine Texture

| NUMBER | SIZE | PRIMING |
| :--- | :---: | :---: |
| 30514210 | $83 \times 190$ | White |
| 31514210 | $83 \times 390$ | White |
| 30514F210 | $83 \times 190$ | Clear |
| 31514F210 | $83 \times 390$ | Clear |
| 30514OP210 | $83 \times 190$ | Oit |
| 315140 210 | $83 \times 390$ | Oit |

515 Front 515:350K

Cotton 100\%, Rough Texture

| NUMBER | SIZE | PRIMING |
| :--- | :---: | :---: |
| 30515210 | $83 \times 190$ | White |
| 31515210 | $83 \times 390$ | White |



Linen 60\%, Cotton 40\% Rough Texture

| NUMBER SIZE <br> 30516210 $83 \times 190$ | PRIMING <br> White |  |
| :--- | :---: | :---: |
| 31516210 | $83 \times 390$ | White |

Cotton 100\%, Fine Texture

| NUMBER | SIZE | PRIMING |
| :--- | :---: | :---: |
| 30528210 | $83 \times 190$ | White |
| 31528210 | $83 \times 390$ | White |



## BEST STRETCHER BAR DISPLAYS

## Why BEST bars?

Jack Richeson \& Co. offers the finest stretcher bars. We are dedicated to ensuring you receive a consistent, quality product that is always in stock with on-time shipments and superior customer service.

- Museum-quality bars
- Made from only the finest raw materials
- Bars must be free from knots and completely straight
- Heavy-Duty and Medium-Duty bars are designed so that the canvas is $1 / 2^{\prime \prime}$ from the bar. Lightweight has $3 / 8^{\prime \prime}$ profile
- Profile eliminates "ghosting" on the canvas
- Rounded back edges reduce surface friction, allowing for a smoother, tighter draw of the canvas
- Standard bars are cut $1 / 8$ " short to comply with industry standard


## Ordering Custom Bars

- Order stretcher bars in fractional inches. Example of custom size: 56" exact by 72-5/8" exact
- Allow 3 working days in factory on custom orders of 1 - 5 frames
- Allow 5 working days in factory on 6 frames and up
- Jack Richeson \& Co., Inc. recommends a cross brace every 36"

When ordering cross braces, please include line drawing of layout desired as shown below.


Designs with overlapping cross braces require notching of the bars at each intersection. A notching charge applies to each groove cut (Item \#894501). Contact the JRC sales department for a quote at 920.738.0744.


## BEST Stretcher Bar Displays

- Perfect for stores and galleries with limited space
- Place two displays back to back and offer your customers more options
- Bars are held firmly in place in specially designed egg crate openings


## NUMBER 890993 <br> LIGHT-DUTY ROLLING BAR ASSORT.

NUMBER 890994
NUMBER 890995
NUMBER 890999 MED-DUTY ROLLING BAR ASSORT. HEAVY-DUTY ROLLING BAR ASSORT. PRO-BAR ROLLING BAR ASSORT.
Please call for assortment contents.


890992 GALLERY WRAP EMPTY RACK

## 890996 LDSB EMPTY RACK WITH BACKBOARD

52" (w) x 84" (h - backboard) x 27" (d)

## 890998 HDSB EMPTY RACK WITH BACKBOARD

63" (w) x 85" (h - backboard) x 27" (d)

890999 ALUMINUM EMPTY RACK WITH BACKBOARD 55" (w) x 55" (h) x 27" (d)

## BEST HEAVY－DUTY STRETCHER BARS

## Heavy－duty Stretcher Bars

The Heavy－duty bar is made of pine that has been finger－spliced－a method of bonding pieces of lumber together to form a very long，straight bar． Since the finger－spliced joints are actually stron－ ger than the natural wood，we can now get longer， stronger and straighter bars．First designed for the construction industry，this high tech method yields better bars than ever before．Sizes under 60＂sold in quantity of 6 only．

# Museum－quality stretcher bars for the professional 



Cross－section of Heavy－duty Stretcher Bar．

Box quantity waived for special orders！
NOTE：ALL SIZES NOT LISTED．LIST AVAILABLE
UPON REQUEST．NEED FRACTIONAL SIZES？
CALL 1－800－233－2404 FOR MORE INFORMATION．

| Heavy－duty Bars（Box of 6） |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| NUMBER | SIZE | NUMBER | SIZE | NUMBER | E |
| 890001 | 8＂ | 890009 | $24 "$ | 890027 | 44＂ |
| 890050 | $9{ }^{\text {9 }}$ | 890010 | $25 "$ | 890028 | 46＂ |
| 890002 | 10＂ | 890011 | $26 "$ | 890029 | 48＂ |
| 890051 | 11＂ | 890012 | 27＂ | 890030 | 50＂ |
| 890003 | 12＂ | 890013 | 28＂ | 890031 | 52＂ |
| 890065 | $13 "$ | 890014 | $29 "$ | 890032 | 54＂ |
| 890004 | 14＂ | 890015 | 30＂ | 890033 | 56＂ |
| 890066 | $15 "$ | 890016 | 31＂ | 890034 | 58＂ |
| 890005 | $16 "$ | 890017 | 32＂ | 890035 | 60＂ |
| 890052 | 17＂ | 890018 | 33＂ | 890038 | 72＂ |
| 890006 | $18 "$ | 890019 | 34＂ | 890041 | 84＂ |
| 890053 | 19＂ | 890020 | 35＂ | 890044 | 96＂ |
| 890007 | 20＂ | 890021 | 36＂ | 890046 | 108＂ |
| 890067 | $21 "$ | 890023 | 38＂ | 890047 | 120＂ |
| 890008 | 22＂ | 890025 | 40＂ | 890228 | 132＂ |
| 890068 | $23 "$ | 890026 | $42^{\prime \prime}$ | 89008 | 144 |

## Heavy－duty Cross Braces

| NUMBER | SIZE | NUMBER | SIZE | NUMBER | SIZE |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 891001 | 8＂ | 891024 | 39＂ | 891055 | 74＂ |
| 891067 | 9＂ | 891025 | 40＂ | 891039 | 76＂ |
| 891002 | 10＂ | 891075 | 41＂ | 891058 | 78＂ |
| 891068 | 11＂ | 891026 | 42＂ | 891040 | 80＂ |
| 891003 | 12＂ | 891076 | 43＂ | 891060 | 82＂ |
| 891069 | 13＂ | 891027 | 44＂ | 891041 | 84＂ |
| 891004 | 14＂ | 891077 | 45＂ | 891062 | 86＂ |
| 891070 | 15＂ | 891028 | 46＂ | 891042 | 88＂ |
| 891005 | 16＂ | 891078 | 47＂ | 891056 | 90＂ |
| 891071 | 17＂ | 891029 | 48＂ | 891043 | 92＂ |
| 891006 | 18＂ | 891059 | 49＂ | 891106 | 94＂ |
| 891072 | 19＂ | 891030 | 50＂ | 891044 | 96＂ |
| 891007 | 20＂ | 891080 | 51＂ | 891096 | 98＂ |
| 891073 | 21＂ | 891031 | 52＂ | 891057 | 100＂ |
| 891008 | 22＂ | 891065 | 53＂ | 891045 | 102＂ |
| 891074 | 23＂ | 891032 | 54＂ | 891063 | 104＂ |
| 891009 | 24＂ | 891064 | 55＂ | 891112 | 106＂ |
| 891010 | 25＂ | 891033 | 56＂ | 891046 | 108＂ |
| 891011 | 26＂ | 891053 | 57＂ | 891048 | 110＂ |
| 891012 | 27＂ | 891034 | 58＂ | 891117 | 112＂ |
| 891013 | 28＂ | 891084 | 59＂ | 891119 | 114＂ |
| 891014 | 29＂ | 891035 | 60＂ | 891121 | 116＂ |
| 891015 | 30＂ | 891085 | 61＂ | 891123 | 118＂ |
| 891016 | 31＂ | 891050 | 62＂ | 891047 | 120＂ |
| 891017 | 32＂ | 891091 | 63＂ | 891148 | 122＂ |
| 891018 | 33＂ | 891036 | 64＂ | 891124 | 124＂ |
| 891019 | 34＂ | 891086 | 65＂ | 891126 | 126＂ |
| 891020 | 35＂ | 891037 | 66＂ | 891132 | 128＂ |
| 891021 | 36＂ | 891054 | 68＂ | 891136 | 132＂ |
| 891022 | 37＂ | 891052 | 70＂ | 891144 | 140＂ |
| 891023 | 38＂ | 891038 | 72＂ | 891092 | 144＂ |

## BEST MEDIUM \& LIGHT DUTY STRETCHER BARS

## Medium-duty and Light-duty Stretcher Bars

The medium-duty and light-duty bars are manufactured from pine. Light-duty bars are ideal for small paintings and can fit within the rabbets of most decorative picture frames. The Medium Duty is a nice alternative for a gallery wrap and larger paintings.

Medium-duty Bars (Box of 12) NUMBER SIZE NUMBER SIZE NUMBER SIZE 890101 8" $89010822^{\prime \prime} \quad 89012136 "$ 890150 9" 890147 23" 890123 38" 890102 10" 890109 24" 890125 40" 890151 11" 890110 25" 890126 42" 890103 12" 890111 26" 890127 44" 890143 13" 890112 27" $89012846 "$ 890104 14" 890113 28" 890129 48" 890144 15" 890114 29" 890130 50" 890105 16" 890115 30" 890131 52" 890142 17" 890116 31" 890132 54" 890106 18" 890117 32" 890133 56" 890145 19" 890118 33" 890134 58" 890107 20" 890119 34" 890135 60" 890146 21" 890120 35" 890138 72"
*Not available over 72"

## Medium-duty Cross Braces

## NUMBER SIZE

892008 8" 892009 9" 892010 10" 892011 11" 892012 12" 892013 13" 892014 14" 892015 15" 892016 16" 892017 17" 892018 18" 892019 19" 892020 20" 892021 21" 892022 22" 892023 23" 892024 24" 892025 25" 892026 26" 892027 27"
number size 892028 28" 892029 29" 892030 30" 892031 31" 892032 32" 892033 33" 892034 34" 892035 35" 892036 36" $89205656 "$ 892037 37" 892057 57" 892038 38" 892058 58" 892039 39" $89206060 "$ 892040 40" 892061 61" 892041 41" 892062 62" 892042 42" $89206363^{\prime \prime}$ 892043 43" 892064 64" 892044 44" 892066 66" 892045 45" 892068 68" 892046 46" 892070 70" 892047 47" 892072 72"

892048 48" 892049 49" 892050 50" 892051 51" 892052 52" 892053 53" 892054 54" 892055 55" 892061 61"


Cross-section of Lightweight Stretcher Bar.

NOTE: ALL SIZES NOT LISTED. LIST AVAILABLE UPON REQUEST. NEED FRACTIONAL SIZES? CALL 1-800-233-2404 FOR INFORMATION.

Light-duty Bars* (Box of 12) number size number size

| IBER SIL | UMBER SIZE | UMBER SIZE |
| :---: | :---: | :---: |
| $894001{ }^{\text {8" }}$ | $894015{ }^{2} 2^{\prime \prime}$ | 894029 36" |
| $894002{ }^{\text {9" }}$ | 894016 23" | 894031 38" |
| 894003101 | 894017 24" | 894033 40" |
| 894004 11" | 894018 25" | $89403542 "$ |
| $89400512 "$ | 894019 26" | $89403644 "$ |
| $89400613^{\prime \prime}$ | 894020 27" | 894037 46" |
| 894007 14" | 894021 28" | 89403848 |
| $8940081{ }^{\prime \prime}$ | 894022 29" | 89403950 |
| 894009 16" | 894023 30" | 894043 52" |
| 894010 17" | 894024 31" | 894040 54" |
| 894011 18" | 894025 32" | 894044 56" |
| 894012 19" | 894026 33" | 894041 58" |
| 894013 20" | 894027 34" | 894042 60" |

Light-duty Cross Braces

| number size | NUMBER SIZE | NUMBER SIZE |
| :---: | :---: | :---: |
| $8970088^{\prime \prime}$ | 897022 22" | 897036 36" |
| 897009 9" | 897023 23" | 897038 38" |
| $897010{ }^{10}$ | 897024 24" | 897040 40" |
| 897011 11" | 897025 25" | 897042 42" |
| 897012 12" | 897026 26" | 897044 44" |
| 897013 13" | 897027 27" | 897046 46" |
| 897014 14" | 897028 28" | 897048 48" |
| 897015 15" | 897029 29" | 897050 50" |
| 897016 16" | 897030 30" | 897052 52" |
| 897017 17" | 897031 31" | 897054 54" |
| 897018 18" | 897032 32" | 897056 56" |
| 897019 19" | 897033 33" | 897058 58" |
| 897020 20" | 897034 34" | 897060 60" |
| 897021 | 897035 35" |  |

## BEST ALUMINUM STRETCHER BARS

Aluminum Pro－Bar Stretcher（Box of 6）Sizes under 60＂sold in quantity of 6 only．
Kiln－dried pine is connected to a specially milled $3 / 8$＂aluminum bar．Paintings will never twist，warp，bend or change due to dryness or humidity．The recycled aluminum stock provides a structural frame of total strength and stability．The pine outer bar offers a smooth，rounded edge and a solid surface for stapling．Pro－Bars start at $8 "$ and can be cut to $144 "$ and beyond．Must be assembled with aluminum corner inserts（item 895020－04）．

| nUMBER | sIzE | NUMBER | sIzE | NUMBER | size | number | size | Number size |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 893002 | 8＂ | 893011 | 18＂ | 893021 | 28＂ | 893033 | 40＂ | 893041 58＂ |  |
| 893010 | $9{ }^{\prime \prime}$ | 893024 | 19＂ | 893076 | 29＂ | 893035 | 42 | 893042 60＂ |  |
| 893003 | 10＂ | 893013 | 20＂ | 893023 | 30＂ | 893068 | $43^{\prime \prime}$ | 893046 72＂ |  |
| 893012 | 11＂ | 893075 | $21 "$ | 893016 | 31＂ | 893036 | 44＂ | 893047 84＂ |  |
| 893005 | 12＂ | 893015 | 22＂ | 893025 | 32＂ | 893037 | 46 | 893048 96＂ |  |
| 893006 | 13＂ | 893083 | 23 ＂ | 893058 | 33＂ | 893038 | $48 "$ | 893057 108＂ |  |
| 893007 | 14＂ | 893017 | $24 "$ | 893027 | 34＂ | 893039 | 50 | 893054 120＂ |  |
| 893085 | $15 "$ | 893074 | 25＂ | 893018 | 35＂ | 893061 | 52＂ | 893132 132＂ |  |
| 893009 | $16 "$ | 893019 | $26^{\prime \prime}$ | 893029 | $36 "$ | 893040 | $54 "$ | 893087 144＂ |  |
| 893014 | 17＂ | 893084 | 27 ＂ | 893031 | $38 "$ | 893079 | $56 "$ |  |  |
|  |  |  |  |  |  |  |  | $\mathrm{H}$ | $\|i\|$ |
| Alumin | um P | Bar Cross | Sra |  |  |  |  | $\bigcirc$ | 4 |
| NUMBER | SIZE | NUMBER | SIZE | NUMBER | SIZE | NUMBER | SIZE | － | 42 |
| 898008 | 8＂ | 898021 | 21＂ | 898034 | 34＂ | 898056 | 56＂ | － | mbled w |
| 898009 | $9{ }^{\prime \prime}$ | 898022 | 22＂ | 898035 | 35＂ | 898058 | 58＂ | － | eel corner i |
| 898010 | 10＂ | 898023 | 23＂ | 898036 | 36＂ | 898060 | 60＂ | 4 |  |
| 898011 | 11＂ | 898024 | 24＂ | 898038 | 38＂ | 898072 | 72＂ | 1－1／2＂${ }^{\text {Wod }}$ | 3/32" Һ |
| 898013 | $13{ }^{\prime}$ | 898026 | $26^{\prime \prime}$ | 898042 | 42 | 898096 | 96＂ | － | Aluminum |
| 898014 | $14 "$ | 898027 | 27＂ | 898043 | $43 "$ | 898108 | 108＂ | － |  |
| 898015 | 15＂ | 898028 | 28＂ | 898044 | 44＂ | 898120 | 120＂ | 2 | $\square$ |
| 898016 | $16 "$ | 898029 | 29＂ | 898046 | 46＂ | 898132 | 132＂ |  |  |
| 898017 | 17＂ | 898030 | 30＂ | 898048 | 48＂ | 898144 144＂ |  | Cross－section of warpresistant Pro－Bar frame． |  |
| 898018 | 18＂ | 898031 | 31＂ | 898050 | 50＂ |  |  |  |  |
| 898019 | 19＂ | 898032 | 32＂ | 898052 | 52＂ | NOTE：ALL SIZES NOT LISTED．LIST AVAILABLE UPON REQUES NEED FRACTIONAL SIZES？CALL 1－800－233－2404 FOR INFORMAI |  |  |  |
| 898020 | $20 "$ | 898033 | $33 "$ | 898054 | $54 "$ |  |  |  |  |  |  |

## Aluminum Gallery Wrap Stretcher Bars（Box of 6）

Aluminum Gallery Wrap stretcher bars are so beautiful，they don＇t even need a canvas！The 2.25 ＂profile gives any canvased picture the depth it needs to come alive on a wall．

| NUMBER | SIZE | NUMBER SI | SIZE | NUMBER | R SIZE | NU |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 896008 | 8＂ | 89602828 | 28＂ | 896046 | 6 46＂ | 96 |
| 896010 | 10＂ | 896030 30 | 30＂ | 896048 | 8 48＂ | 896 |
| 896012 | 12＂ | 896032 32 | 32＂ | 896050 | 0 50＂ | 896 |
| 896014 | 14＂ | 896034 3 | 34＂ | 896054 | 4 54＂ | 8960 |
| 896016 | $16 "$ | 896036 36 | 36＂ | 896056 | 6 56＂ | 89 |
| 896018 | 18＂ | 896038 38 | 38＂ | 896060 | 0 60＂ | 89 |
| 896020 | 20＂ | 89604040 | 40＂ | 896064 | 4 64＂ |  |
| 896024 | 24＂ | 8960424 | 42＂ | 896066 | 6 66＂ |  |
| 896025 | 25＂ | 896044 | 44＂ | 896072 | 27 |  |
| Gallery Wrap Cross Braces |  |  |  |  |  |  |
| NUMBER | SIZE | NUMBER | R SIZE |  | NUMBER | SIZE |
| 899008 | 8＂ | 899028 | 8 28＂ |  | 899046 | 46＂ |
| 899010 | 10＂ | 899030 | 30＂ |  | 899048 | 48＂ |
| 899012 | 12＂ | 899032 | 32＂ |  | 899050 | 50＂ |
| 899014 | 14＂ | 899034 | 3 34＂ |  | 899054 | 54＂ |
| 899016 | $16 "$ | 899036 | 36＂ |  | 899056 | 56＂ |
| 899018 | 18＂ | 899038 | 8 38＂ |  | 899060 | 60＂ |
| 899020 | 20＂ | 899040 | 0 40＂ |  | 899064 | 64＂ |
| 899024 | 24＂ | 899042 | 2 42＂ |  | 899066 | 66＂ |
| 899025 | $25 "$ | 899044 | 4 44＂ |  | 899072 | 72＂ |

## BEST ALUMINUM HD STRETCHER BARS

## The original HD bar with added aluminum for maximum strength

## Aluminum HD Stretcher Bar (Box of 6)

The BEST Aluminum HD Stretcher Bar offers strength, stability, long length capability, and a larger stapling area. It gives you a full 1-3/8" area to staple on the back. We developed the Aluminum HD from combining our ever popular Heavy Duty stretcher bar with the Aluminum Pro. Signature rounded profile allows the canvas to drape over the front eliminating "ghosting."

NOTE: ALL SIZES NOT LISTED. LIST AVAILABLE UPON REQUEST. NEED FRACTIONAL SIZES? CALL 1-800-233-2404 FOR MORE INFORMATION.

| number | size | NUMBER | sIzE | NUMBER | size | NUMBER | size |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 884008 | 8" | 884017 | $17{ }^{\prime \prime}$ | 884026 | $26 "$ | 884036 | 36" |
| 884009 | $9{ }^{9}$ | 884018 | 18" | 884027 | 27 | 884038 | $38 "$ |
| 884010 | 10" | 884019 | 19" | 884028 | 28 | 884040 | 40" |
| 884011 | 11" | 884020 | 20 | 884029 | 29 | 884060 | 60" |
| 884012 | 12" | 884021 | $21 "$ | 884030 | 30 | 884084 | 84" |
| 884013 | 13 " | 884022 | 22 | 884031 | 31" | 884090 | $90 "$ |
| 884014 | 14" | 884023 | 23 | 884032 | 32" | 884096 | $96 "$ |
| 884015 | $15 "$ | 884024 | $24 "$ | 884033 | 33 " |  |  |
| 884016 | $16 "$ | 884025 | $25 "$ | 884034 | $34 "$ |  |  |



## BEST Cross Brace Bracket

- State-of-the-art design works with all sizes of bars
- Slotted design allows for finest adjustment of canvas tension
- Allows bar frame to sit flat against a wall
- We recommend cross braces for canvas over 36"
- Contains 2 brackets/screws
- One unit ships free with each cross brace.

Additional brackets available for extra cost.

## NUMBER 895015



How to assemble the Cross Brace Bracket
STEP 1 Assemble your stretcher bars (A).
STEP 2 Lay your cross braces into position.
STEP 3 Place your Richeson Cross Brace Bracket (C) \#895015 at the end of your Cross Braces (B).
STEP 4 Attach bracket (C) to brace (B) with 1 to 3 screws (D) as desired. Do not overtighten.
STEP 5 Attach bracket (C) to pre-assembled frame from step 1 with 2 screws (E).
STEP 6 After canvas is tightly stretched, apply light pressure to brace and secure screw (D).


Cross-section of Heavy-duty Stretcher.
\#899400 HEAVY DUTY Linear Stock
8', 10', 12' Lengths


Cross-section of Aluminum Gallery Wrap.
\#896000 ALUMINUM GALLERY WRAP
Linear Stock
8', 10', 12' Lengths


Cross-section of Heavy Duty Double Profile.
\#899401 HD DOUBLE PROFILE BAR

## Linear Stock

12 ' Lengths only. Will cut length to ship.
Two bars in one!
Same great quality
Same high rounded profile


Cross-section of Medium-duty Stretcher.
\#890700 MEDIUM DUTY Linear Stock
8', 10', 12' Lengths

Cross-section of Aluminum Pro.
\#893500 ALUMINUM PRO Linear Stock 8', 10', 12' Lengths



Cross-section of Lightweight Stretcher. \#894400 LIGHT DUTY Linear Stock 8' 10 ', 12' Lengths

## Splice Kits \& Lap Joints

Splice Kits \& Lap Joints
An oversized frame does not have to mean high shipping costs!

JRC has developed a Splice Kit
(SK) for aluminum bars that will
allow you to have extra long lengths but enable you to ship reasonably. Each aluminum bar requires two splice kits for strength and stability. It does not affect the integrity of the bar.

Lap Joints (SKBR) are used for cross braces. Placement is at the manufacturer's discretion. You can request that the holes be predrilled with assembly instructions for a set up charge (SET). Cost is determined by size of the frame.

Contact your sales representative for more details.

## Splice Kit \#SK

## STRETCHING ACCESSORIES



## e. BEST Corner Keys

Each pack contains a set of four keys that can be used on wood stretcher bar frames and Aluminum Pro Bars. Mount keys by using the pre-drilled holes on the Aluminum Pro Bars or by making your own with a 3/32" drill bit. The BEST keys are an essential tool for adjusting the tension of the canvas material just by the turn of a nut!
NUMBER 890048 *Required for Aluminum Bars


## f. Hardboard Corners

A simple but worthwhile accessory. These corners are an exact $90^{\circ}$ angle to ensure that frame corners will remain square. The predrilled holes make mounting easy. Just screw one hardboard panel to each of the four corners of the frame. Sold in packs of 4.
*Screws not included.

## NUMBER

895007-04
895008-04

## DESCRIPTION

8" Corners for small paintings 12" Corners for large paintings

## Aluminum Corners*

These steel corner inserts are only to be used with the BEST Aluminum Bars. Use 1 pack (4 corners) for
 small frames and two packs Aluminum Corner for heavy pieces or frames over 36 " in length. Sold in packs of 4.

NUMBER 895020-04 *Required for Aluminum Bars

## CANVAS STRETCHING 101

## Helpful Tools

Rubber mallet
Stapler
Scissors
Canvas Pliers
Awl
Screwdriver
Recommended: Hardboard Corners, BEST Keys (not included)


1. Start by stapling the middle of one side of stretcher bar; repeat on opposite side, pulling taut. Do the same for the other sides, always pulling the canvas taut.

2. Alt: cut out a square.

3. Continue stapling working from the center to the corners making sure the staple spacing is even.


Wood keys are tapped in the interior corner slots to adjust the tension of the canvas. Place a dab of wood glue on end to hold in place. Take care not to damage canvas.

6. Begin your corner by folding the canvas straight along the front, fold the side canvas over the top.

3. Please note, do not staple the canvas to the end of corners because you need enough room to manipulate the canvas for tucking the corners. Leave 1"-2".

4. Trim the corners of excess canvas to eliminate bumps when you make a corner. Cut the "dog ear" on an angle.

7. Bend the first fold over the top of the side fold. Make sure corner lines are neat.

8. Optional: You can use canvas pliers to get the corner tight and flat.

9. Finish stapling.

Following steps are optional.


Some companies staple the corners. If you happen to get a canvas back that is sagging, you can use our BEST Corner Keys to remedy the problem. It's as easy as a turn of a nut! The Best Corner Key can be used on standard stretcher bars and our exclusive Aluminum Bars. If you staple, underpin, or glue your corners, this will break the seal to open the corners up to $1 / 8^{\prime \prime}$. Save time and money by not having to re-stretch the canvas, use BEST Keys!

## STORAGE BOXES

Every artist who wants to work beyond their studio or office will appreciate any number of these storage boxes. Each natural wooden box has its own unique features to help an artist organize supplies for going out on location or traveling to a workshop. Artists may enjoy painting the boxes, and selling them to other artists. Great for stores to use as gift sets.


## Sketch Boxes

These wooden sketch boxes come equipped with a palette that will slide in and out of its own slotted area. Artists are able to store a

NUMBER CLOSED DIMENSIONS (WxLxH)
A. 696201 16-1/2" x 13" x 4 " $\mathrm{w} / 2$ slots for palettes
B. $696202201 / 2^{\prime \prime} \times 161 / 2^{\prime \prime} \times 33 / 4^{\prime \prime}$ $\mathrm{w} / 2$ slots for palettes
c. $696207161 / 2^{\prime \prime} \times 127 / 8^{\prime \prime} \times 43 / 4$ " $\mathrm{w} / 2$ slots for palettes (with removable inner storage tray)
๑. Tole Box

Equipped with a palette and permanent dividers.

NUMBER CLOSED DIMENSIONS (W*L×H)
$69620312^{\prime \prime} \times 9 " \times 2-5 / 8^{\prime \prime}$

## E The Winner Easel Box

A super easel box, just like the French Easel but without the legs. Comes with its own palette and will hold a canvas up to 26" high.

NUMRER CLOSED DIMENSIONS ( $\mathrm{W} \times \mathrm{L} \times H$ ) 696209 121/4" $\times 16^{\prime \prime} \times 21 / 2^{\prime \prime}$
f. Concord Table Easel Box Ideal for workshops, dorm rooms, traveling and even studio work. It amazingly holds a canvas panel or pad up to 33" high!

NUMBER CLOSED DIMENSIONS (WxLxH) 848007 15" x 14-7/8" x 4-7/8"


## STORAGE BOXES


A. Richeson French Mistress Unlimited uses! Designed to give the artist extra work area and more storage space. Can rest on the drawer of the French easel or any flat surface. Hinged flaps for expanded work space.

- Opened dimensions: 17-38" x 41-3/4"
- Closed dimensions: $17-388^{\prime \prime} \times 21^{\prime \prime} \times 2-38 "$


## NUMBER 886007

## в. Richeson French Companion

The Richeson Covered Palette is included with the French Companion.

- Opened dimensions: $13-1 / 2^{\prime \prime} \times 33-1 /$ " $^{\prime \prime}$
- Closed dimensions: $13-1 / 2^{\prime \prime} \times 16-3 / 4$ " $\times 2-3 / 8^{\prime \prime}$

NUMBER 886006


## Wood Brush Boxes

A great way to personalize your own brush set. The larger boxes are also great for holding tubes of paint!

## NUMBER DESCRIPTION

c. 696211 Small long handle; 15-1/4"x 4" x 1-38"
D. 696214 Large short handle;

7-5/8" x 5-1/4" x 1-5/8"
E. 696215 Large long handle; $13-3 / 4 " \times 5 " \times 1-1 / 2 "$

## ғ. Brillion Paintbox \#5

The section between the compartments for holding a brush measures $7-7 / 8^{\prime \prime} \times 1 / 2^{\prime \prime} \times 1 / 4$ ". The box has a detachable lid which has bowed metal clips to ensure a tight fit.

- Outside dimensions: 8" x 3-38" x 1-1/4"
- Inside compartments: $7-1 / 4$ " x $3 / 4$ " $\times 1 / 2^{\prime \prime}$



## Wet Canvas Carrier

Attach the top unit with handle to a wet canvas. Then place another canvas, wet or dry, facing the wet canvas, and the unit keeps the two canvases $1 / 2^{\prime \prime}$ apart. A second unit fastens at the bottom. Fits any size canvas. Empty, the unit will fit in the bottom of a sketch box.
NUMBER 694010

## CANVAS PAINTING ACCESSORIES

Constructed of rugged, $100 \%$ cotton duck canvas, our canvas accessories are made to last. Whether for use in a studio, classroom or on-location, these quality products will fill a variety of needs.


## D. Artist Tote Bag

Measuring 15" high, 12 " wide and 4 " deep, this bag comes with carry straps, pockets on each end and a pocket on the front large enough to carry a magazine or notebook. On the back, it has divided brush pockets to carry up to 15 brushes: 10 of the compartments are for short brushes and 5

## A. Full Artist Apron

The apron has large side pockets as well as a large center pocket across the bib. One size fits most in this practical artist accessory.

## NUMBER 945323

## в. Canvas Brush Roll-up

Protect and secure your brushes in this convenient brush roll-up. Made from $100 \%$ cotton canvas, the brush roll-up has nylon trim and ties for durability. Brushes easily slide into the slotted compartments, and the canvas flap folds over to protect brushes. Overall size: 16-3/4" x 21-1/4". NUMBER 945327

## c. French Easel Back Pack

If a French Easel is needed, it can be taken along in this easily shouldered backpack designed specifically for location painters. The 18" x 22" backpack offers room for a French style easel, paper/canvas, and features easily accessible side pockets, convenient handles and comfortably-padded shoulder straps.

```
NUMBER 945326
``` are for long handles. This tote has many uses but is ideal for students going to and from classes or artists attending workshops.

NUMBER 945324 (Richeson logo)
NUMBER 945325 (blank - no logo)


\section*{e. Grey Matters \({ }^{\text {TM }}\) Artist Leatherette Apron}
- Easy to clean
- Apron length (top of bib to hem): 33"
- Apron width at widest point: 22"
- Easily adjustable straps at neck and waist make it suitable for artists large and small
- 16 brush pockets for easy access to brushes while working
- Polybagged

NUMBER 945322

\section*{PORTFOLIOS}


\section*{Canvas Portfolios}

These canvas portfolios，made from heavy－duty nylon， are the perfect solution for transporting artwork．
They are designed for easy carrying with adjustable shoulder straps and plastic swivel snap hooks for durability．

\section*{A．Canvas Portfolio with Leather Corners ITEM OUTER DIMENSIONS \\ \(49630417{ }^{\prime \prime} \times 22^{\prime \prime}\) \\ 496305 20＂x 26＂ \\ 496306 \\ 23＂x 31＂ \\ 496308 \\ 24" x 36"}

в．Canvas Portfolio（no leather corners）
ITEM
outer dimensions
496206
23＂x 31＂

\section*{c．Zippered Portfolios}

These zippered portfolios feature one compartment with an elastic band for holding paper securely and a plastic handle．Stiff to prevent bending．

NUMBER INSIDE DIMENSIONS
496003 131／4＂\(\times 173 / 4\)＂
496004 16－3／4＂\(\times 21-3 / 4 "\)
496005 17－1／4＂x 24－1／4＂
496006
22－1／2＂x 33＂

\section*{D．Corrugated Designer Portfolio}

A sleek designer portfolio made of 250 lb ．cardboard． Overall dimensions are：28＂x 32＂with a 3／4＂gusset． （Gusset refers to width at base．）
NUMBER 100900 （pack of 12）

\section*{RICHESON PRINTMAKING PRESSES}

These presses can be used for a variety of printmaking techniques, including linoleum block printing, collagraph printing, engraving, etching and monoprinting. Richeson Presses are manufactured using quality parts and craftsmanship: heavy castings, steel rollers, and micro pressure gauges. Built rock solid for professionals and priced for artists!

\section*{Presses}
\begin{tabular}{ll} 
NUMBER & DESCRIPTION \\
695102 & 11" Baby press \\
695202 & 13" Small press \\
695302 & 19" Medium press \\
695402 & 23" Large press
\end{tabular}

Press Stands
NUMBER DESCRIPTION
695205 13" Small press stand
695305 19" Medium press stand
695405 23" Large press stand

\section*{Complete Press Packages}
(includes press, plate, grey cushion)

\section*{NUMBER DESCRIPTION}

695100 11" Baby press package
695200 13" Small press package (short bed)
695201 13" Small press package (w/stand/short bed)
695300 19" Medium press package
695301 19" Medium press package (w/stand)
695400 23" Large press package
695401 23" Large press package (w/stand)


Micro pressure gauges for superior control over prints.


Heavy steel rollers for consistent, even pressure.


Individually adjustable feet to ensure premium stability!

\section*{Press Plates}

\section*{NUMBER DESCRIPTION}

695103 Baby press steel plate \(11-11 / 16 " \times 19-3 / 4 " \times 1 / 8 "\)
695203 Small press phenolic plate (short) 13-3/4" \(\times 26^{\prime \prime} \times 1 / 2^{\prime \prime}\)
695210 Small press phenolic plate (long) 13-3/4" x 36" x 1/2"
695212 Small press steel plate (long) \(13-3 / 4 " \times 36 " \times 1 / 8^{\prime \prime}\)
695303 Medium press phenolic plate \(19-5 / 8^{\prime \prime} \times 36 " \times 1 / 2^{\prime \prime}\)
695403 Large press phenolic plate \(23-5 / 8^{\prime \prime} \times 36 " \times 1 / 2^{\prime \prime}\)

\section*{Press Blankets}

\section*{NUMBER DESCRIPTION}

695104 Baby press cushion (grey) 10-1/2" x 19" x 1/4" 695107 Baby press cushion (white) \(10-1 / 2^{\prime \prime} \times 19^{\prime \prime} \times 1 / 4 "\)
695108 Baby press pusher (white) 10-1/2" x 19" x 1/8"
695109 Baby press catcher (white) 10-1/2" \(\times 19^{\prime \prime} \times 1 / 16^{\prime \prime}\)
695204 Small press cushion short (grey) \(12^{\prime \prime} \times 26^{\prime \prime} \times 1 / 4 "\)
695213 Small press cushion long (grey) 12" x 36" x 1/4"
695214 Small press cushion short (white) 12 " \(\times 26\) " \(\times 1 / 4\) "
695215 Small press cushion long (white) \(12^{\prime \prime} \times 36 " \times 1 / 4 "\)
695216 Small pusher short (white) 12" \(\times 26 " \times 1 / 8^{\prime \prime}\)
695217 Small pusher long (white) 12" x 36" x 1/8"
695218 Small catcher short (white) \(12^{\prime \prime} \times 26 " \times 1 / 16^{\prime \prime}\)
695219 Small catcher long (white) 12 " \(\times 36\) " \(\times 1 / 16^{\prime \prime}\)
695304 Medium press cushion (grey) 18" x 36" x 1/4"
695307 Medium press cushion (white) 18 " x \(36 " \times 1 / 4 "\)
695308 Medium press pusher (white) \(18^{\prime \prime} \times 36^{\prime \prime} \times 1 / 8^{\prime \prime}\)
695309 Medium press catcher (white) 18" x 36" x 1/16"
695404 Large press cushion (grey) \(22-1 / 2^{\prime \prime} \times 36 " \times 1 / 4 "\)
695407 Large press cushion (white) \(22-1 / 2^{\prime \prime} \times 36 " \times 1 / 4 "\)
695408 Large press pusher (white) \(22-1 / 2^{\prime \prime} \times 36^{\prime \prime} \times 1 / 8^{\prime \prime}\)
695409 Large press catcher (white) \(22-1 / 2^{\prime \prime} \times 36^{\prime \prime} \times 1 / 16 "\)

\section*{Press Plate and Blanket Packages (for small press) NUMBER DESCRIPTION}

695206 Phenolic plate (695203) / cushion (695204)
695207 Phenolic plate (695210) / cushion (695213)
695209 Steel plate (695212) / cushion (695213)

\begin{tabular}{|c|c|c|c|c|}
\hline Features & Baby Press Package & Small Press Package & Medium Press Package & Large Press Package \\
\hline Gear ratio & direct drive & 2.62:1 & 2.62:1 & 3.35:1 \\
\hline Handle & two-point & three-point & three-point & four-point \\
\hline Plate included & 1/8" thick steel & 1/2" thick phenolic & 1/2" thick phenolic & 1/2" thick phenolic \\
\hline Bed size & 113/4"(w) x 193/4"(I) & \(13^{1 ⁄ 2}{ }^{\prime \prime}(\mathrm{w}) \times 26 "(1)\) & 195/8"(w) x 36"(I) & 235/8"(w) x 36"(I) \\
\hline Blanket included & \(1 / 4 " \times 101122^{\prime \prime}(\mathrm{w}) \times 19\) (I) & 1/4" \(\times 12\) "(w) x 26 "(I) & 1/4" \(\times 18 "(\mathrm{w}) \times 36 "(1)\) & 1/4" \(\times 221 / 2^{\prime \prime}(\mathrm{w}) \times 36\) "(I) \\
\hline Max. print size & 9½"(w) x 18"(I) & 12"(w) x 25"(I) & 17"(w) x 35"(I) & 22"(w) x 35"(I) \\
\hline Upper roll dimensions & 3" diam. x 103/4"(w) & 4½" diam. x 13"(w) & 4½" diam. x 19"(w) & 41/4" diam. x 2233/4"(w) \\
\hline Lower roll dimensions & 11/2" diam. \(\times 103 / 4\) "(w) & 2" diam. x 13"(w) & 2" diam. x 19"(w) & 3" diam. x 223/4"(w) \\
\hline Clearance (w/o blanket) & 15/16" & 11/4" & 1114" & 15/8" \\
\hline Base dimensions & 131/4"(w) x 11³/4"(I) & \(16 "(\mathrm{w}) \times 291122^{\prime \prime}(\mathrm{I})\) & 21½"(w) x 30"(I) & 26"(w) x 33"(I) \\
\hline Shipping weight & 69 lbs. & 161 lbs. & 201 lbs. & 318 lbs. \\
\hline Item number & 695100 & 695200 & 695300 & 695400 \\
\hline
\end{tabular}

\section*{RICHESON LINOLEUM}

Our linoleum was born out of the need to find a product that would be easy for artists of all ages to carve on. Working with traditional lino tools, it cuts like butter. It leaves beautiful, clean edges and works well on curves and tight corners. It is really an answer for those who have wrestled with tough or hard linoleum in the past. One of its real advantages is its long shelf life - as much as ten times longer than traditional lino - so it stays workable for much longer.

\section*{Easy-To-Cut Lino}
- Cuts like butter
- Creates clean edges
- Has a long shelf life
- Unmounted is carvable on both sides!

\section*{Precut Unmounted} number 799001 799003 799004 799005 79900 6" x 8" 799011 6" x 9" 799007 799008 9" x 12" \(79900912 " \times 12 "\) 799010 12" \(\times 18\) "

\section*{Easy-To-Cut Rolls} number description
799070 12" \(\times 50^{\prime}\)
799071 12" x 100'
(2 rolls - 12" \(\times 50\) ')

Precut Mounted number size 799050 3" x 4" 799051 3" \(\times 5\) " 799052 4" \(\times 5^{\prime \prime}\) 799053 4" x 6" 799054 5" x 7" 799055 5" x 8" \(7990566^{\prime \prime} \times 8\) " 799057 6" x 9" 799058 8" x 10" 799059 9" \(\times 12\) "
-


\section*{LINOLEUM CUTTING TOOLS}

\section*{A. Hard Rubber Brayer}

The diameter on each of these brayers measures 1-1/8" and all brayers come with the "back rest" feature for neat resting between inking. Simply turn the handle over on a flat surface when not in use to prevent flattening of the rubber.
\begin{tabular}{cc} 
NUMBER & DESCRIPTION \\
699026 & 2" Wide \\
699040 & 2-1/2" Wide \\
699041 & 3" Wide \\
699027 & 4" Wide \\
699028 & 6" Wide \\
699029 & 8" Wide
\end{tabular}

\section*{в. Small Hand Press}

All metal construction. Even pressure for excellent reproduction of prints up to 8". At only 6lbs., this little press is perfect for small runs, cards, and school projects!


\section*{c. Lino Cutter Set}

Six assorted blades and a solid, heavy-duty plastic handle. Packaged to hang. 5-1/8" x 1-5/8" x 1-1/8".

\section*{NUMBER 860055}

\section*{. Lino Cutter Handle}

Solid heavy-duty plastic handle packaged to hang. Blades sold separately. (See listing at right.)

NUMBER 860062

\section*{E. Heavy-Duty Lino Handle}

Storage for blades in the handle! Blades sold separately at right.

NUMBER 860061 (bagged)
F. Wooden Lino Handle

NUMBER 860064 (bagged)
NUMBER 860065 (bagged with 6 blades)
NUMBER 860024 (bagged pack of 24)


\section*{Linoleum Cutter Blades}

Perfect for use with any of the handles shown at left. Tools can be sharpened on an Arkansas or other fine-grained stone.


Packs of 6 (LISTED LEFT TO RIGHT)
NUMBER DESCRIPTION
860071 Deep Gouge
860073 Bowl
860074 Short Gouge
860075 Narrow Gouge
860076 U Shape

\section*{q. Wooden Block Stop}

An easy way to make cutting into lino blocks safer. Great for the classroom. 7-1/2" x 10-1/4" work area.

\section*{NUMBER 698999}

\author{
н. Metal Linoleum Block Stop
}

Makes cutting into lino blocks safer! Can also be used as an inking surface! 7-1/2" x 10-1/4" work area.
NUMBER 697999

\section*{MANIKINS}

Manikins are excellent reference tools for learning the basics of drawing. The manikins from Jack Richeson are made from smooth hardwood and feature adjustable ball joints. Durable and elegantly finished in a Ph neutral varnish, our manikins are available in a variety of shapes and sizes.

\section*{Wooden Manikins}

These accurately proportioned figures adjust easily to most human positions.

\section*{NUMBER}

DESCRIPTION
710108
710109
710110
710111 Fema Maniki 8
Female Manikin 8
710112 Male Manikin 12"
710113 Female Manikin 12"
710114 Male Manikin 16"
710115 Female Manikin 16"
710116 Male Manikin 20"
710117 Female Manikin 20"

\section*{Animal Manikins}

Make drawing extra fun with life-like manikins from the animal world!

\section*{NUMBER}

710228
710230
710231
710243
710245
description
Cat 6 "
Horse 22"
Small Horse 12"
Dog 6 "
|guana 8 "


\section*{Hand Manikins}

Capturing and rendering the gesture and articulation of the human hand is one of the most challenging problems an artist can master. Make it easier with these life-size models.

\section*{NUMBER}

DESCRIPTION
710219
710220
710221
710222
710223
Ghild's Left Hand 7"
Male Left Hand 12"
Female Left Hand 10"
Male Right Hand 12"
Female Right Hand 10"

\section*{MODELS \& FIGURINES}

\section*{Skeleton Models}

Ideal for figure drawing, these lifelike models have removable arms and legs. Joints are designed to duplicate natural movements. Their mouths open and shut, and one half of the skull comes off. Includes a sturdy stand for display.

\section*{NUMBER DESCRIPTION}

710101 Full-size 66"
710102 Medium 33-1/2"
710103 Small 18"

\section*{Life-Size Skull Manikins}

Anatomically correct, these are great for teaching, learning, display or hobby. Removable top, and movable lower jaw.

NUMBER 710104 (adult, 19-1/2" circ)
NUMABER 710105 (medium, \(10^{\prime \prime}\) cire)



Life Size Manikins
```

NUMRER DESCRIPTION
710240 Life Size Male Manikin (70" tall)*

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710241 Life-Size Female Manikin (68" tall)*
710242 Life Size-Child Manikin (48" tall)*
*ships by truck.

\section*{Moving Figurines}

These unique templates have riveted joints making them easy to fold up and put in a drawer.

\section*{Large Figurine}

13-1/2" High; 12" Arm span.
NUMBER 710227

\section*{Small Figurine}

6-3/4" High; 5-3/4" Arm span.

\section*{BRUSH HOLDERS}


\section*{A. Lyptus \({ }^{\circledR}\) Wood Brush Holder}

This Lyptus \({ }^{\circledR}\) wood and steel brush holder is elegant, yet functional.
(Brushes not included.)
NUMBER 880050

\section*{в. Plastic Adjustable} Brush Holder
Great for traveling with brushes!
Adjusts up to 12-7/8".
(Brushes not included.)
NUMBER 400218
c. Wooden Acrylic Brush Holder

This wooden brush holder holds an amazing 24 brushes! The top portion is made of clear plexiglass and the bottom has pre-drilled holes so brushes stand upright. Dimensions: 11"(I) x 6 "(w) x 5 " (h). (Brushes not included.)
NUMBER 696217 (empty)

\section*{D. Bamboo Mat With Cloth Brush Holder}

Sewn onto the bottom half of this mat is a sectioned brush holder made of \(100 \%\) cotton cloth. There are 12 slots for brushes ranging from 2" to 5" wide. Just insert each brush handle into the sleeve and roll the mat up. The cloth will help keep brushes from moving and being damaged while transporting from one place to another. Measures 13-3/4" x 14-1/4". (Brushes not included.)

\section*{DRAWING BOARDS}


\section*{А. Drawing Clip Boards}

These heavy-duty drawing boards are just what every student needs. Designed for use in the studio or when painting plein air. They can easily be carried by the convenient cut out handle. Sturdy spring-loaded clips and a heavy-duty rubber band help to keep your artwork secured!
\begin{tabular}{lc} 
NUMBER & SIZE \\
400410 & \(11 " \times 17 "\) \\
400411 & \(18 " \times 18 "\) \\
400413 & \(23 " \times 26 "\)
\end{tabular}
в. Clipboard Rubber Bands Heavy-duty rubber bands help to keep artwork secured on drawing boards. Extras are always handy!

NUMBER 400415 (pack of 12)

\section*{c. Lightweight Drawing Boards}

These lightweight drawing boards are a firm support for working alone or on an easel. The surface is made of smooth sanded hardwood laminate while the interior is made up of honeycomb matrix - giving you a warp-resistant surface. The metal edge is perfect for working with a T-square!

Metal Edge
\begin{tabular}{ll} 
NUMBER & DESCRIPTION \\
\(400430-03\) & \(16^{\prime \prime} \times 21^{\prime \prime}(\mathrm{Pk} / 3)\) \\
\(400431-03\) & \(18^{\prime \prime} \times 24^{\prime \prime}(\mathrm{Pk} / 3)\) \\
\(400432-03\) & \(20^{\prime \prime} \times 26^{\prime \prime}(\mathrm{Pk} / 3)\) \\
& \\
WOOd Edge & \\
NUMBER & DESCRIPTION \\
40042003 & \(16^{\prime \prime} \times 21^{\prime \prime}(P k / 3)\) \\
40042103 & \(18^{\prime \prime} \times 24^{\prime \prime}(\mathrm{Pk} / 3)\)
\end{tabular}
D. Cel-Edge T-Squares

Professional T-squares with a clear acrylic edge. Available in the most popular sizes.
\begin{tabular}{cc} 
NUMBER & DESCRIPTION \\
400026 & \(18^{\prime \prime}\) length \\
400027 & \(24 "\) length \\
400028 & \(30 "\) length \\
400029 & \(36^{\prime \prime}\) length \\
400030 & \(42^{\prime \prime}\) length
\end{tabular}

\title{
PAINTING ACCESSORIES
}


\section*{Paint Pipettes}

Paint pipettes are a versatile tool for adding details to your artwork. Use them for marbling, mixing colors, and for applying inks, dyes, and liquid watercolor. Each reusable pipette measures 6-1/4" long.
NUMBER 101080-25 (Pack of 25) NUMBER 101081-50 (Pack of 50)

\section*{Stackable Drying Rack}

Ideal for classroom or studio use where there is never enourg count er space to set art projects and prints to dry. Made of raw pine, this rack comes in six \(251 / 2^{\prime \prime} \times\) 17 7/8" pieces. When all six are stacked, the unit is \(10-7 / 8^{\prime \prime}\) high. If more drying area is needed, a second rack can be added. Shipping weight: 9 lbs.
NuMBER 696090


\section*{Paint Saver Keys}

These easy-to-use paint saver keys are a great way to get every bit of paint out of your tubes! Available in small, medium and large sizes.
NUMBER 400215 (Set of 3-1 each size) NUMBER 400241-24 (Set of 24-8 each size)


\section*{Atomizer}

The old-fashioned, non-aerosol way to apply fixative. Place the short tube in your mouth and the long tube in your bottle of fixative. Blow gently and evenly, aiming at your drawing. Can also be used to spray watercolors and thinned acrylics for special effects.
NUMBER 500953


\section*{Tube Squeezer}

This tool dispenses paint evenly to prevent waste and keeps contents concentrated to maintain softness. It keeps tubes neater and reduces breakage. Use the squeezer on any size tube up to \(2-7 / 8\) " wide and on any type of tube, including plas-tic-laminated tubes.

\section*{NUMBER 400304}


\section*{Compressed Sponges}

Miracle SpongesTM are thinly com pressed (1/8") cellulose sponges that expand to 5/8" when wet. They can be used in the traditional manner to absorb liquids or clean up messes, but they can alse be easily cut or torn into-desired shapes for sponge painting or stenciling. These \(3^{\prime \prime} \times 4^{\prime \prime}\) sponges are reusable and easy to clean.
NUMBER \(\mathbf{7 1 0 1 5 5}\) (4 per bag)

\section*{HAND CRAFTING TOOLS}
 when needed, or a handle can be purchased for every blade choice. Handles must be ordered in boxes of 12.
NUMBER 699074


\section*{Richeson Wood Carving Knife Sets}

Quality student-grade wood carving tools. Forged steel gouges mounted on 5 " wooden handles.

NUMBER 400031 (Set of 6) NUMBER 400032 (Set of 12)


\section*{Tjanting Needles}

Tjanting needles are used in creating Batik artwork. Traditional Batik is a form of textile art that uses wax as a dye-resist. By pouring hot wax into the needle, this tool allows the artist to draw a pattern directly onto fabric in very fine lines, creating areas on the fabric that will resist dye when applied.
\begin{tabular}{cc} 
NUMBER & DESCRIPTION \\
400210 & Small \\
400211 & Medium \\
400212 & Large
\end{tabular}

DESCRIPTION

Medium
Large

Handcrafters by Jack Richeson has produced quality looms, school projects and tools for over 25 years. Handcrafter looms and kits have introduced students all across the United States to the wonderful art of weaving.

\section*{A. 5" Modeling Tool}

NUMBER 710569 (pack of 12)

\section*{в. Quilling Tool}

For quilling \(1 / 8^{\prime \prime}\) paper strips.
Measures 6-1/4" in length.
NUMBER 710573-50 (pack of 50)

\section*{c. Finger Tapestry Loom}

This hardwood loom holds up to 38 warp strands and can weave up to 9" wide. Includes a 7" shuttle, a 10-1/2" leah stick and instructions.

\section*{NUMBER 710403}

\section*{BOOKS \& VIDEOS}

\section*{Books by Jack Richeson}

\section*{NUMBER DESCRIPTION}

LB0002 Plein Air: New Mexico
LB0004 My Friends: Today's Great Masters
LB0005 Confessions of a Brush Peddler
LB0006 Kate's Legacy



\section*{CONFESSIONS \\ of \(a\)}

BRUSH PEDDLER


Kate's LEGACY:


Stephen Quiller
Award-winning painter, teacher and writer, Quiller is recognized as one of the world's experts in water media. The Complete Water Media Workshop introduces you to watercolor, gouache, casein and acrylic. The video Mastering Color \& The Plein Air Experience will show you how to prepare and execute painting in watercolor on-location!

NUMBER DESCRIPTION
290034 The Complete Water Media Workshop (DVD)
290035 Mastering Color/ Plein Air (DVD)
290036 Golor Foundations 2-Dise Set (DVD)


\section*{е. Artist's ViewCatcher \({ }^{\text {TM }}\) View Finder}

Use the ViewCatcher \({ }^{\text {TM }}\) to create better compositions, make good value judgements, and identify true color. This tool is great for all kinds of artists and students for any style of painting! Measures 3-1/2" x 3-1/2". View finding area: 2" x 2".

\section*{COLOR WHEELS}

\section*{a. The Artist's Color Wheel}

The "original" standard for every school in the country. The Artist's Color Wheel provides a visual method of demonstrating the relationships of one color to another and the results of color mixing.
NUMBER 499999 9-1/4" in diameter

\section*{в. Pocket Color Wheel}

A smaller version of the original.
NUMBER 499986 5-1/8" in diameter

\section*{c. Richeson Color Wheels}

Finally together, a color wheel and gray scale all in one! The extra large is great for classroom use, the smaller one is great for individuals. Both include a gray scale (found on the back of the XL version) and general mixing instructions.
NUMBER 499970 19-1/4" x 19-1/4" (XL)
NUMBER 499975 7" x 7" - 30 pack (SM)

\section*{г. The Pocket Color Guide}

A guide to colors produced by mixing two colors in varying proportions. All colors listed in the guide can be produced by mixing the primary colors: red, yellow, and blue, plus black and white. The \(3^{\prime \prime} \times 5 "\) guide unfolds to 30 " long. It features a high gloss protective UV coating. Order 24 or more and receive a display box.

\section*{NUMBER 499998}
e. Gray Scale and Value Finder

A great tool to determine color value in all media. It has a unique cut-out shape which allows easy viewing and accurate readings. It is not just for black and white; it also works great with color.


NUMBER 499984

\section*{f. Quiller Color Wheel}

Designed by water media master, Stephen Quiller. Since 1988, thousands of painters, crafts people and interior decorators have used this color wheel to help them with color relationships and color mixing. Over 70 highly lightfast artist tube colors are located on the wheel in the order that the painter can have the most accurate analogous, complimentary and triad mixes. Ideal for the professional or student. The wheel is coated with a plastic laminate and includes instructions.

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1220 & 19 \\
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2046 & Sable Watercolor Liners & 39 \\
2047 & Pure Sable Fan Brushes & 18 \\
2051 & Kazan Squirrel Flat Brushes & 19 \\
2060 & Squirrel Sky Wash Brushes & 19 \\
2061 & Squirrel Watercolor Mop Brushes & 48 \\
4020 & Wooden Handle Stubby Brushes & 26 \\
5101 & White Horse Bamboo Brushes & 25 \\
5103 & Wool Hake Brushes & 25 \\
5113 & Goat Hair Watercolor Brushes & 25 \\
5130 & Soft Bristle Flats & 33 \\
5150 & Bristle Chip Brushes & 25 \\
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5214 & Rabbit Hair Watercolor Brushes & 26 \\
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9845 & Grey Matters Bristle Oil Egberts & 9 \\
9846 & Grey Matters Bristle Oil Fans & 9 \\
\hline & &
\end{tabular}

\begin{tabular}{|c|c|}
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